

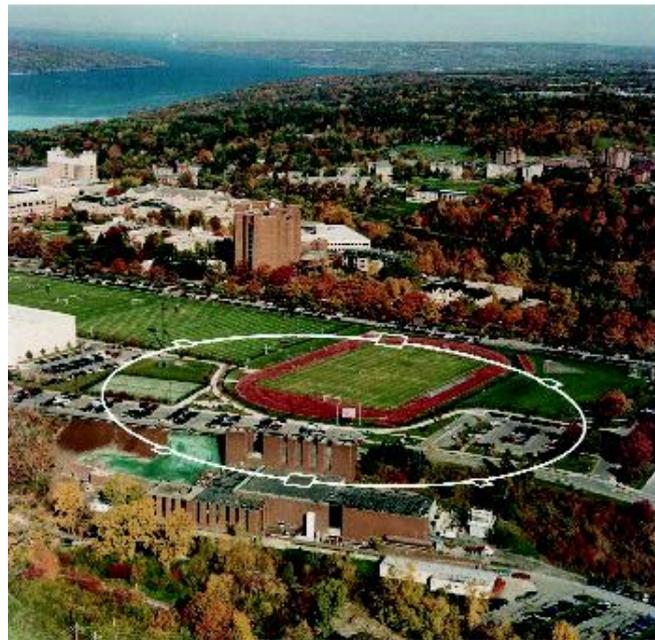


# *The Challenges of Ultra-low Emittance Damping Rings*

*David Rubin*

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- Requirements
- Lattice
- Emittance Dilution
- Emittance Tuning
  - Instrumentation
  - Algorithms
  - Results
- Collective Effects
  - Electron Cloud
  - Ions
  - Intra-beam scattering
- Conclusion



- Accept hot bunches of positrons  $\varepsilon \sim 4.5 \times 10^{-6}$  m-rad
- Deliver ultra-low emittance  $\varepsilon_x \sim 0.5$  nm-rad and  $\varepsilon_y \sim 2$  pm-rad  
positrons in trains of 1300 bunches at a repetition rate of 5 Hz
- Cool them and kick them out to the linac 200ms later, having reduced that emittance by  $> 4$  orders of magnitude with nearly 100% transfer efficiency as the average beam power is  $> 200$  kW.

*(Meanwhile,  $\sim 2$  MW is being radiated away as synchrotron radiation)*

- The 1300 bunch train consists of many smaller trains with gaps for ions to clear in the electron ring and the electron cloud to clear in the positron ring.
- The bunches are plucked one at a time in a 3 MHz burst.
- For every low emittance bunch that is extracted into a transfer line, a hot bunch is accepted from the source.



- Meanwhile the 2MW of synchrotron radiation photons strikes the walls of the vacuum chamber, emitting photo electrons
- The electrons are accelerated by the positron beam across the chamber and into the walls again where secondaries are emitted.
- The accumulating cloud of electrons is trapped in the potential well of the positron beam.
- The electron cloud
  - focuses the positrons, shifting tunes
  - Couples motion of the leading to the trailing bunches and
  - And the head of the bunch to the tail
  - Destabilizing the train and diluting the emittance.



- The compression of the train is limited in the end by
  - Our ability to extract cold and inject hot bunches without disturbing the other bunches in the circulating trains
  - The total current in the ring, likely limited by instabilities or emittance dilution
- We consider the ILC baseline as a point of reference, nominally 3.2 km, with 1300 bunches and 6.2ns spacing within the mini-trains



- Positrons emerging from converter have large emittance, 9mm-mrad equivalent.
- But we require equilibrium horizontal emittance of 0.5 nm-rad.
- Typically a low emittance optics is strong focusing, with a large natural chromaticity, strong sextupoles and small dynamic aperture.
- Usually this is not a problem as the emittance, and therefore the required acceptance shrinks along with the dynamic aperture.
- Acceptance required for the DR does not shrink along with the dynamic aperture.
- Acceptance is determined by phase space volume of the incoming beam.
- The other requirement is that the beam emittance approach its equilibrium value in 200ms, necessarily about 8 damping times  $\Rightarrow \tau_x \approx 24\text{ms}$ .
- Relatively large circumference, the necessity for expansive dynamic aperture, short damping time ( $\sim 2000$  turns), and low equilibrium emittance
- $\Rightarrow$  Use wigglers to augment the radiation damping
  - little impact on dynamic aperture.



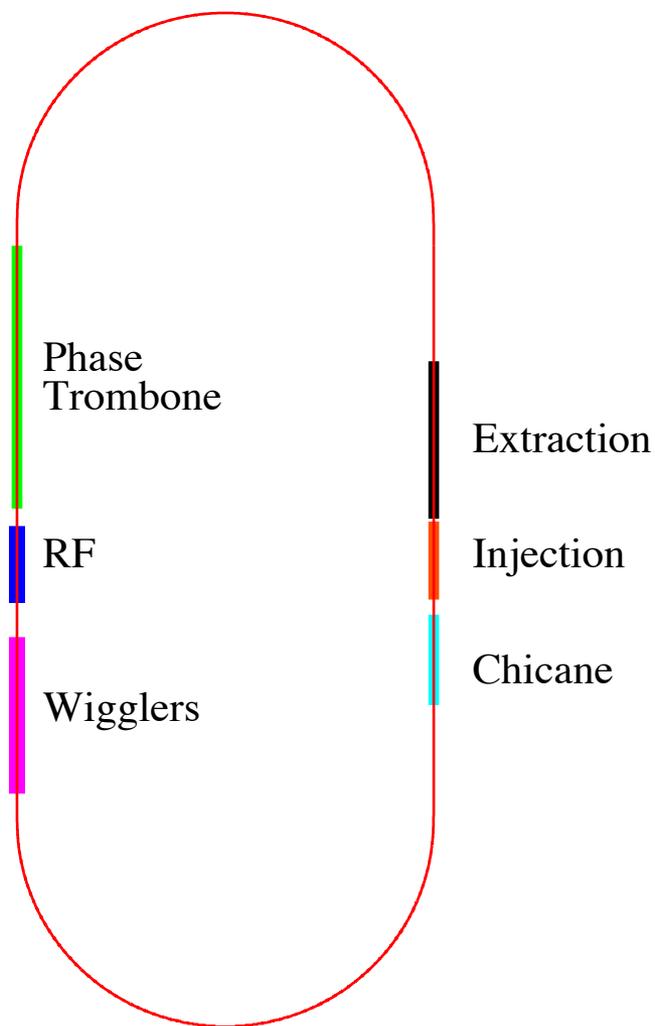
- **Periodicity**
  - A high degree of symmetry enhances dynamic aperture, as it reduces the number of systematic resonances.
  - But not so convenient for facilities.
- **Racetrack puts all of the cryogenics for RF and wigglers in a single straight**
- **Injection and extraction in another so that transfer lines can share a tunnel.**
- **Conventional facilities dictate a racetrack, and in the baseline design the circumference is evenly divided between straight and arc.**
- **There is zero dispersion in the straights so they generate nothing but chromaticity, that is left to the arc sextupoles to correct.**



- Another consideration is the momentum compaction
  - Small enough to ensure that 6mm bunch length can be achieved with reasonable RF voltage
  - Large enough for reasonable threshold for single bunch instabilities.



# Damping Ring Layout



Parameter	Value
Circumference[km]	3.242
Energy[GeV]	5
$T_x$ [ms]	24
Wiggler length [m]	104
$B_{\text{wiggler}}$ [T]	1.5
RF[MHz]	650
RF[MV]	14
$\Delta E/\text{turn}$ [MeV]	4.5
$\Upsilon \epsilon_x$ [ $\mu\text{m}$ ]	5.4
$I$ [A]	0.4
$\sigma_{z_l}$ [mm]	6
$\sigma_\delta$ [%]	0.11
$\alpha_p$	$3.3 \times 10^{-4}$



- Wigglers decrease damping time from 135ms to 24ms
- Decrease emittance from  $2.5 \times 10^{-9}$  to  $5.2 \times 10^{-10}$ 
  - Effective as they do significant damping but relatively little excitation
- Increase synchrotron radiated power from 320kW to nearly 2MW



# Vertical emittance

- Due almost exclusively to misalignments and field errors
- In perfectly aligned machine vertical emittance is more than an order of magnitude smaller than 2pm target.
- Vertically offset quadrupoles and rolled dipoles generate vertical kicks and vertical dispersion and emittance
- Tilted quadrupoles and offset sextupoles couple horizontal dispersion into vertical
- Survey and alignment – what would it take?

Quadrupole vertical offset[ $\mu\text{m}$ ]	30
Quadrupole tilt [ $\mu\text{m}$ ]	30
Dipole roll [ $\mu\text{m}$ ]	30
Sextupole vertical offset [ $\mu\text{m}$ ]	30
Wiggler tilt [ $\mu\text{m}$ ]	30

$\Rightarrow$  50% seeds,  $\epsilon_x > 4\text{pm-rad}$   
(95%  $< 14\text{pm-rad}$ )

Need to do much better



- **Measure and correct**
  - Given enough correctors (steerings and skew quads everywhere) and quality measurements, emittance diluting errors can be corrected
  - If we measure the dispersion with enough precision, and fit a machine model using all of those correctors, load into the machine, done
- **Machine physicists at light sources have been very successful cleaning up lattice errors and achieving very low emittance, indeed in some cases exceeding the ILC damping ring spec.**
- **In a damping ring this will have to be done routinely and necessarily with some efficiency**



- **ATF and CEsrTA have developed tuning procedures.**
  - Tested on the respective machines and evaluated in simulation
  - We can predict with some confidence extrapolation to 3.2km and 2pm
- **To achieve and maintain very low emittance**
  - Periodic survey and alignment of guide field magnets
  - Precision beam position monitors and beam based calibration of position monitor offsets, tilts, button gains so that sources of emittance dilution can be identified
  - Algorithms for compensating the misalignments with corrector magnets.



# ATF Damping Ring

Parameter	
Circumference[m]	138.6
Energy[GeV]	1.3
Lattice type	FOBO (18 cells /arc)
Symmetry	Racetrack
Horizontal steerings	48
Vertical steerings	50
Skew quadrupoles	68
Horizontal emittance[nm]	1.1
Beam detectors	96
BPM diff resolution[ $\mu\text{m}$ ]	<1



- Measure and correct closed orbit distortion with all steerings
- Measure orbit and dispersion. Simultaneously correct a weighted average of dispersion and orbit errors using vertical steerings
  - Dispersion is the difference of orbits with 1% energy differential  
*Few pm-rad vertical emittance requires residual vertical dispersion < 5mm, corresponds to orbit difference of 50 $\mu$ m (insensitive to BPM offsets)*
- Measure coupling and minimize with skew quads.
  - Coupling is defined as the change in vertical orbit due to the effect of two nondegenerate horizontal steerings.



Effectiveness depends on the BPM offset error and BPM resolution. Calibration of BPM offsets is essential.

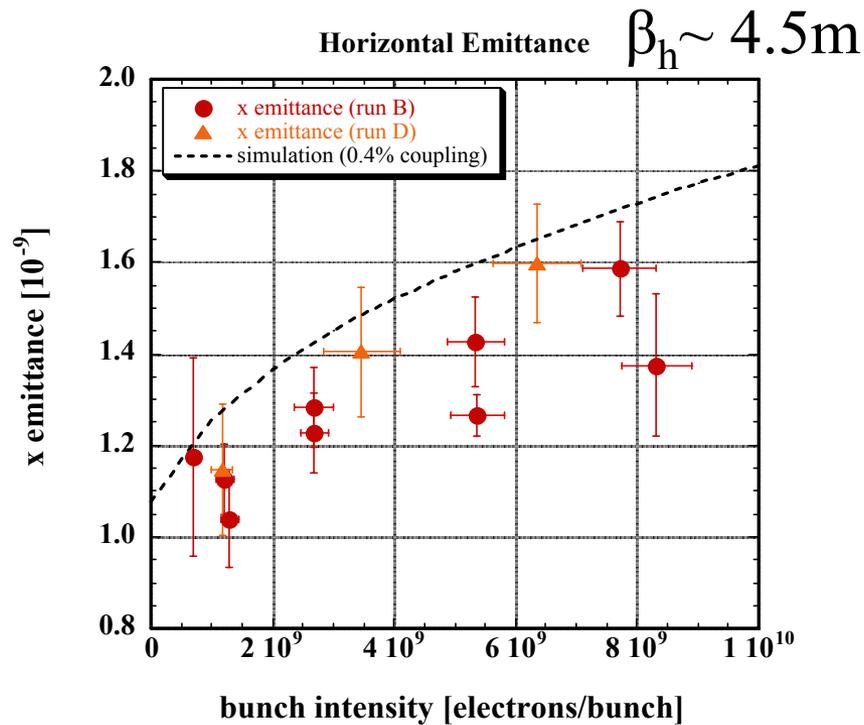
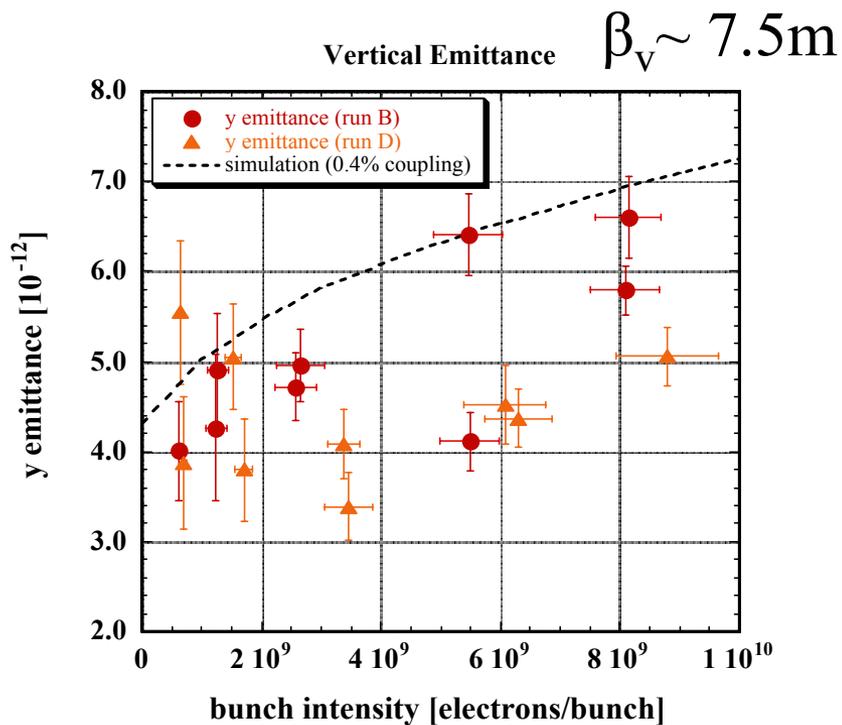
With 20 $\mu$ m BPM resolution and no BPM alignment  
5.8mm residual dispersion and measure >10pm vertical emittance with laser wire

With improved beam position monitors, 5 $\mu$ m resolution and BPM alignment  
1.7mm residual dispersion and 3.5-5pm emittance with laser wire.

Consistent with simulations which furthermore indicates that with  $\sigma_{\text{BPM}} < 1\mu\text{m}$ , will reach  $\epsilon_y < 2\text{pm}$



## Laser wire measurement of emittance after tuning



Some evidence for IBS emittance growth



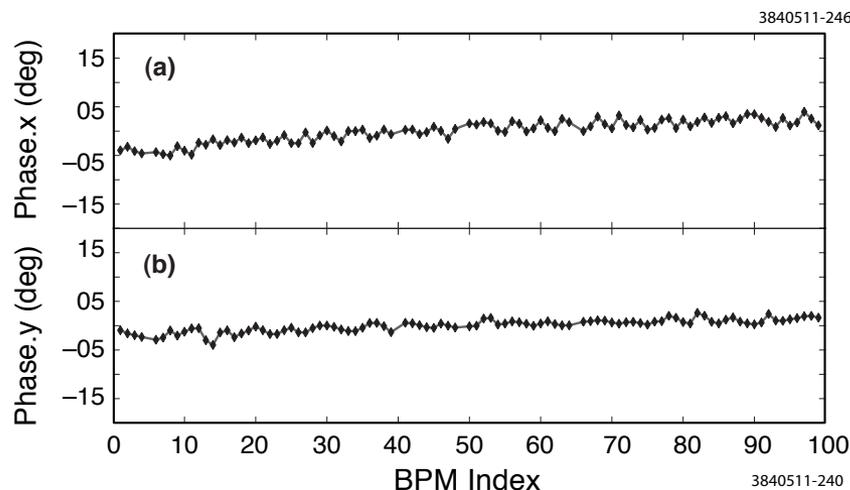
Parameter	
Circumference[m]	768.4
Energy[GeV]	2.1 (1.8-5.3)
Lattice type	FODO
Symmetry	≈ mirror
Horizontal steerings	55
Vertical steerings	58
Skew quadrupoles	25
Horizontal emittance[nm]	2.6
Damping wigglers [m]	19 (90% of synchrotron radiation)
Wiggler $B_{\max}$ [T]	1.9
Beam detectors	100
BPM diff resolution[ $\mu\text{m}$ ]	10



# CesrTA low emittance tuning

- Measure and correct closed orbit distortion with all steerings
- Measure betatron amplitudes, phase advance and transverse coupling. Use all 100 quadrupoles and 25 skew quads to fit the machine model to the measurement, and load correction
  - (Phase and coupling derives from turn by turn position data of a resonantly excited beam)

