

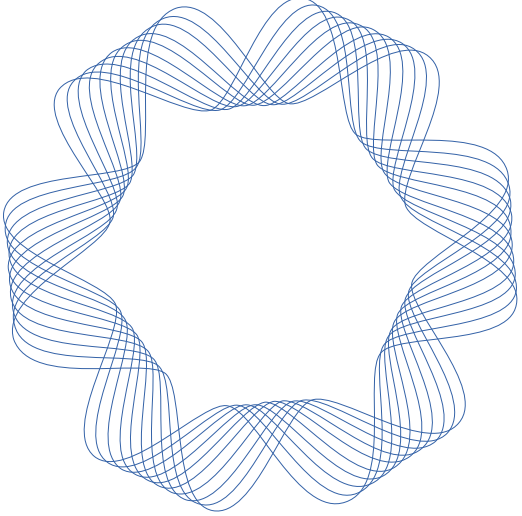


Introduction of Linac Operation Status & Progress of Injector Group

The 120th B Factory Project Committee

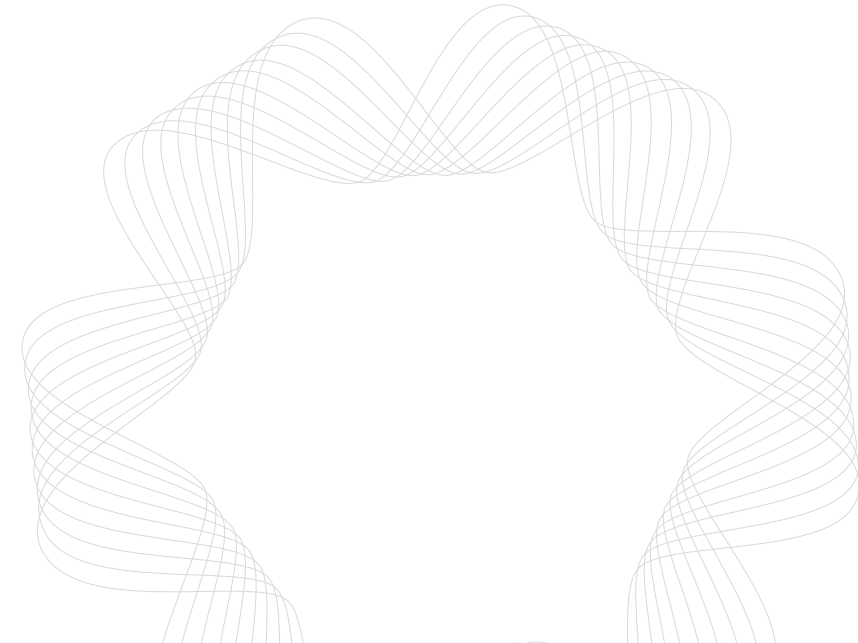
Rui Zhang (ACCL 5, Injector Group)

On behalf of all the ACCL 5 members, 2021.09.22.