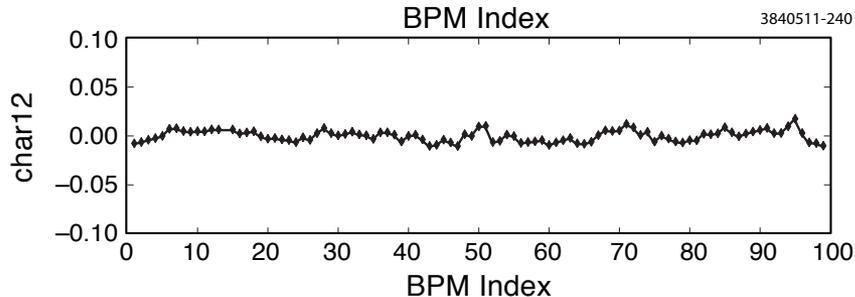
Betatron phase  
advance



horizontal

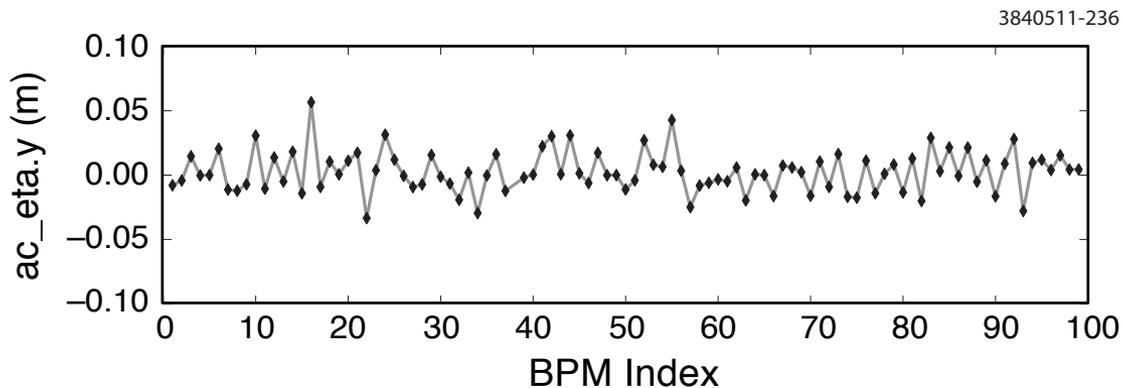
vertical

coupling





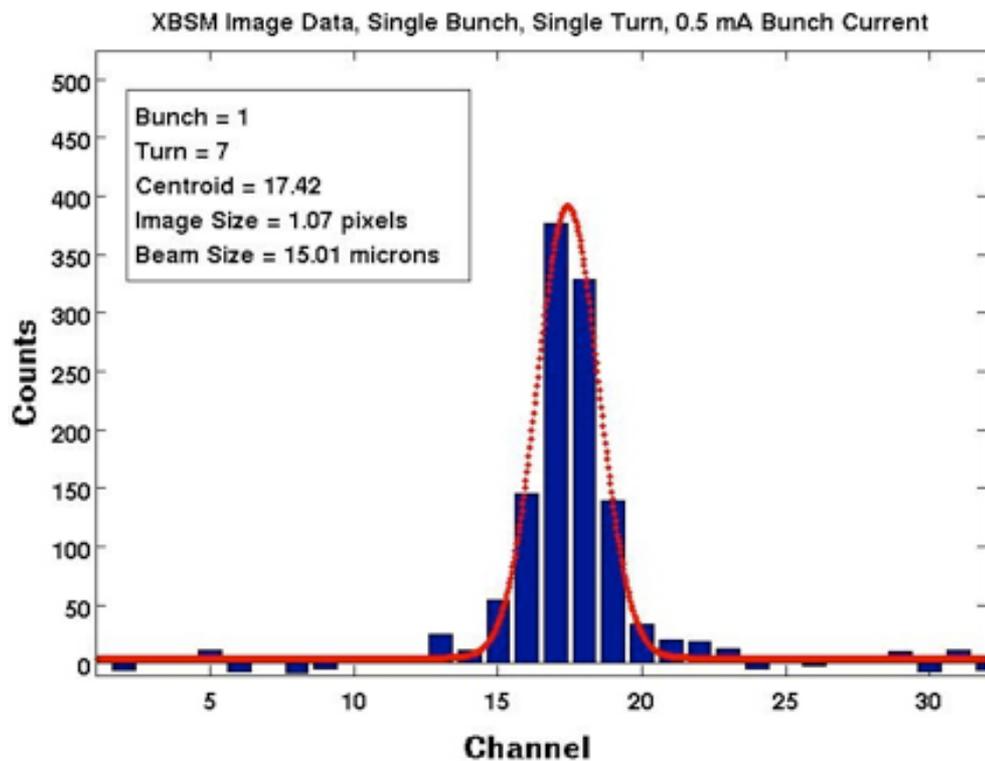
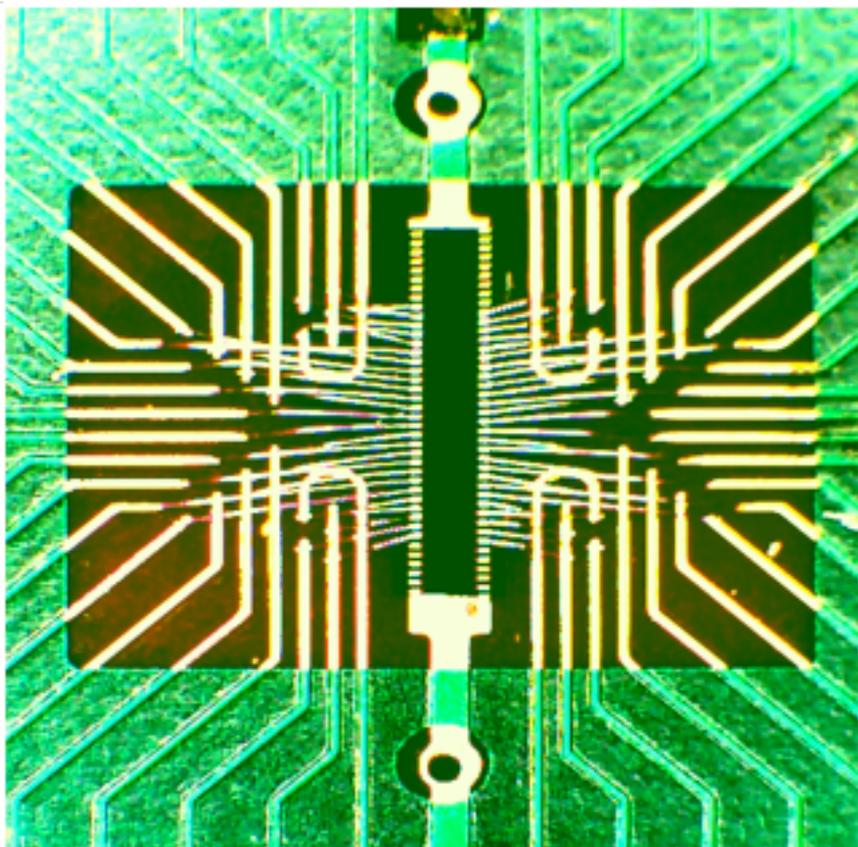
- Re-measure closed orbit, phase and coupling, and dispersion. Simultaneously minimize a weighted sum of orbit, dispersion, and coupling using vertical steerings and skew quads.
  - Dispersion is determined by driving the beam at the synchrotron tune and measuring transverse amplitudes and phases at each BPM



Typically then measure  $< 10\text{pm}$  with xray beam size monitor



# Xray beam size monitor





- Introduce misalignments

Element	Misalignment
Quadrupole vertical offset [ $\mu\text{m}$ ]	250
Quadrupole tilt [ $\mu\text{rad}$ ]	300
Dipole roll [ $\mu\text{rad}$ ]	300
Sextupole vertical offset [ $\mu\text{m}$ ]	250
Wiggler tilt [ $\mu\text{rad}$ ]	200

- BPM parameters

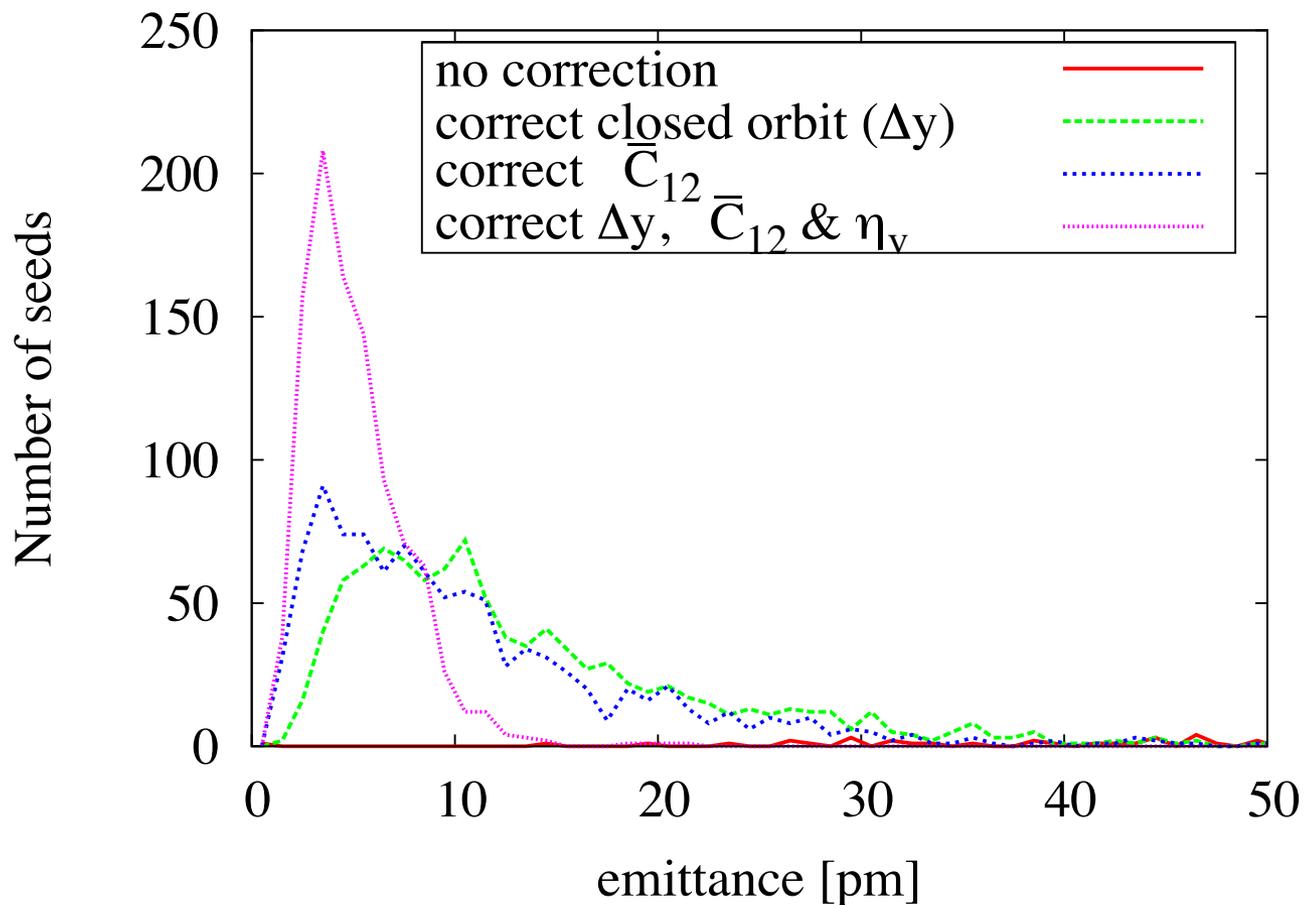
BPM precision	
Absolute [ $\mu\text{m}$ ]	200
Differential [ $\mu\text{m}$ ]	10
Tilt [mrad]	22



# Emittance Tuning Simulation

- Create 1000 models
- Apply tuning procedure

Emittance distribution after each step





The same simulation predicts 95% seeds are tuned to  $<2\mu\text{m}$  if BPM

- Offsets  $< 100\mu\text{m}$
  - Button to button gain variation  $< 1\%$
  - Differential resolution  $< 4\ \mu\text{m}$  ( $1\ \mu\text{m}$  for ATF lattice)
  - BPM tilt  $< 10\text{mrad}$
- 
- We have beam based techniques for calibrating gain variation based on turn by turn position data
  - Determining tilt from coupling measurements
  - We are exploring a tuning scheme that depends on measurements of the normal modes of the dispersion rather than the horizontal and vertical and that is inherently insensitive to BPM button gain variations and BPM tilts.



Successful low emittance tuning is all about the beam position monitors

Ideally the BPMs have bandwidth to measure individual bunches

- so that a witness bunch can be used to monitor orbit,  $\beta$ , coupling and  $\eta$

*Note that for both ATF and CesrTA the number and placement of correctors is more than adequate.*



- Bunch dependent coherent tune shift
  - measure of local cloud density
- Cloud evolution depends on:

Peak SEY

Photon reflectivity

Quantum efficiency

Rediffused yield

Elastic yield

Peak secondary energy

Fit model of cloud development to measurements of bunch by bunch tune shift to determine parameters



## Peak SEY Scan

## Coherent Tune Shifts (1 kHz ~ 0.0025), vs. Bunch Number

Coherent tune shift vs. bunch number  
field differences

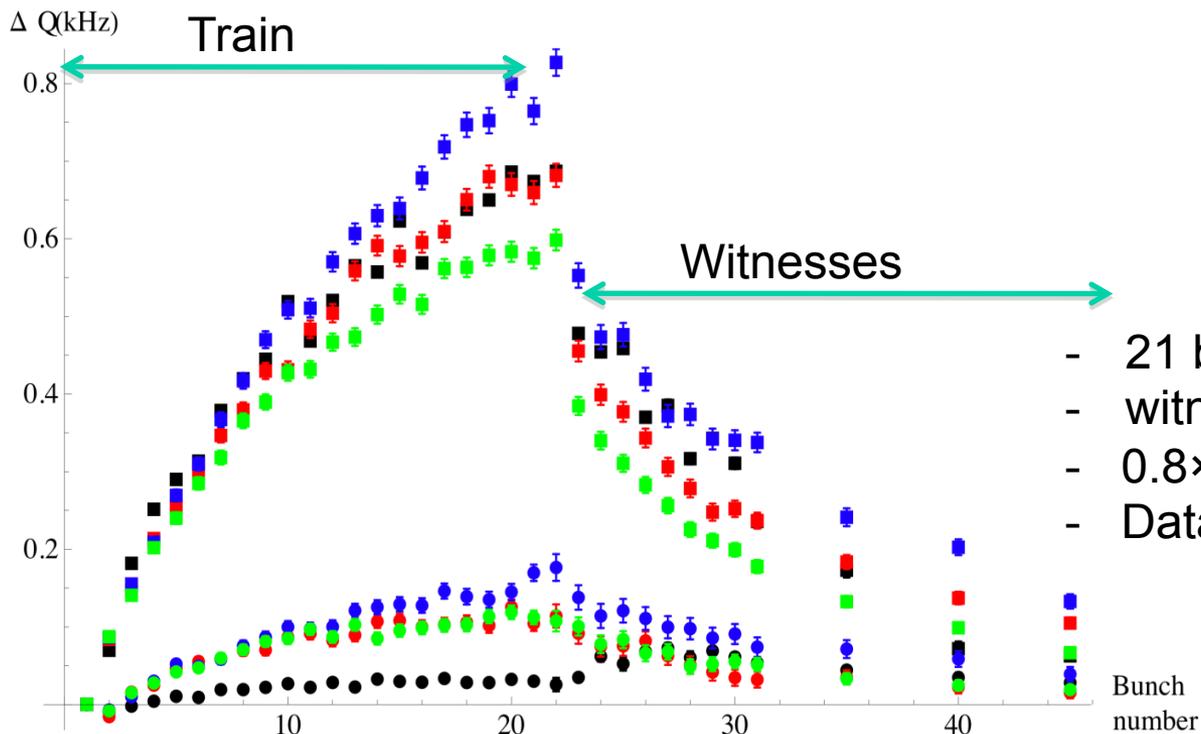
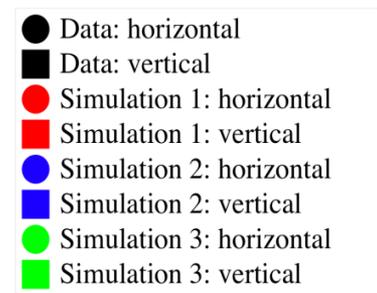
ne shift data 2.100 GeV 21 bunch train 0.50 mA/bunch positron 20080615 23:49:23 (04700 to 04827)'

Lattice: '6WIG\_NOSOL\_8NM\_2085'

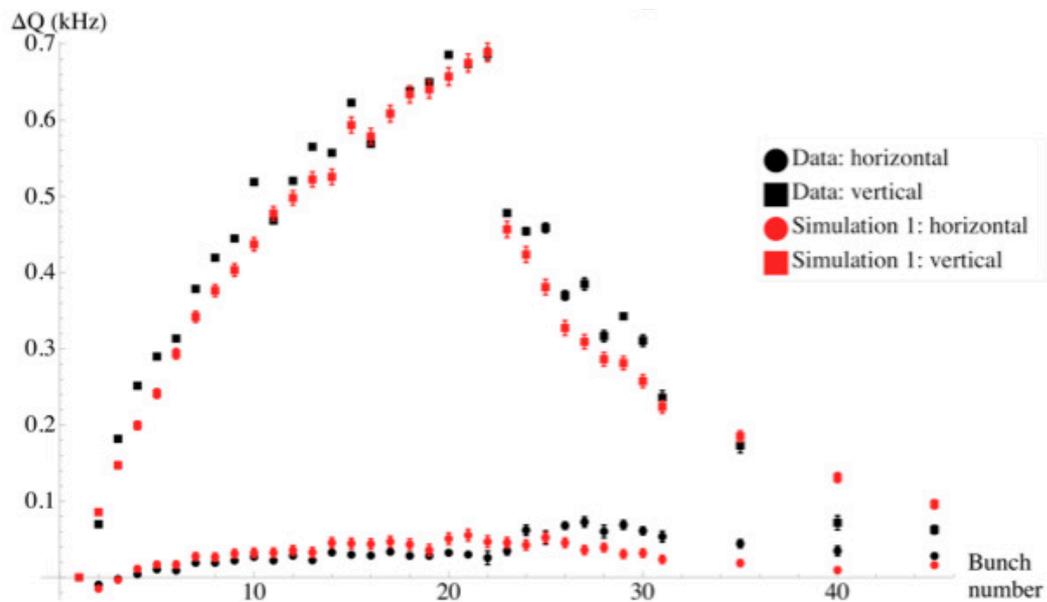
Simulation 1: 1-1-5-1-50-100

Simulation 2: 1-1-6-1-50-100

Simulation 3: 1-1-7-1-50-100



- 21 bunch train, 14ns spacing
- witness bunch at varied delay
- $0.8 \times 10^{10}$  particles/bunch
- Data (black)



Better fit to horizontal tune shift

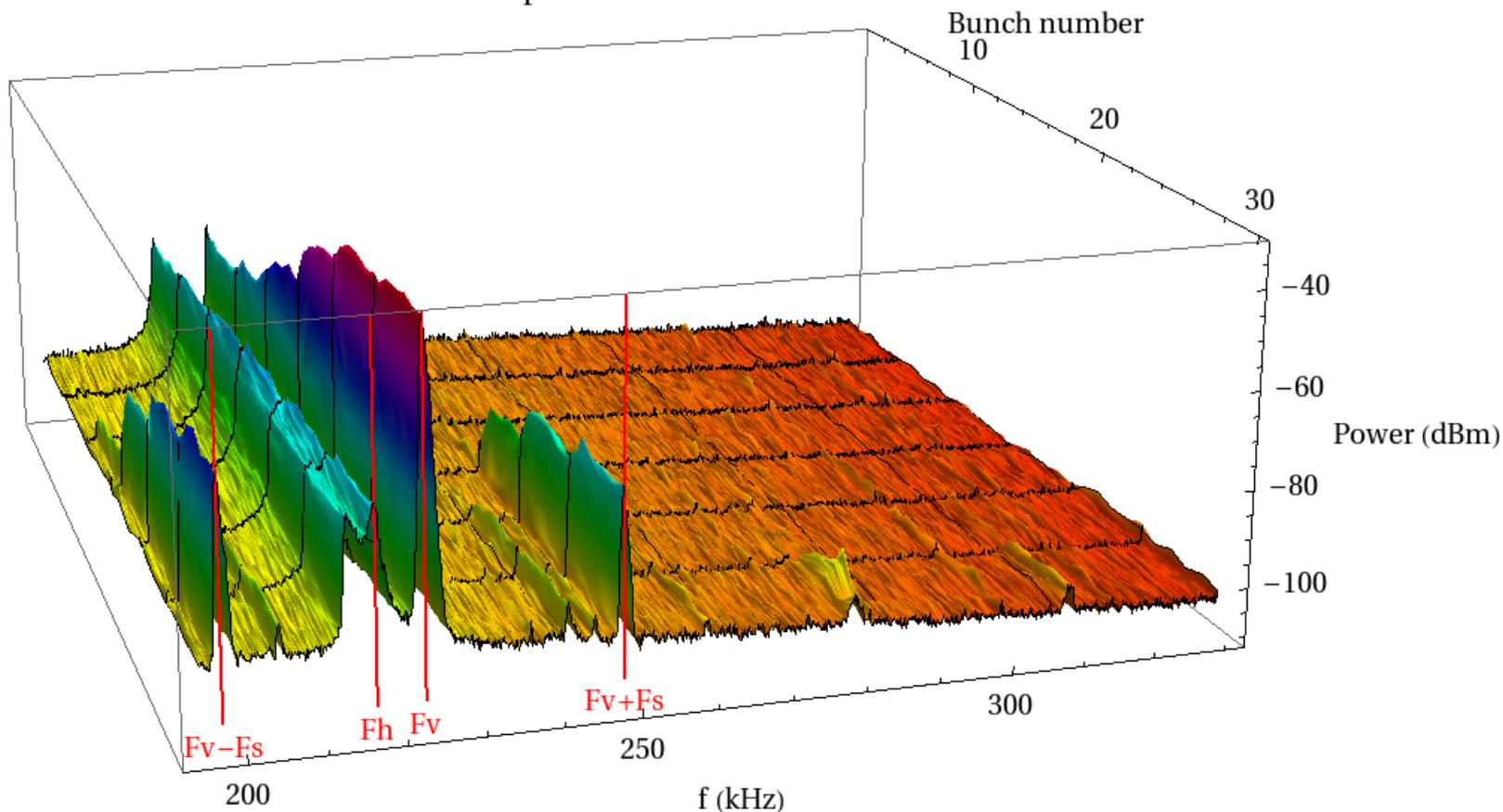
*Improved model of radiation distribution*



## Head-tail instability

Power Spectrum: Data set 00166

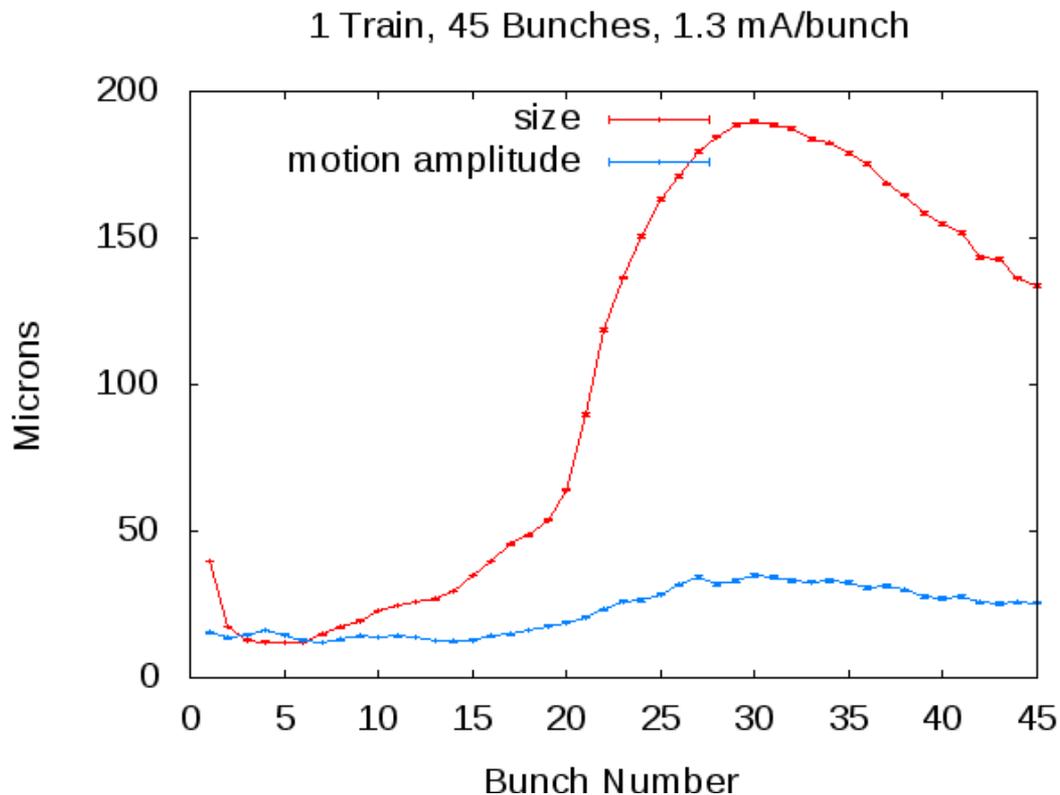
3840511-126



Self excited power spectrum in each bunch of a 30 bunch train



## Emittance dilution

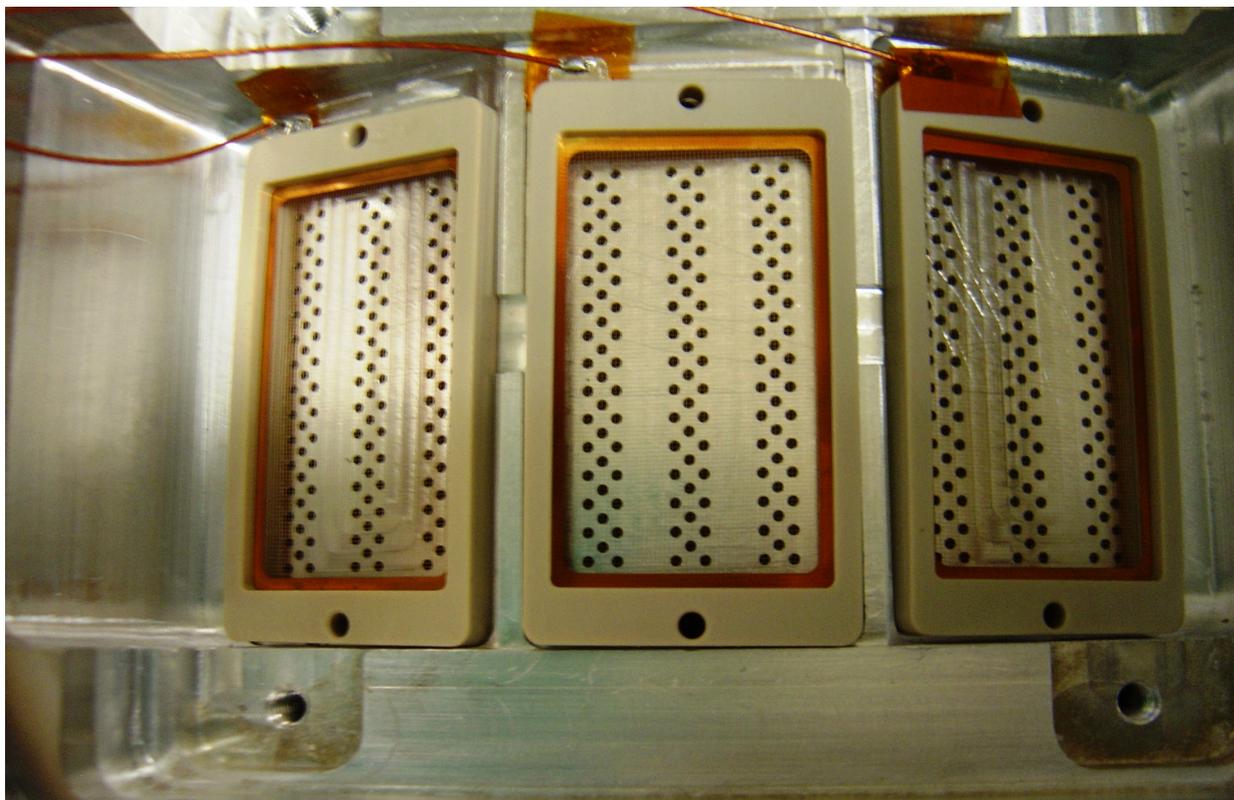


Minimum vertical  
emittance  $\sim 20\text{pm}$

Bunch by bunch and turn by turn vertical emittance is measured with xray beam size monitor



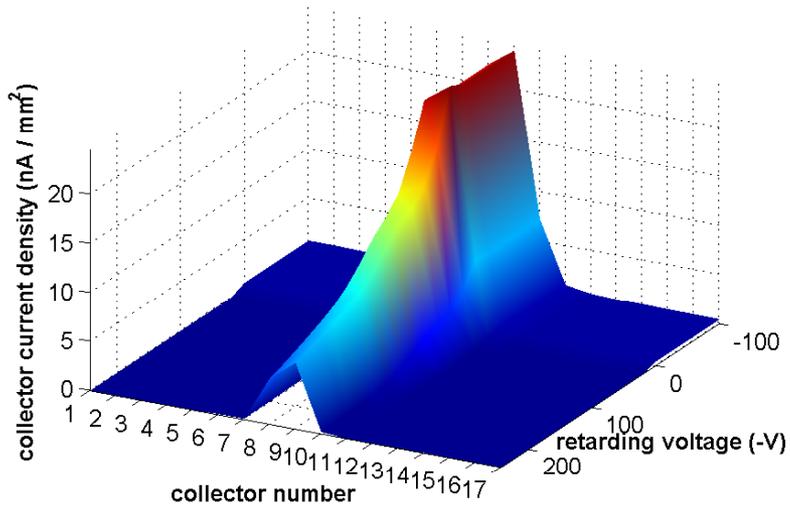
Measures the time average cloud density and energy spectrum



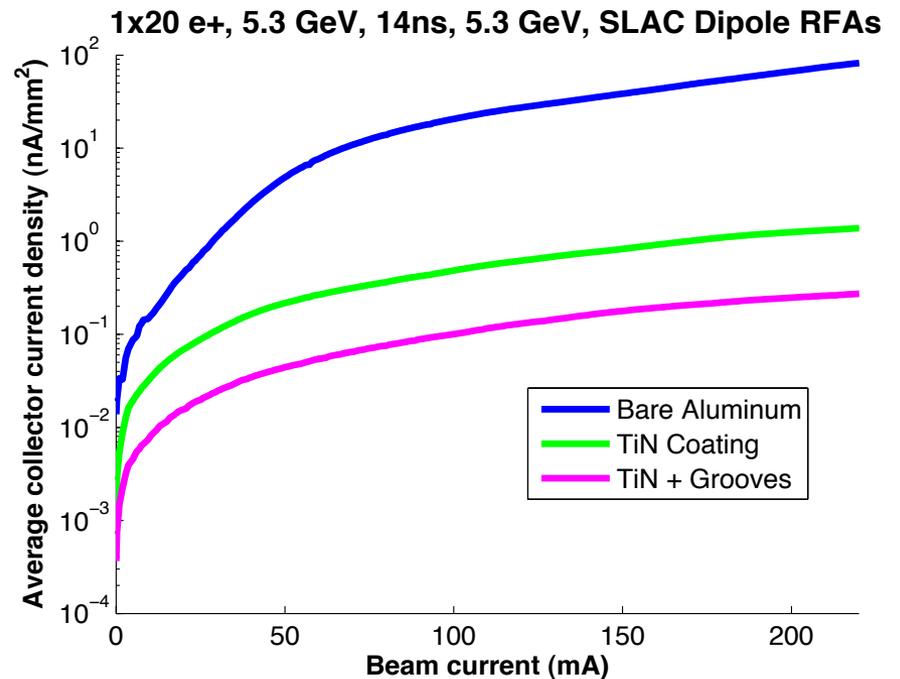
View of from outside vacuum chamber of dipole style RFA with 9 independent collectors. The fine mesh wire grid is in place (but transparent)

## Dipole RFA data with characteristic central peak

Run #2983 (1x45x1.25mA e+, 5.3 GeV, 14ns): SLAC4 (Al) Col Curs



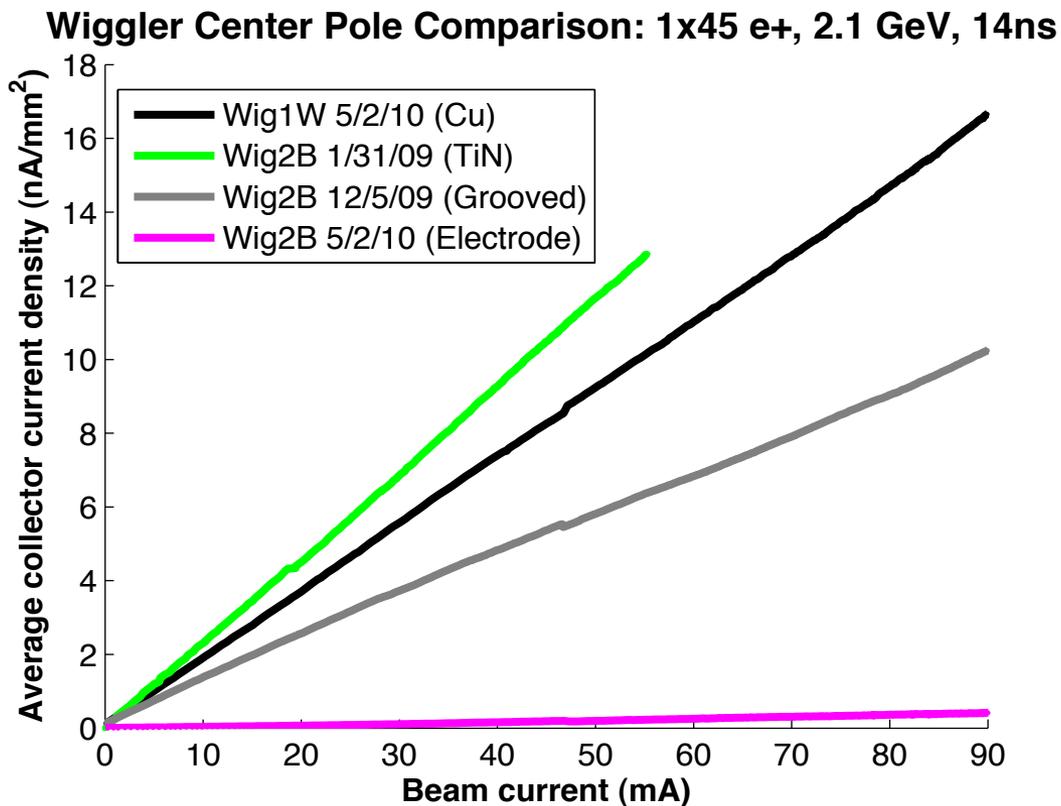
Aluminum chamber  
45 bunches, 1.25mA/bunch  
14ns spacing  
5.3GeV