CONTENTS

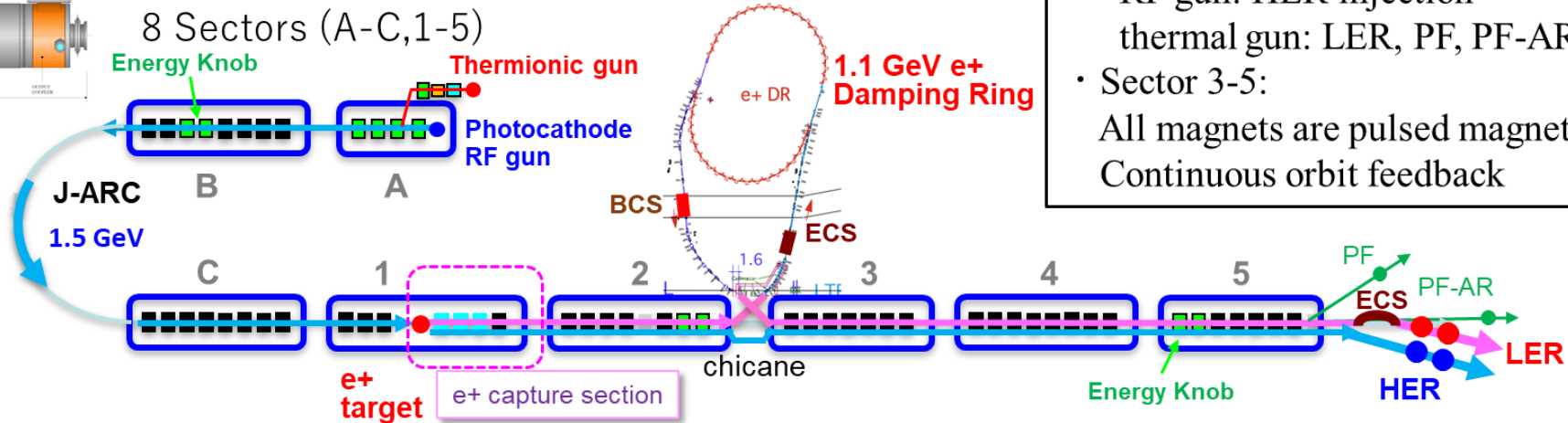
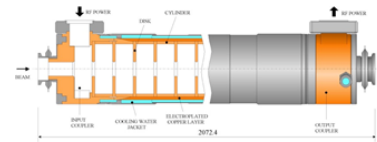
- Linac status during 2021ab commissioning
- Injector group status
 - Achievements and issues in 2021ab
 - Upgrades
- Summary



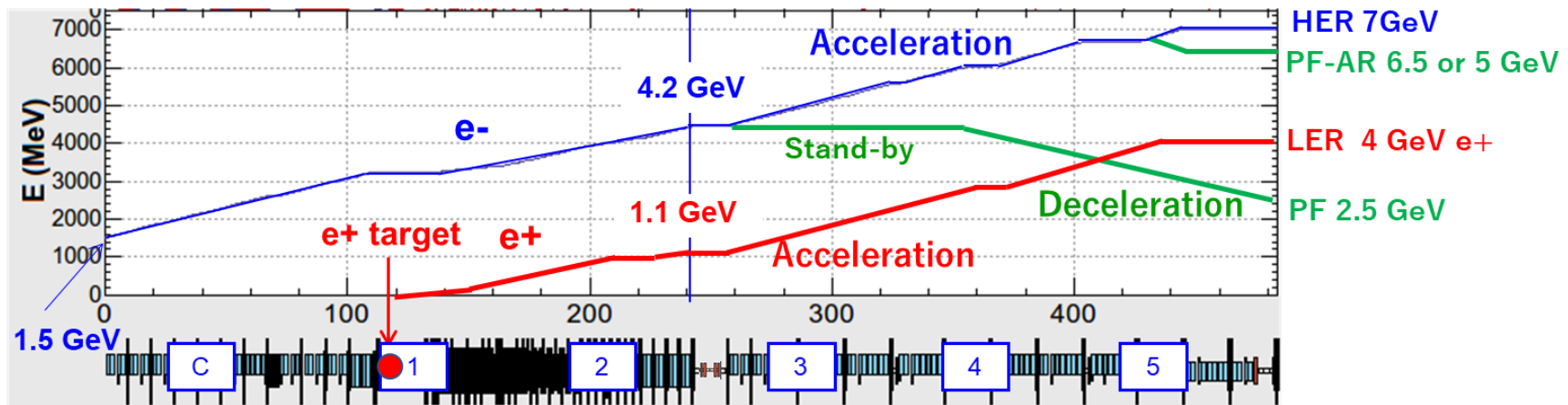
LINAC STATUS in 2021ab COMMISIONING

General Introduction of Linac Injector

60 klystron units
240 accelerating structures (S-band 2-m-long)



- Two electron sources:
RF gun: HER injection
thermal gun: LER, PF, PF-AR
- Sector 3-5:
All magnets are pulsed magnets.
Continuous orbit feedback