Mitigation in a dipole field



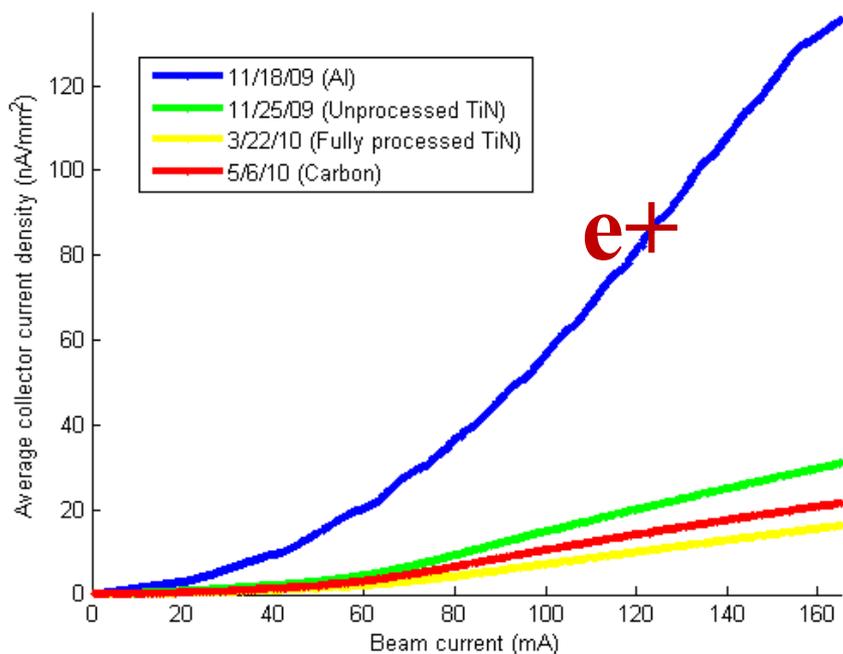
## Electron cloud mitigations in damping wiggler



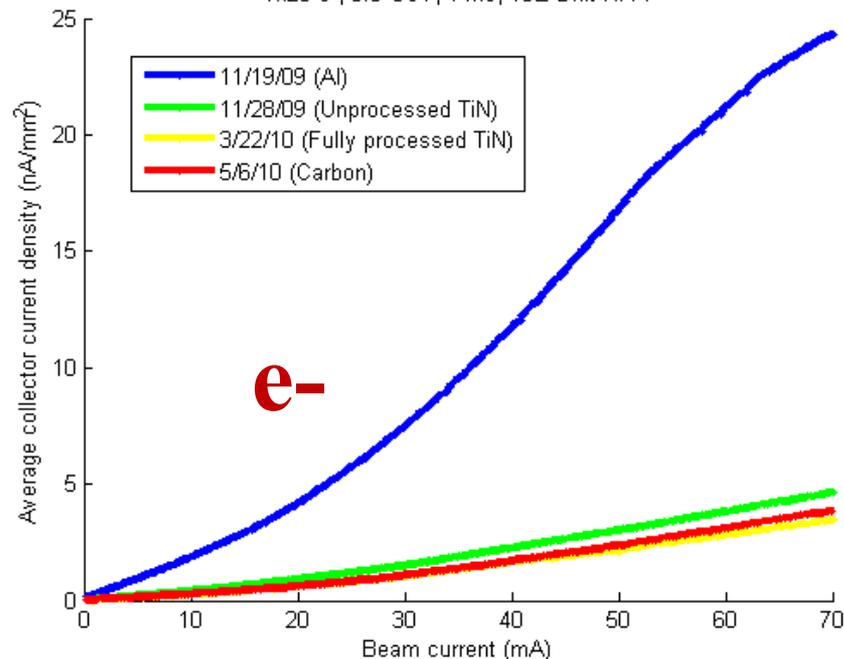


- Mitigation in field free region
  - Electron cloud from positron and electron beams
  - 20 bunches – 14ns spacing – 5.3 GeV

1x20 e+, 5.3 GeV, 14ns, 15E Drift RFA



1x20 e-, 5.3 GeV, 14ns, 15E Drift RFA

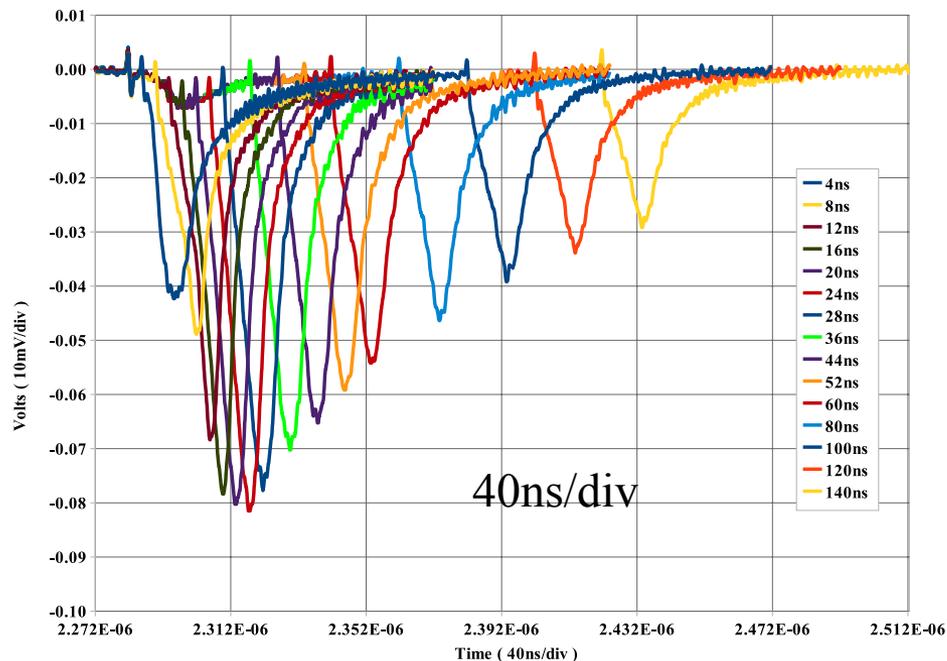
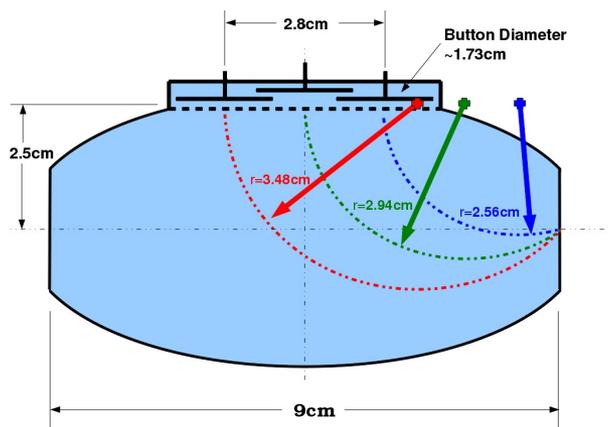




# Surface Characterization & Mitigation Tests

	Drift	Quad	Dipole	Wiggler	VC Fab
Al	✓	✓	✓		CU, SLAC
Cu	✓			✓	CU, KEK, LBNL, SLAC
TiN on Al	✓	✓	✓		CU, SLAC
TiN on Cu	✓			✓	CU, KEK, LBNL, SLAC
Amorphous C on Al	✓				CERN, CU
Diamond-like C on Al	✓				CU, KEK
NEG on SS	✓				CU
Solenoid Windings	✓				CU
Fins w/TiN on Al	✓				SLAC
Triangular Grooves on Cu				✓	CU, KEK, LBNL, SLAC
Triangular Grooves w/TiN on Al			✓		CU, SLAC
Triangular Grooves w/TiN on Cu				✓	CU, KEK, LBNL, SLAC
Clearing Electrode				✓	CU, KEK, LBNL, SLAC

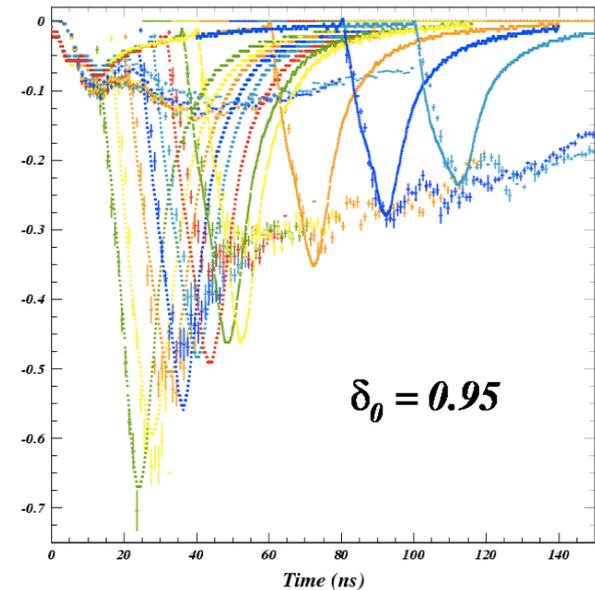
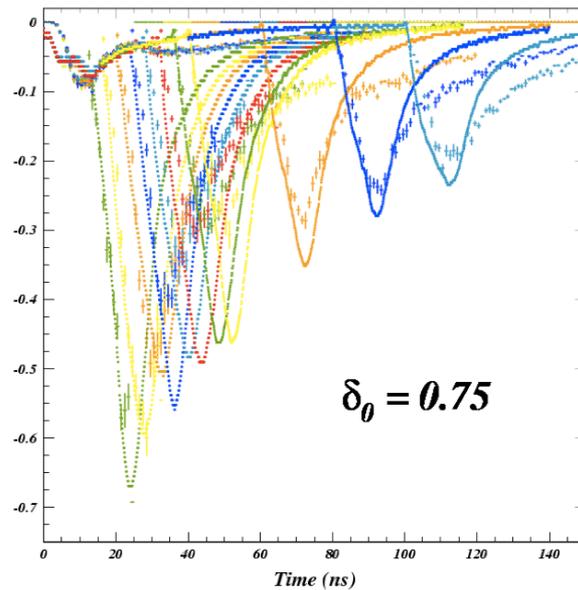
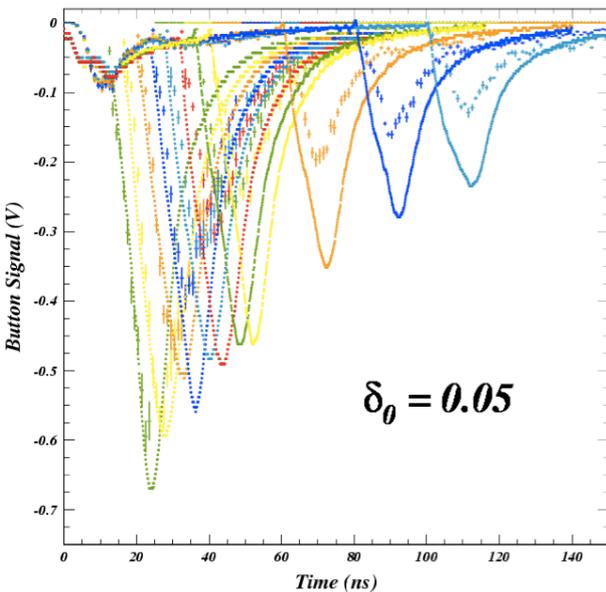
## Shielded pickup



- Overlay of 15 two bunch measurements each with different delay of second bunch
- First bunch initiates cloud
- Second bunch kicks electrons from the bottom of the chamber into the pickup
- Yielding time resolved development and decay of cloud



# Shielded pickup- elastic yield



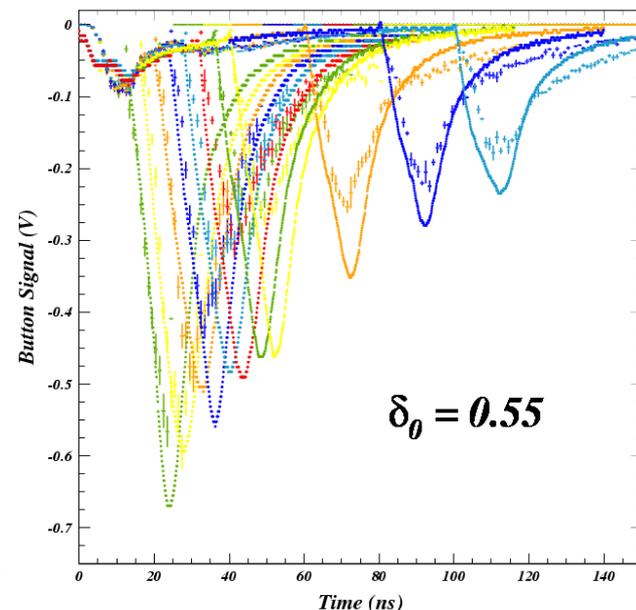
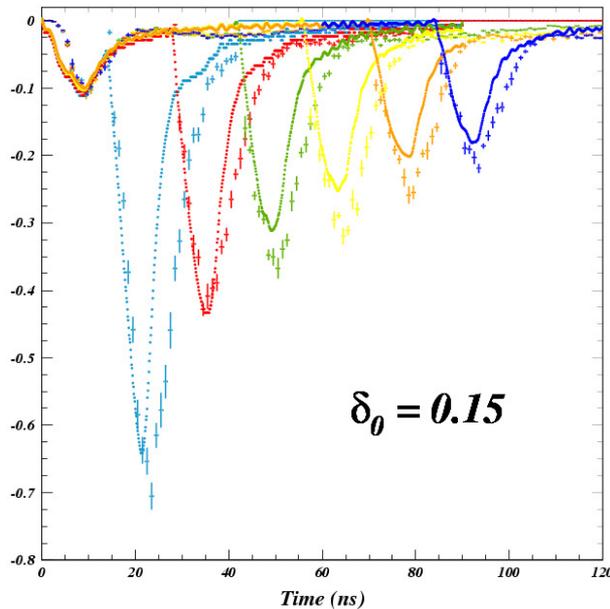
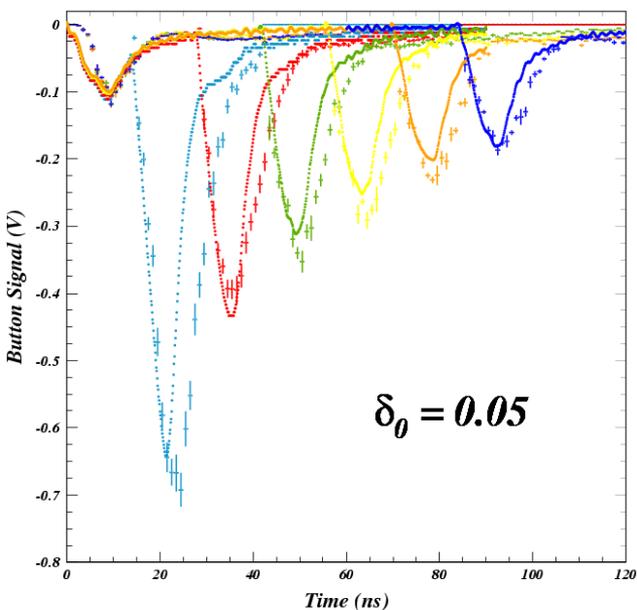
## Uncoated aluminum chamber.

Eleven two-bunch scope traces are superposed with witness bunch delayed from 12 to 100ns. The magnitudes of the modeled signals at large witness bunch delay clearly show the dependence on the elastic yield parameter  $\delta_0$  as it is varied from 0.05 to 0.95.

Best fit to the measured signals is given by a value of  $\delta_0 = 0.75$



# Shielded pickup – elastic yield



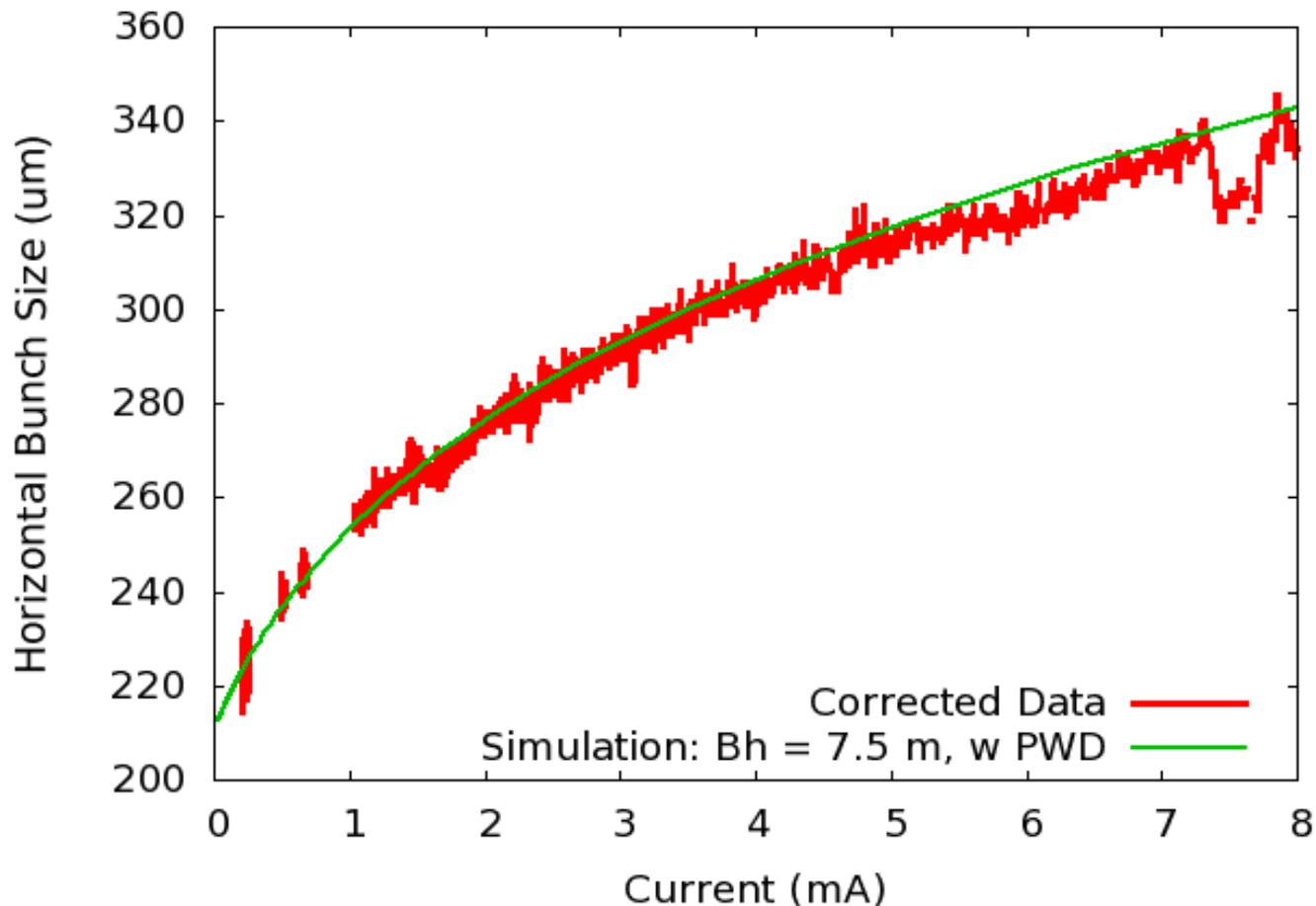
## Titanium-nitride-coated aluminum chamber

- Witness bunch delay ranges from 14 to 84ns
- Best fit for elastic yield parameter is  $\delta_0 = 0.05$



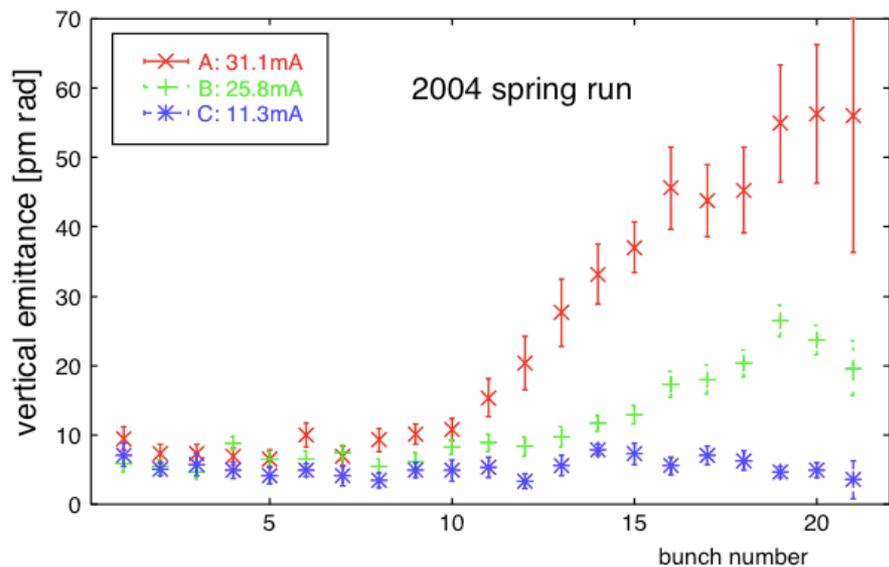
- Horizontal beam size measured with interferometer
- Calculation assumes 9pm-rad zero current vertical emittance and 80% from dispersion

2.1 GeV Data from June 27th (Run 13)

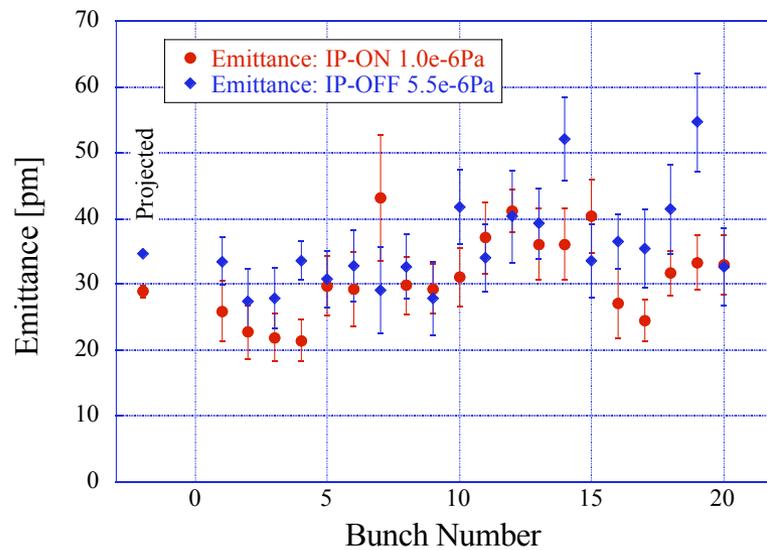




## Vacuum spoiled by turning off pumps Vertical emittance measured with laser wire



Single bunch emittance ~10pm



Single bunch emittance 20pm

Threshold depends on pressure and vertical emittance

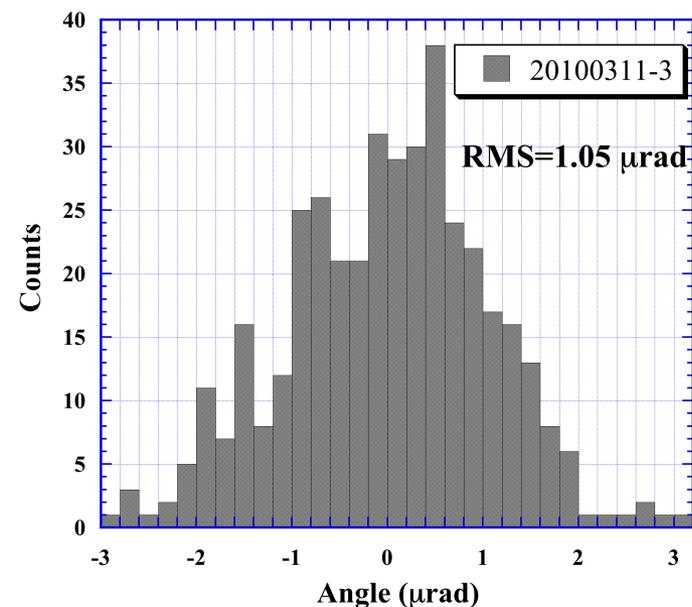
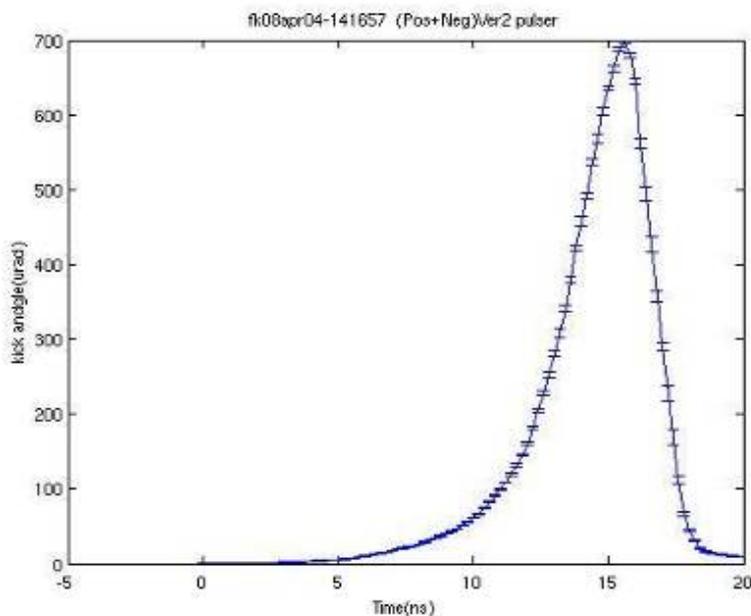


Extraction kicker pulse  
measured with timing scan

0.44mrad kick with  
30cm strip line at  $\pm 10$  kV

Fast Ionization Dynistor (FID)  
pulser

Distribution of measured kick  
angle.  $\Delta\theta/\theta \sim 0.035\%$





Many thanks to all of the many collaborators of the ATF and CEsrTA projects who have contributed so much to our understanding of damping ring phenomena.

MOOCA03 - Susanna Guiducci: Damping rings design

MOPS083 - Joe Calvey: Electron Cloud Mitigation Studies at CEsrTA

MOPS084 - Mike Billing: Electron Cloud Dynamics Measurements at CESR-TA

MOPS088 - Kiran Sonnad: Simulation of Electron Cloud Beam Dynamics for CEsrTA

TUPC024 – M.Palmer: Review of the CESR Test Accelerator Program and Future Plans

TUPC030 - Mauro Pivi: Mitigations of the Electron Cloud Instability in the ILC

TUPC052 - Andy Wolski: Normal Mode BPM Calibration for Ultralow-Emittance Tuning

TUPC170 - John Sikora: TE Wave Measurements of Electron Cloud Densities at CEsrTA

WEPC135 – J. Crittenden: Modeling Time-resolved Measurements of E-Cloud Buildup at CESRTA

WEYB01 – John Flanagan: Diagnostics for Ultra-Low Emittance Beams



- Extra slides

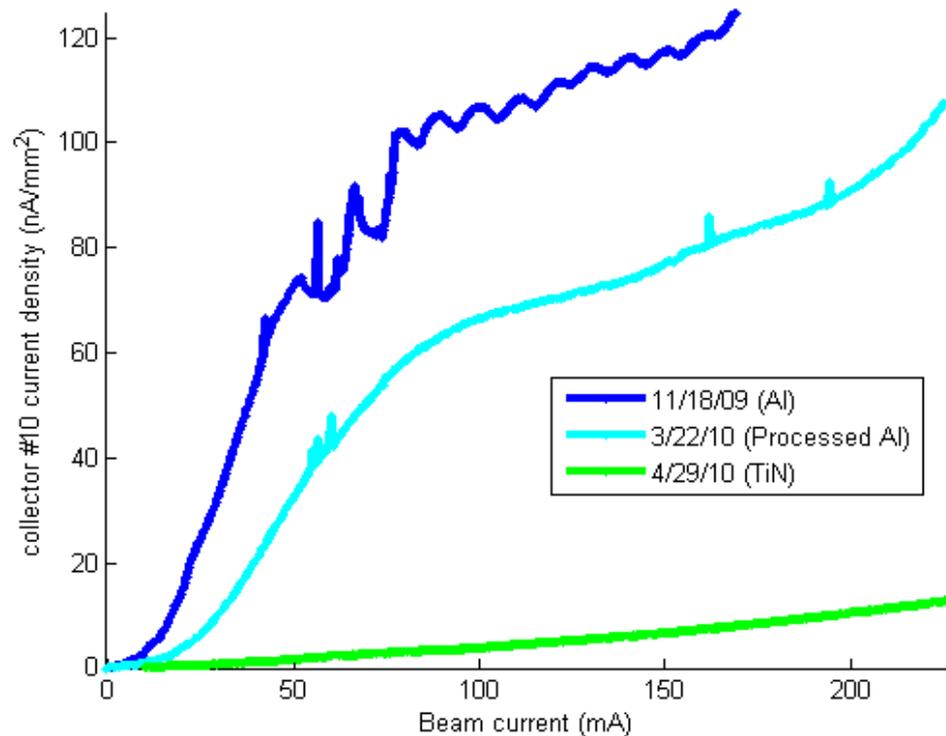


# Quadrupole Measurements

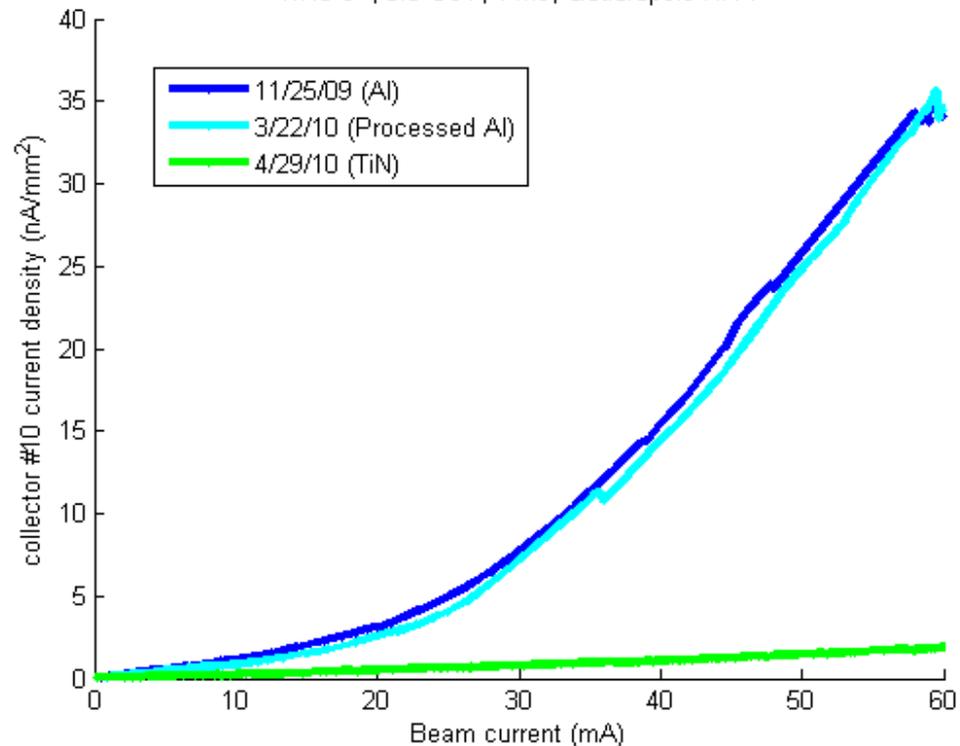
- Left: 20 bunch train e+
- Right: 45 bunch train e+  Clear improvement with TiN
- Currents higher than expected from “single turn” simulations
  - Turn-to-turn cloud buildup
  - Issue also being studied in wigglers

TUPD023  
TUPEC077

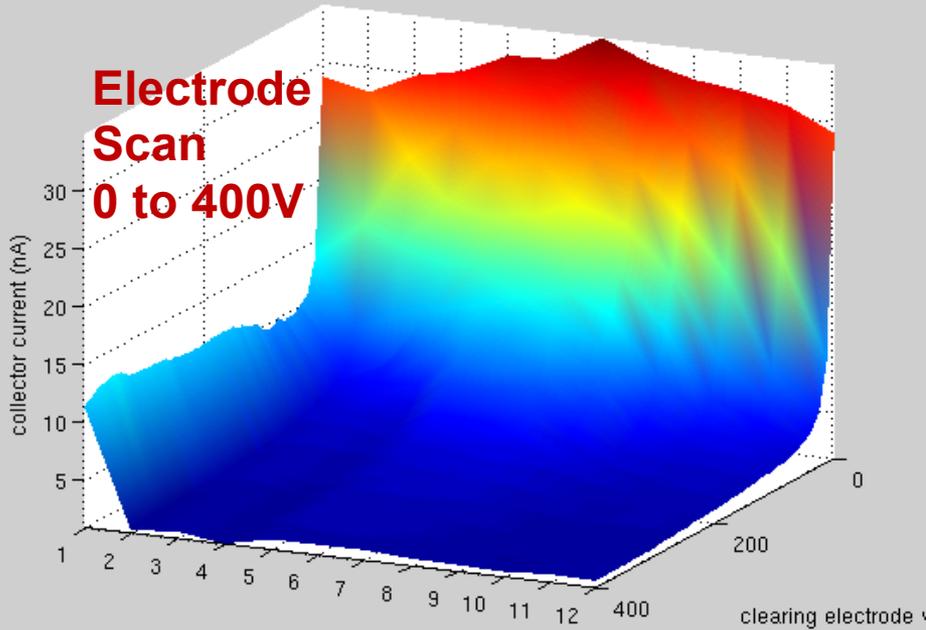
1x20 e+, 5.3 GeV, 14ns, Quadrupole RFA



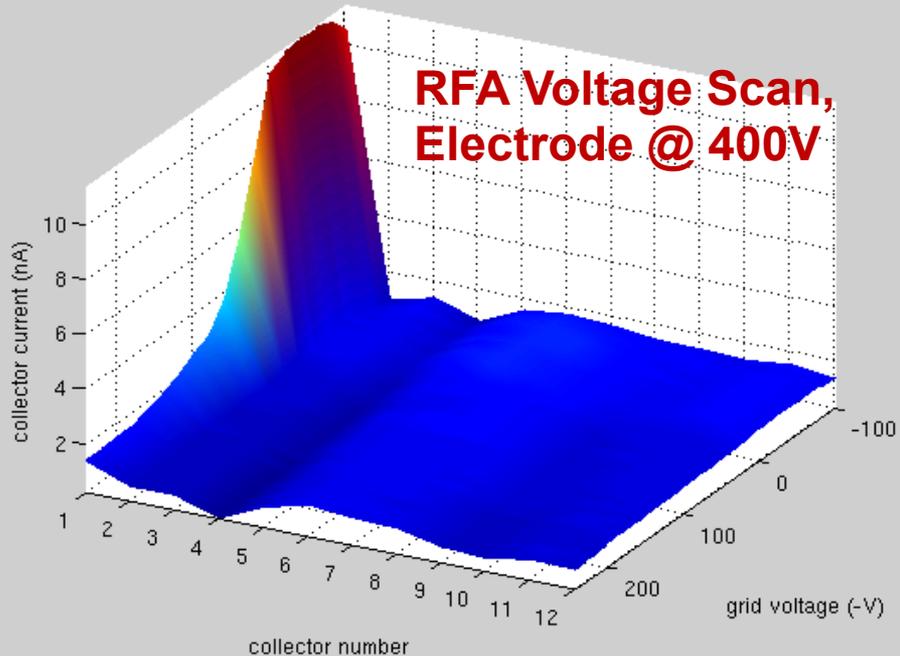
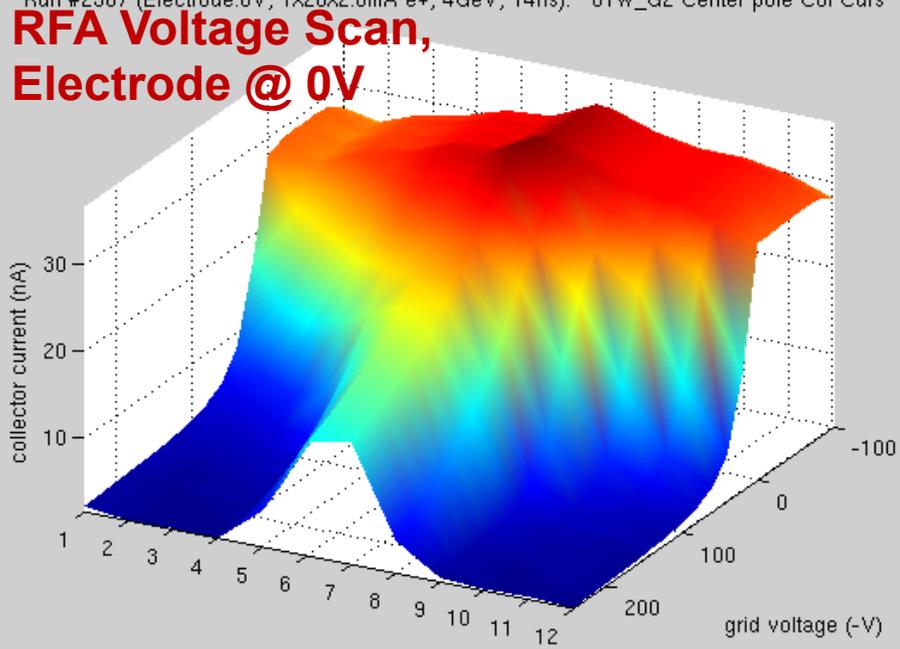
1x45 e+, 5.3 GeV, 14ns, Quadrupole RFA