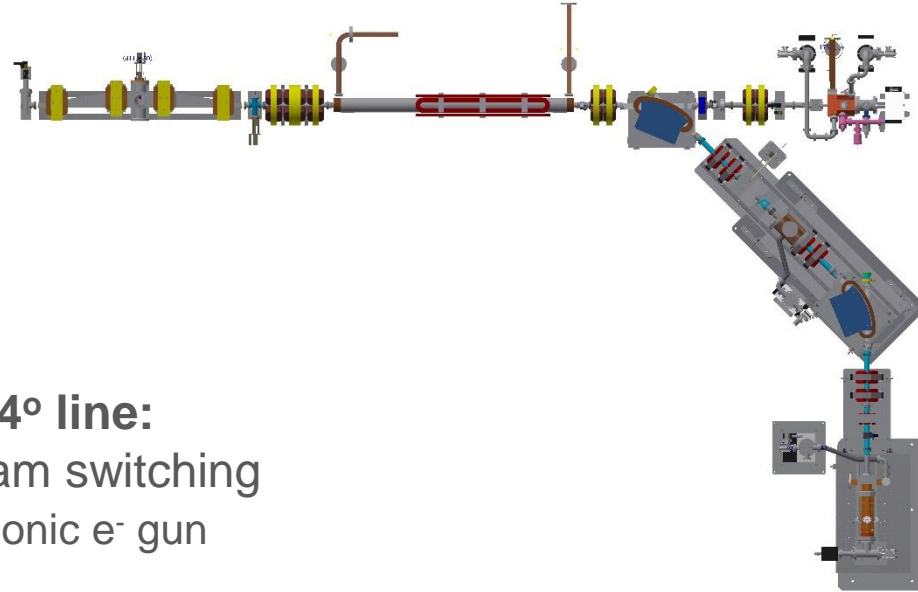


Beam energy variation for each beam mode along the beam line after the J-ARC

LINAC STATUS in 2021ab COMMISSIONING

Electron Source Part

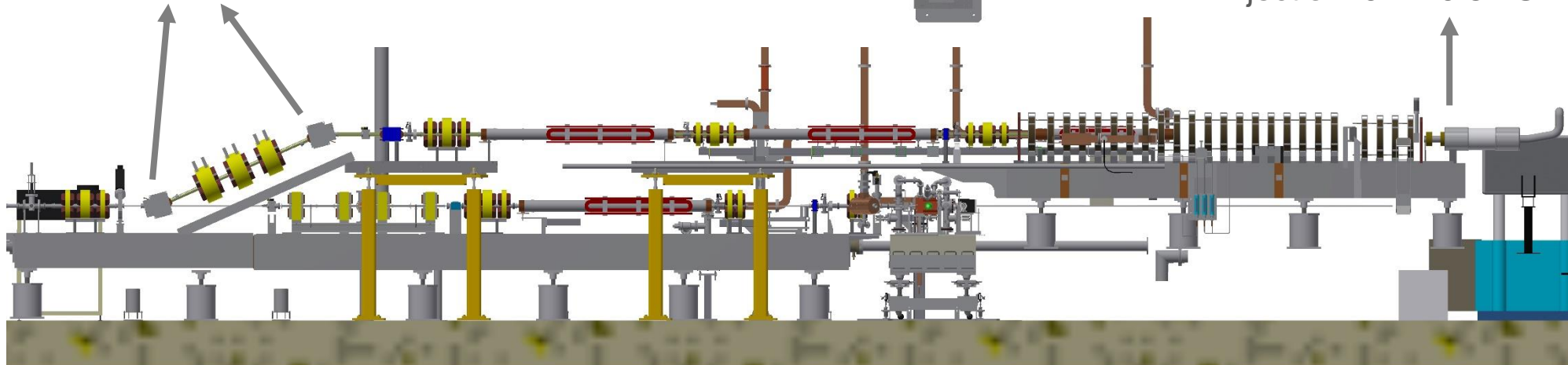
Top view



Pulse bends in 24° line:
Pulse to pulse beam switching
for RF e⁻ gun/thermionic e⁻ gun