# Wiggler Clearing Electrode



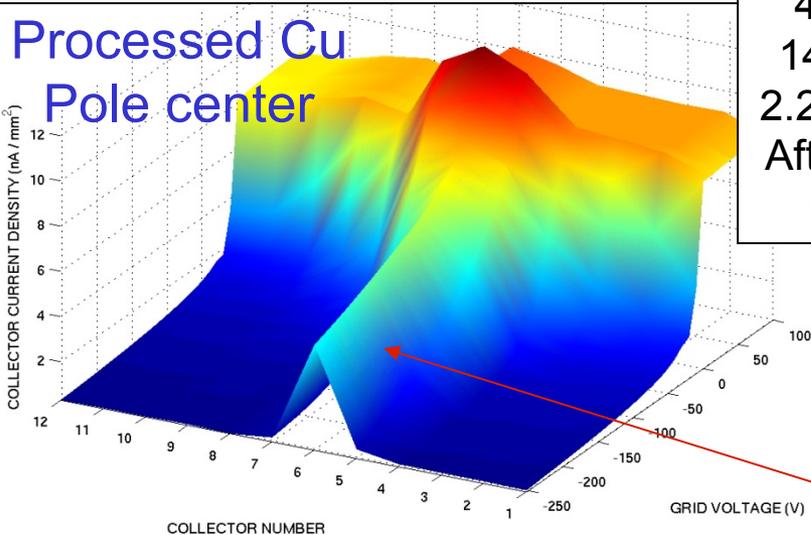
- 20 bunch train, 2.8 mA/bunch
  - 14ns bunch spacing
  - $E_{\text{beam}} = 4 \text{ GeV}$  with wigglers ON
- **Effective cloud suppression**
  - Less effective for collector 1 which is not fully covered by electrode





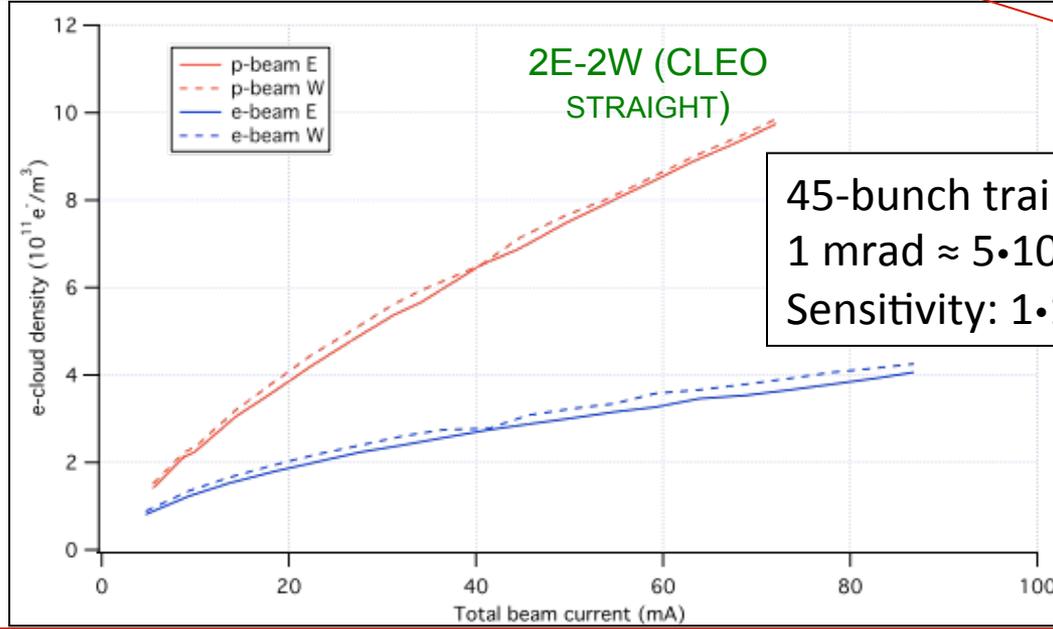
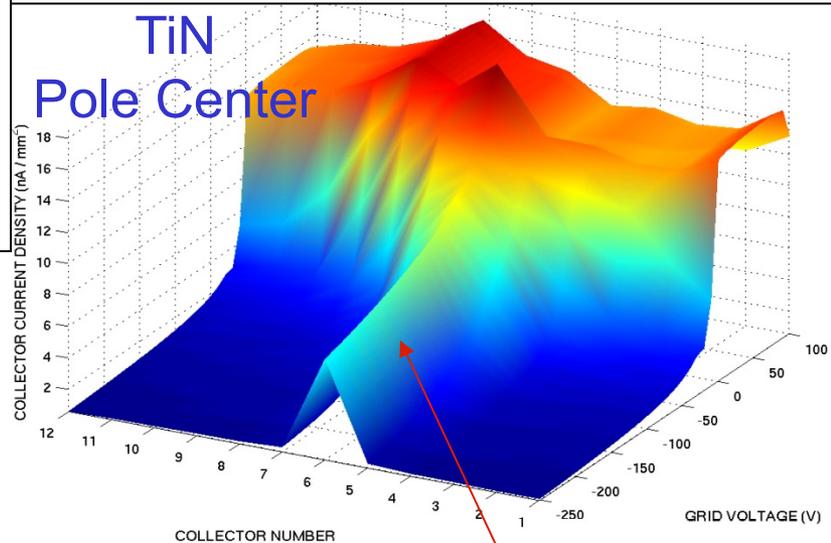
# TE Wave & RFA Measurements in L0

Processed Cu Pole center



45 bunches  
 14ns spacing  
 $2.2 \times 10^{10}$ /bunch  
 After extended scrubbing

TiN Pole Center

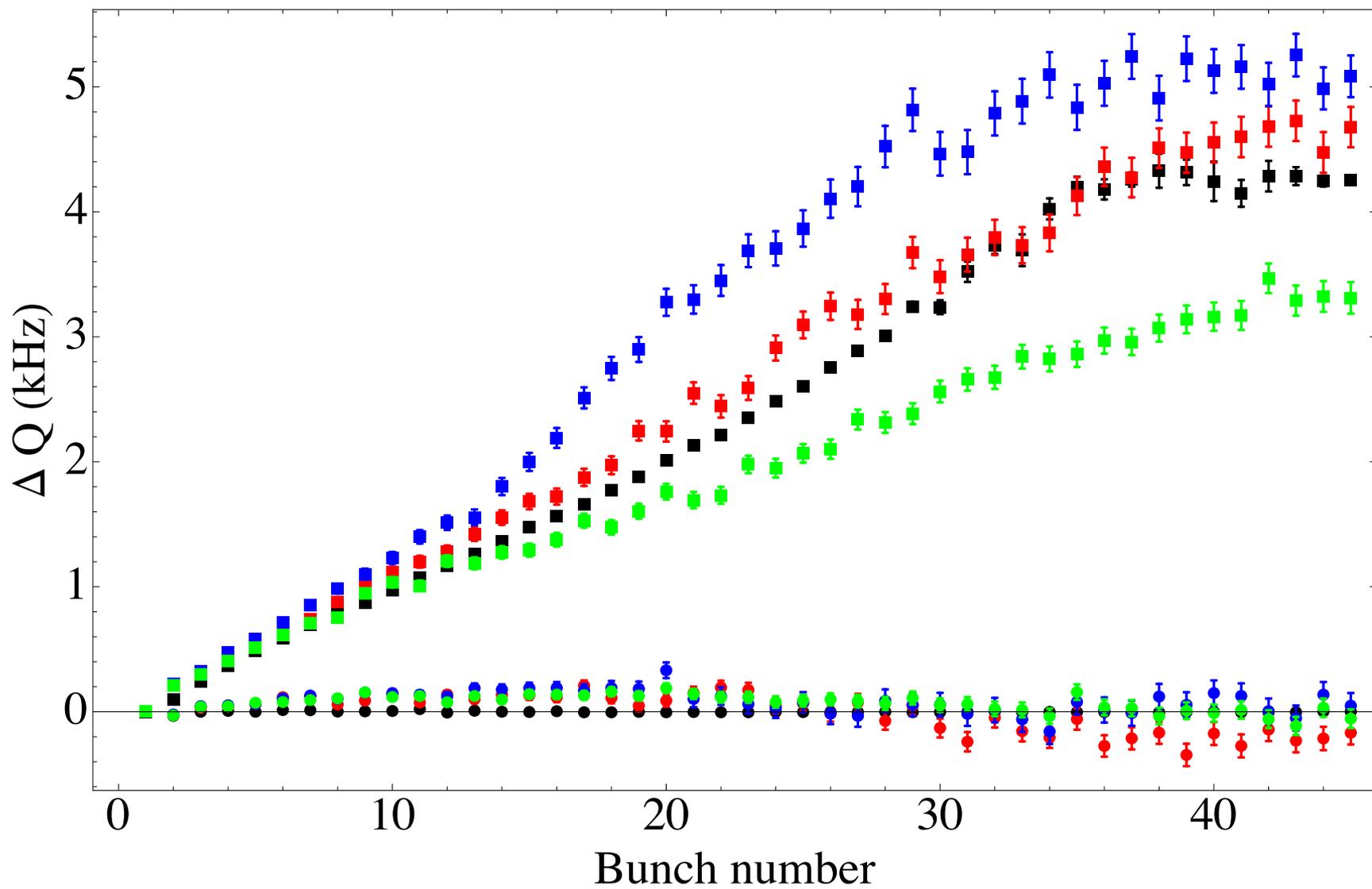


45-bunch train (14 ns)  
 1 mrad  $\approx 5 \cdot 10^{10}$  e<sup>-</sup>/m<sup>3</sup>  
 Sensitivity:  $1 \cdot 10^9$  e<sup>-</sup>/m<sup>3</sup> (SNR)

Similar performance observed

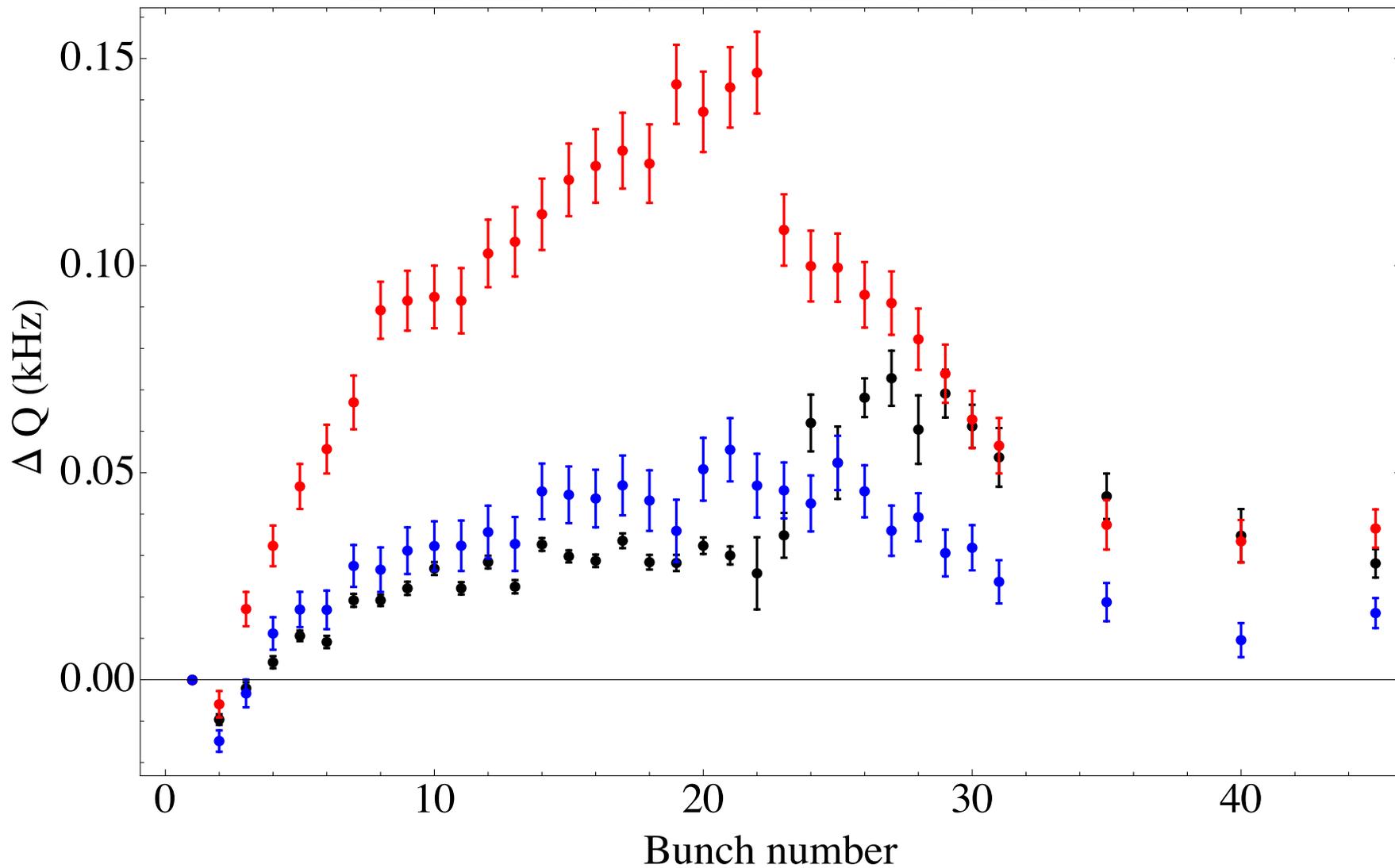
See this afternoon's posters for a discussion of RFA modeling

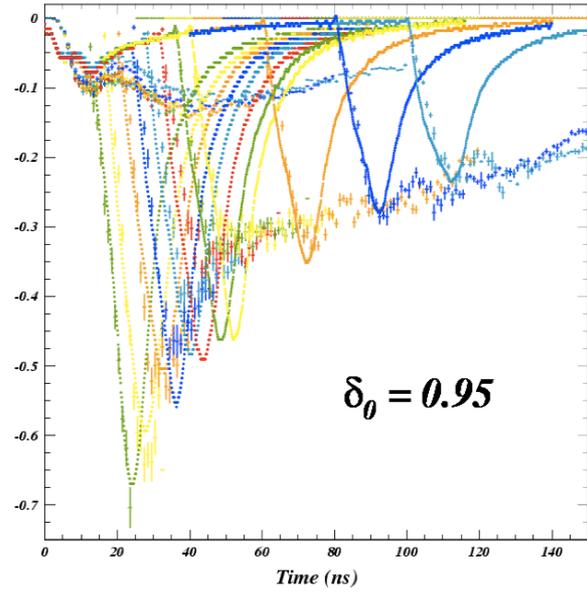
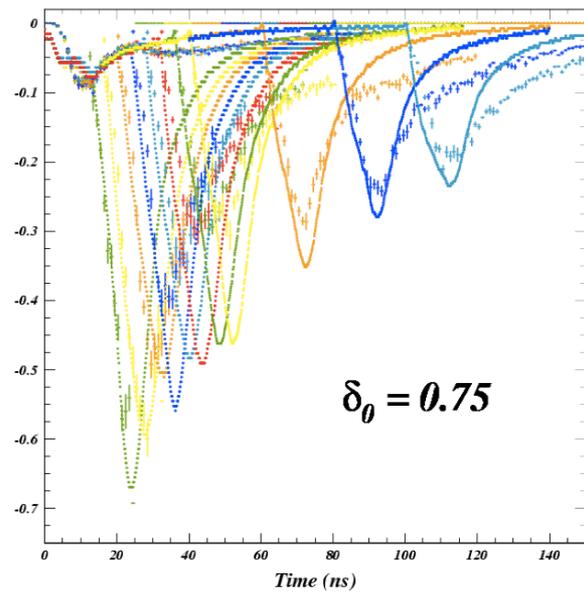
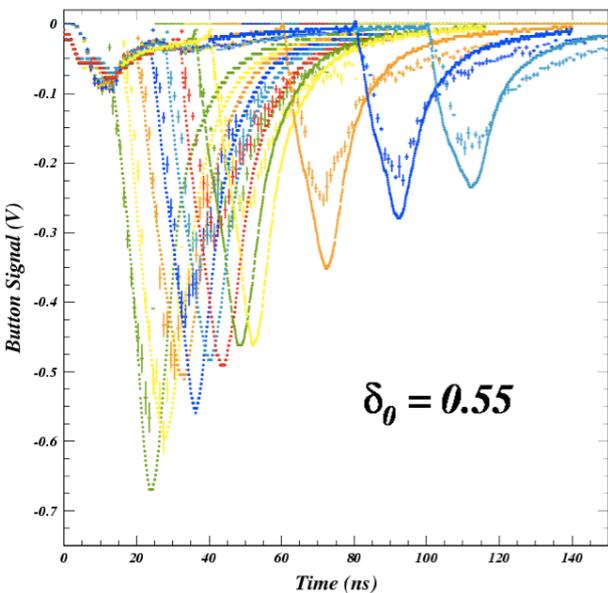
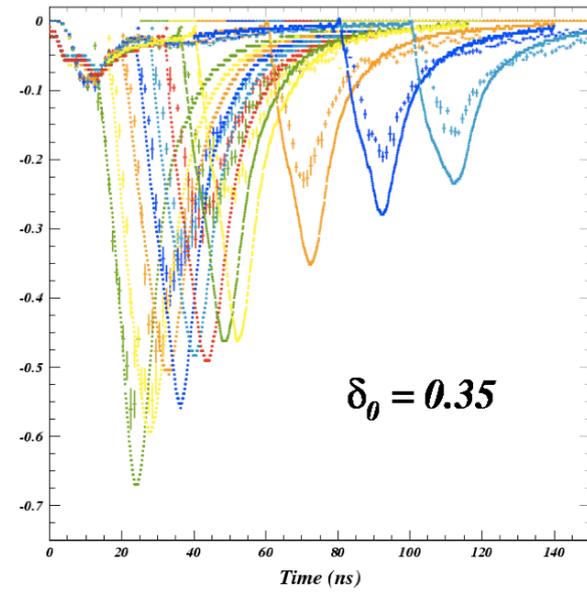
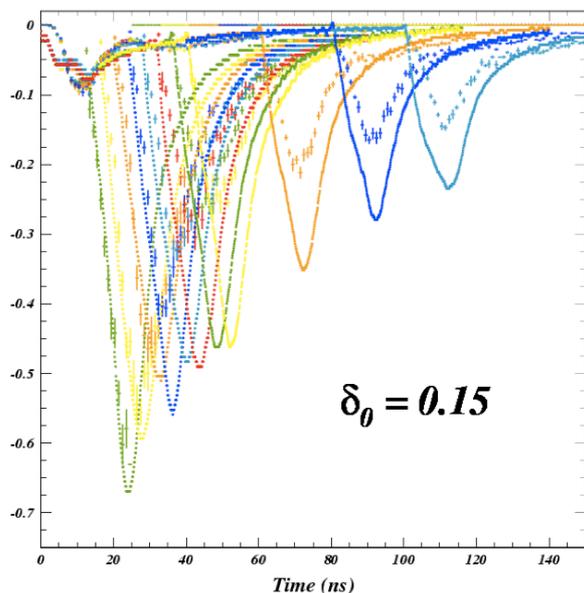
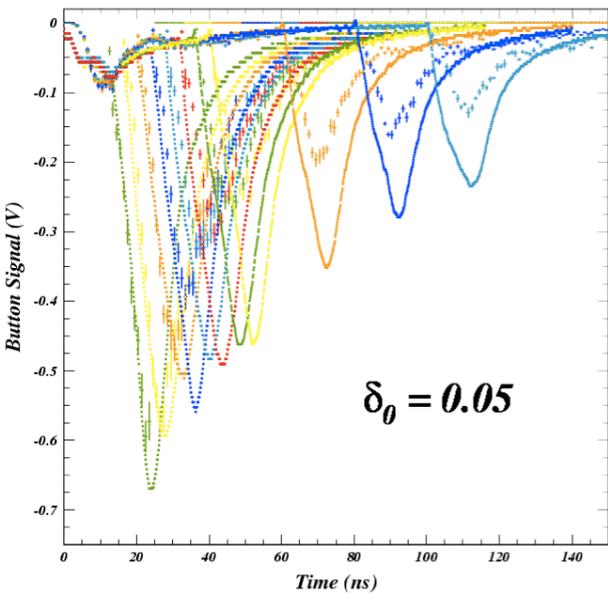
- MOPE088
- MOPE091
- TUPD022
- TUPD023





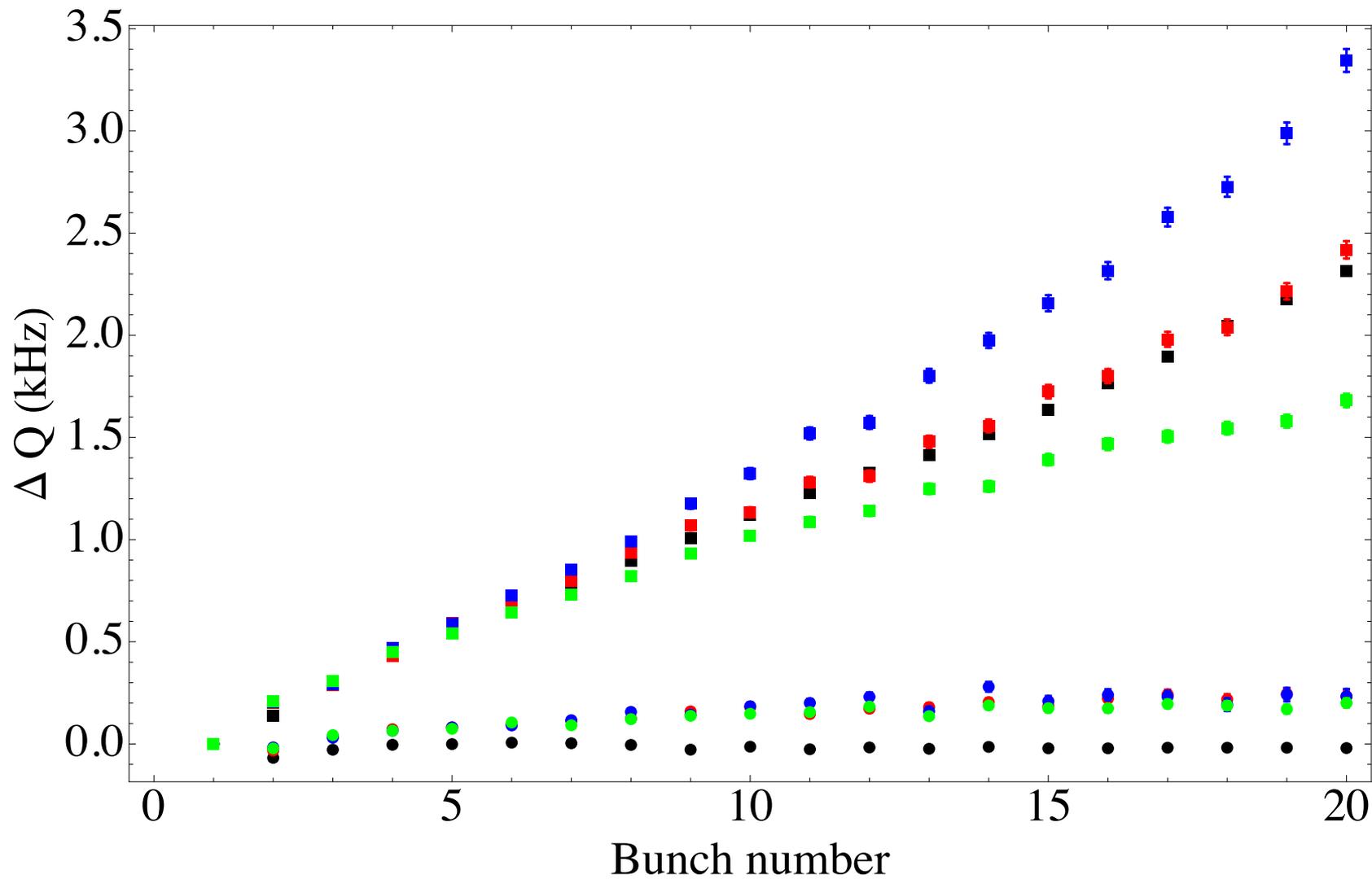
## Horizontal Coherent tune shift vs. bunch number







# Coherent tune shift vs. bunch number



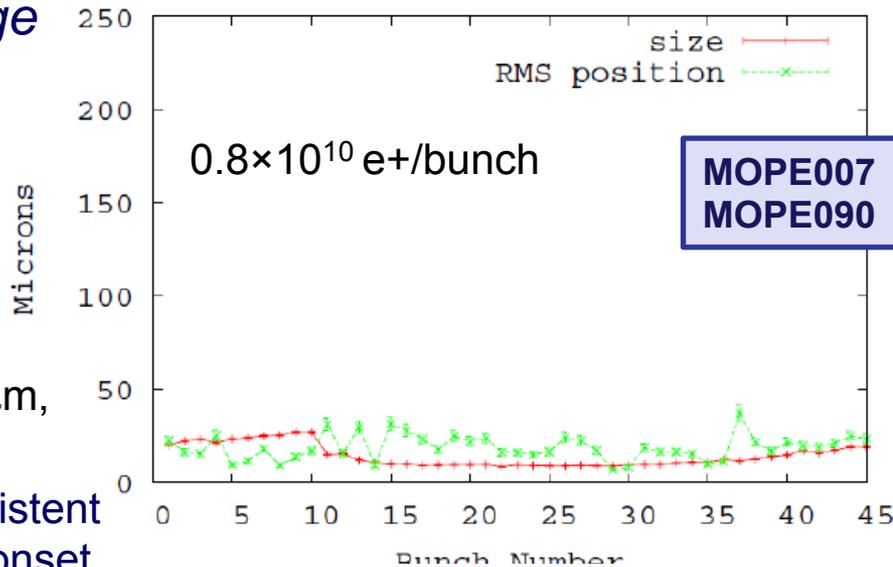


## Measure Bunch-by-Bunch Beam Size

Same current scan as on preceding page

- Beam size enhanced at head and tail of train  
*Source of blow-up at head requires further investigation (resonance? other?).  
Beam lifetimes (Touschek) consistent with center of train having smallest size.*
- Beam size measured around bunch 15 is consistent with  $\epsilon_y \sim 20\text{pm-rad}$  ( $\sigma_y = 11.0 \pm 0.2 \mu\text{m}$ ,  $\beta_{\text{source}} = 5.8\text{m}$ )

1 Train, 45 Bunches, 0.5 mA/bunch

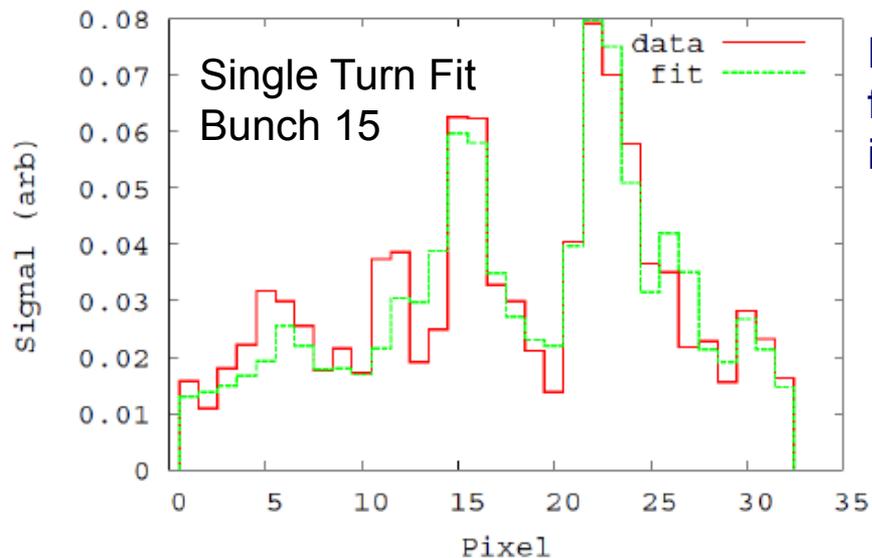


Consistent with onset of instability

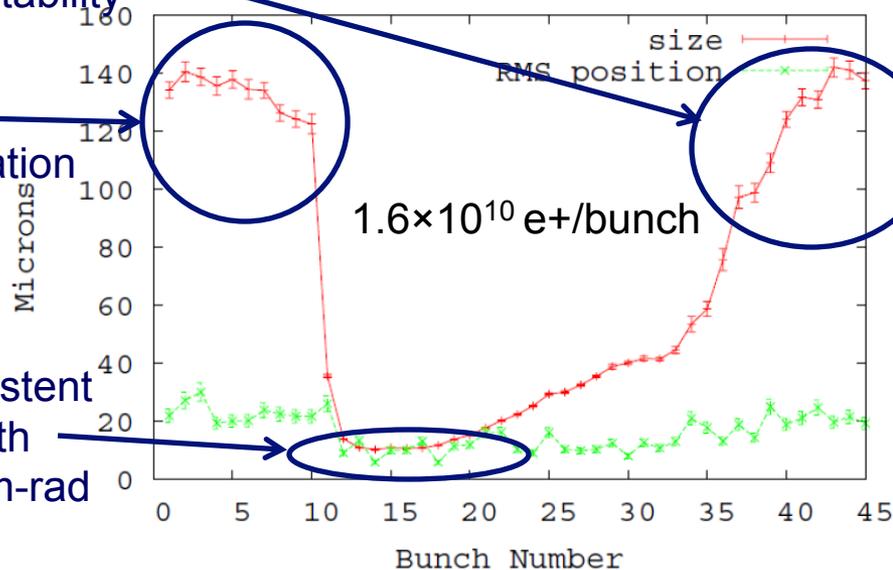
Needs further investigation

Consistent with 20 pm-rad

1 Train, 45 Bunches, 1.0 mA/bunch: Bunch 1

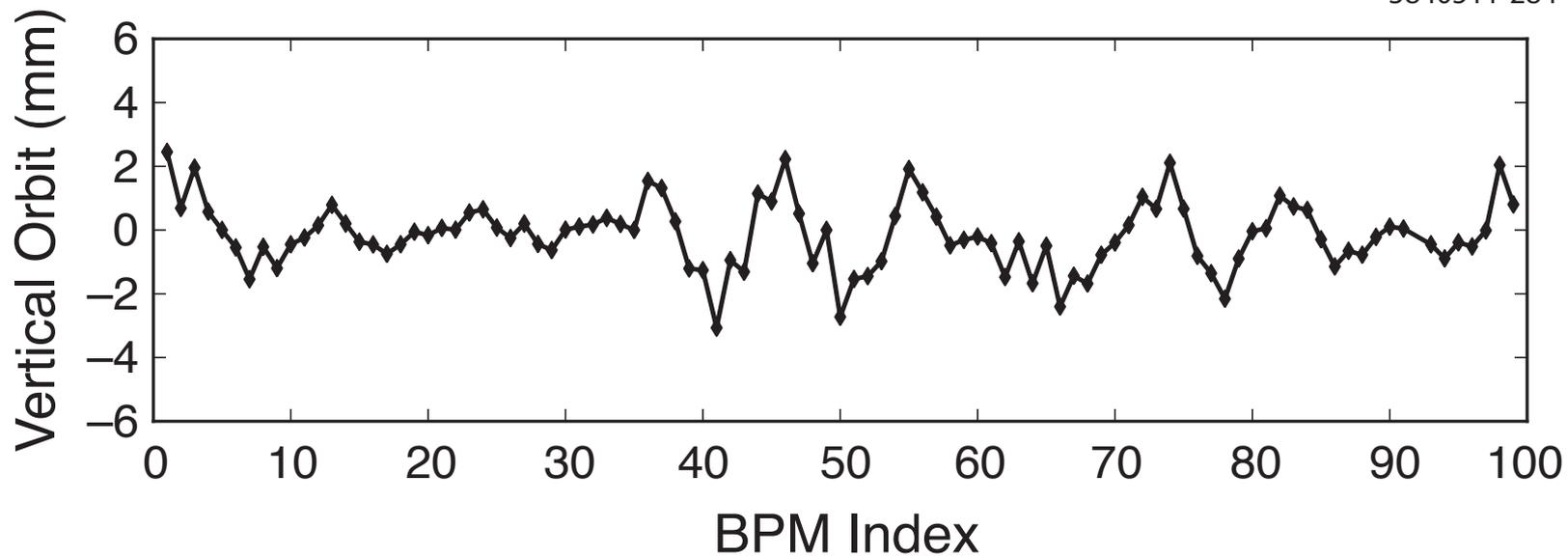


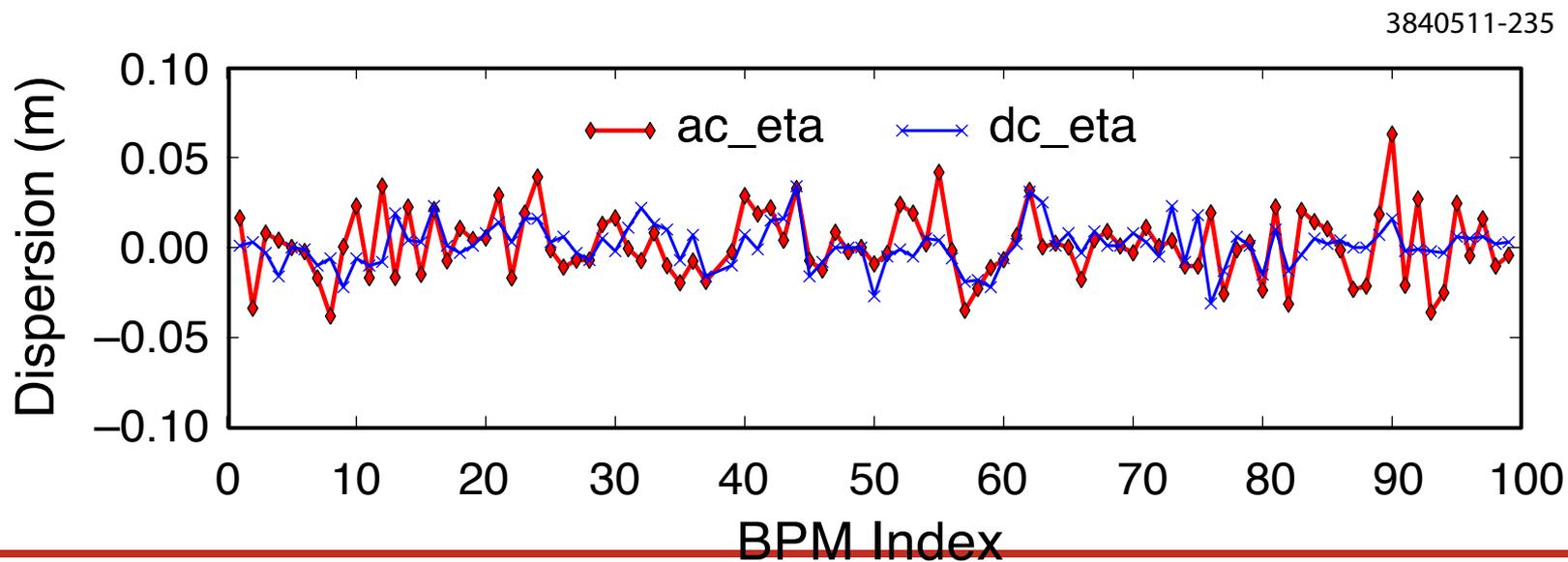
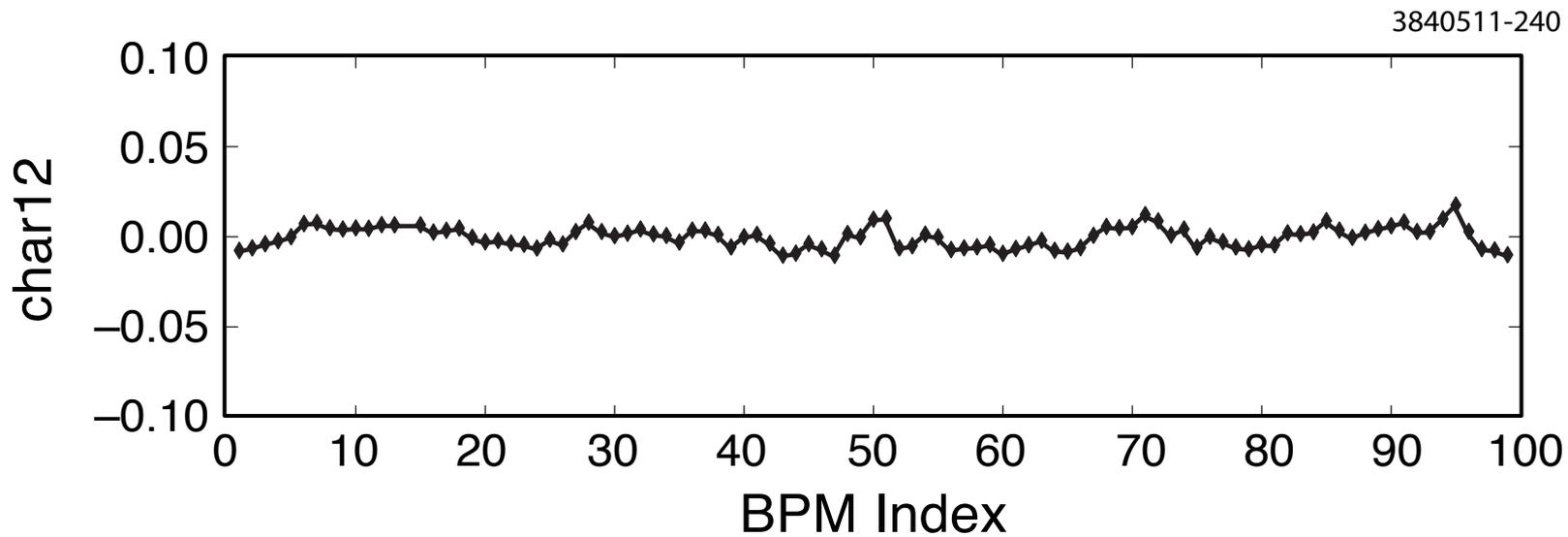
1 Train, 45 Bunches, 1 mA/bunch

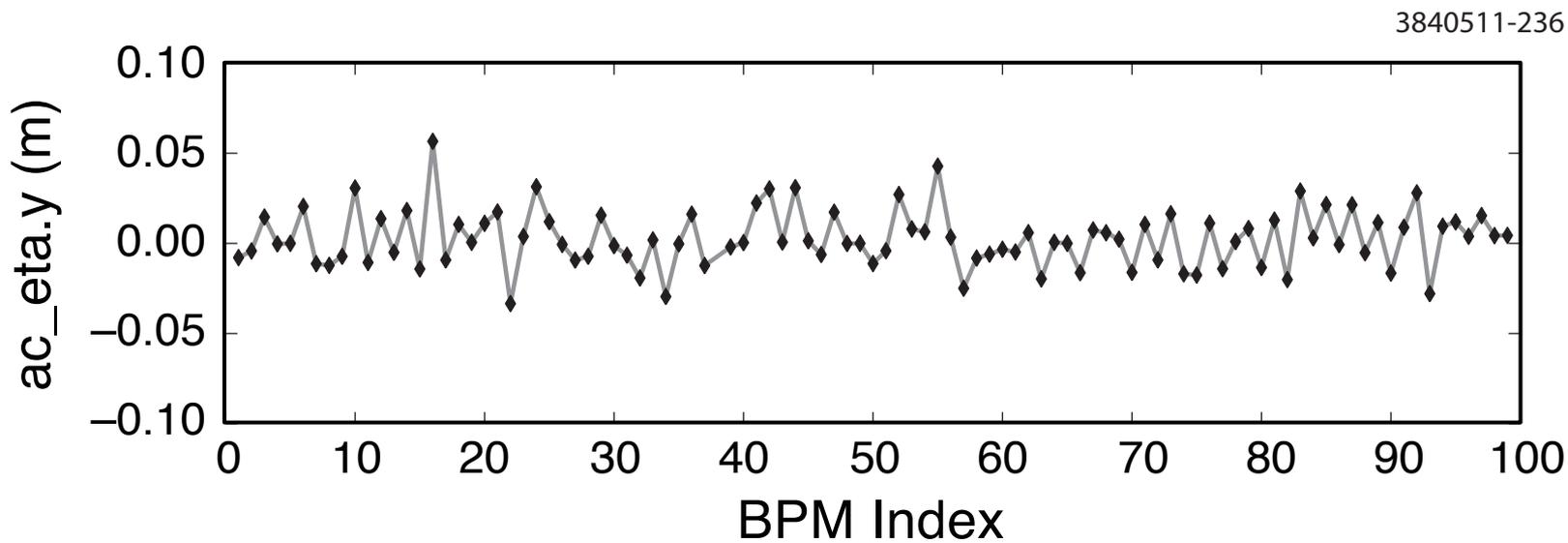
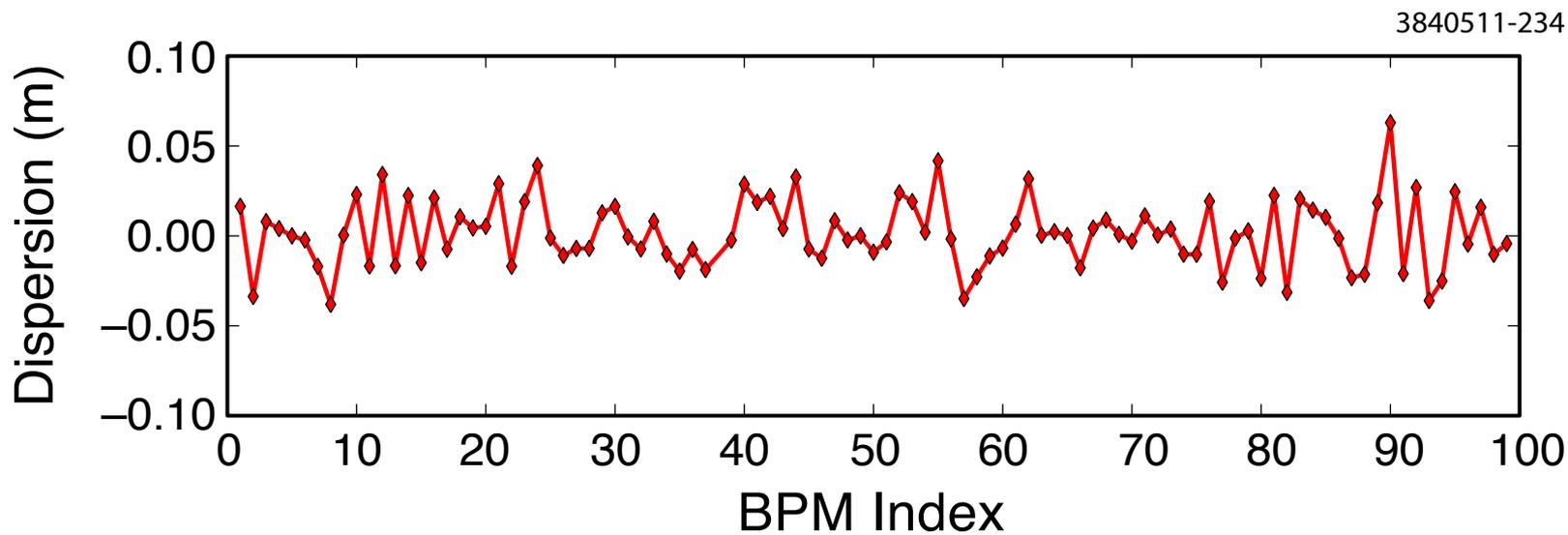




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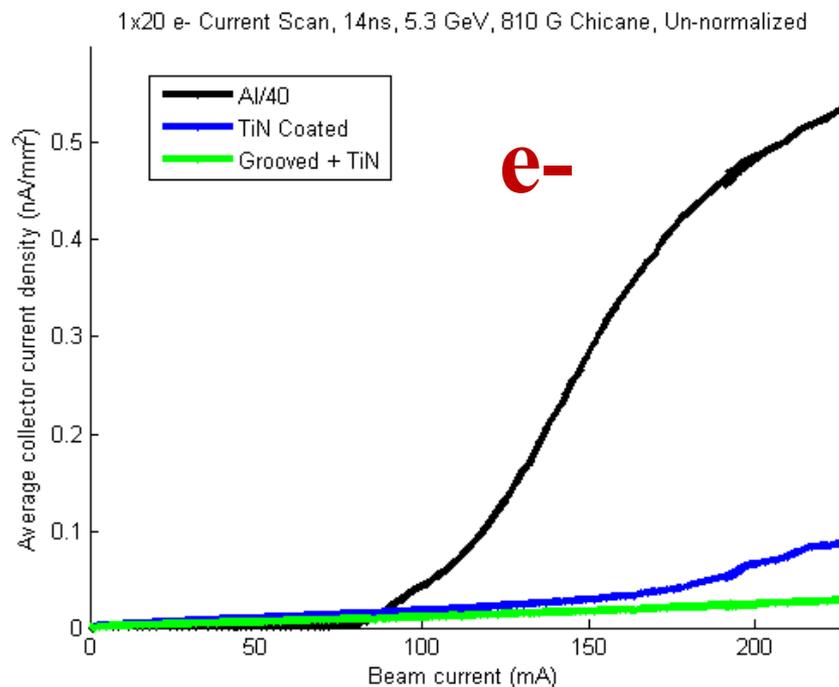
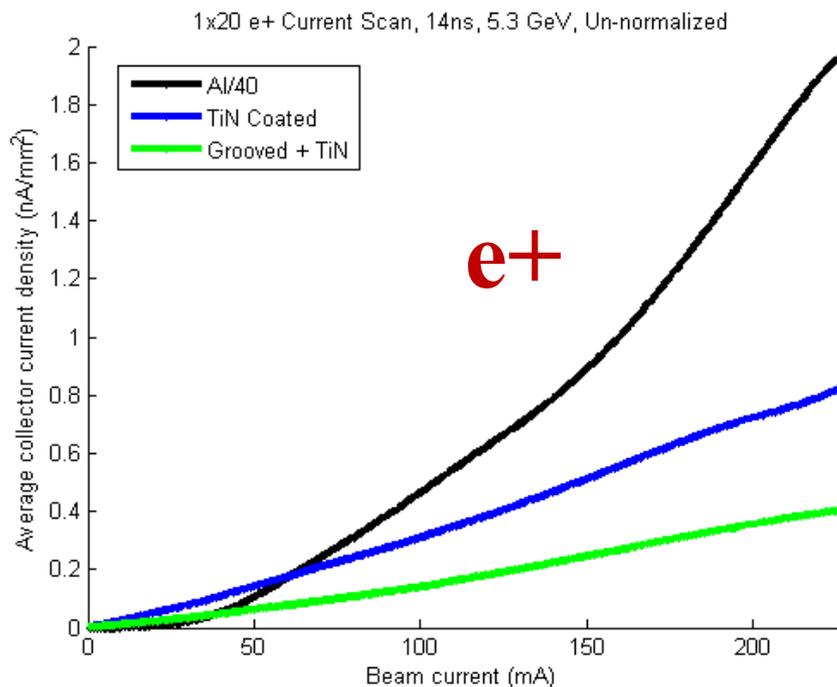






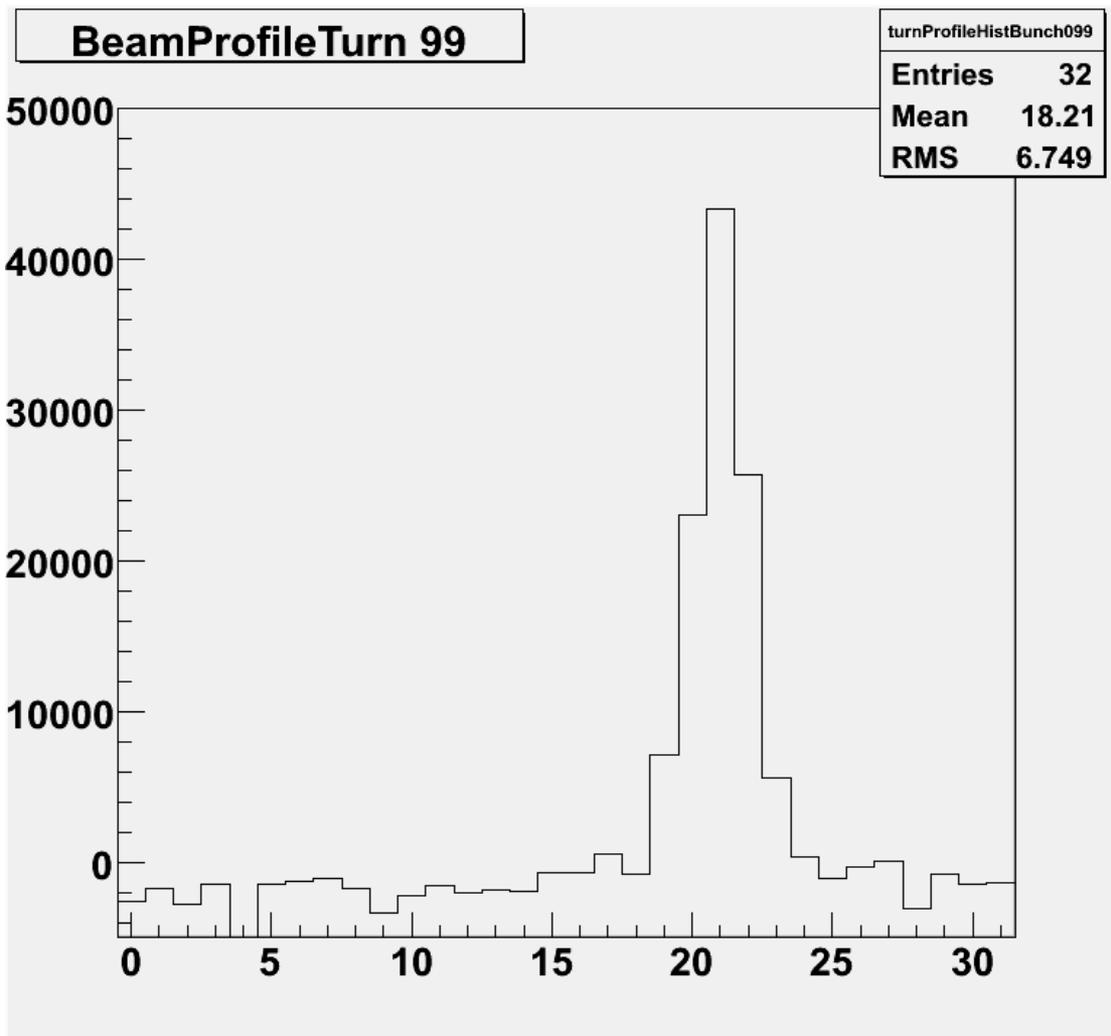
- $1 \times 20 e^+$ , 5.3 GeV, 14ns
  - 810 Gauss dipole field
  - Signals summed over all collectors
  - Al signals  $\div 40$

Longitudinally grooved surfaces offer significant promise for EC mitigation in the dipole regions of the damping rings





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- **Higher energy**
  - Higher threshold for collective effects, intrabeam scattering
  - Emittance of injected beam reduced by adiabatic damping
- **Lower energy**
  - Lower cost (RF, magnets)
  - Lower equilibrium emittance

Compromise is 5 GeV