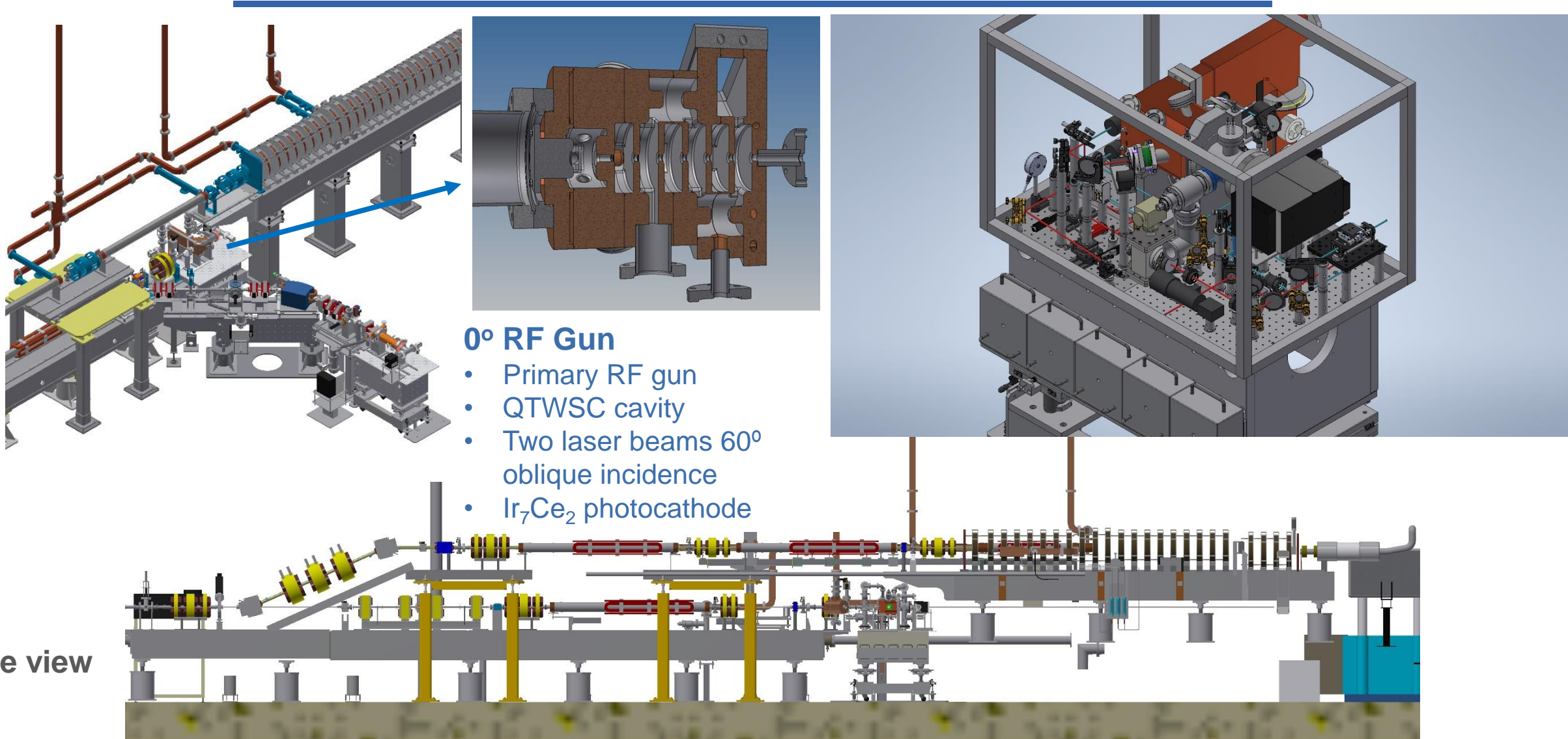
- Thermionic DC e⁻ gun (GU_AT)**
- e⁺ production e⁻: 10 nC (for LER injection)
 - e⁻ study: 1 nC
 - PF injection: 0.1 - 0.3 nC
 - PF-AR injection: 0.1 - 0.3 nC

Side view



LINAC STATUS in 2021ab COMMISSIONING

Electron Source Part



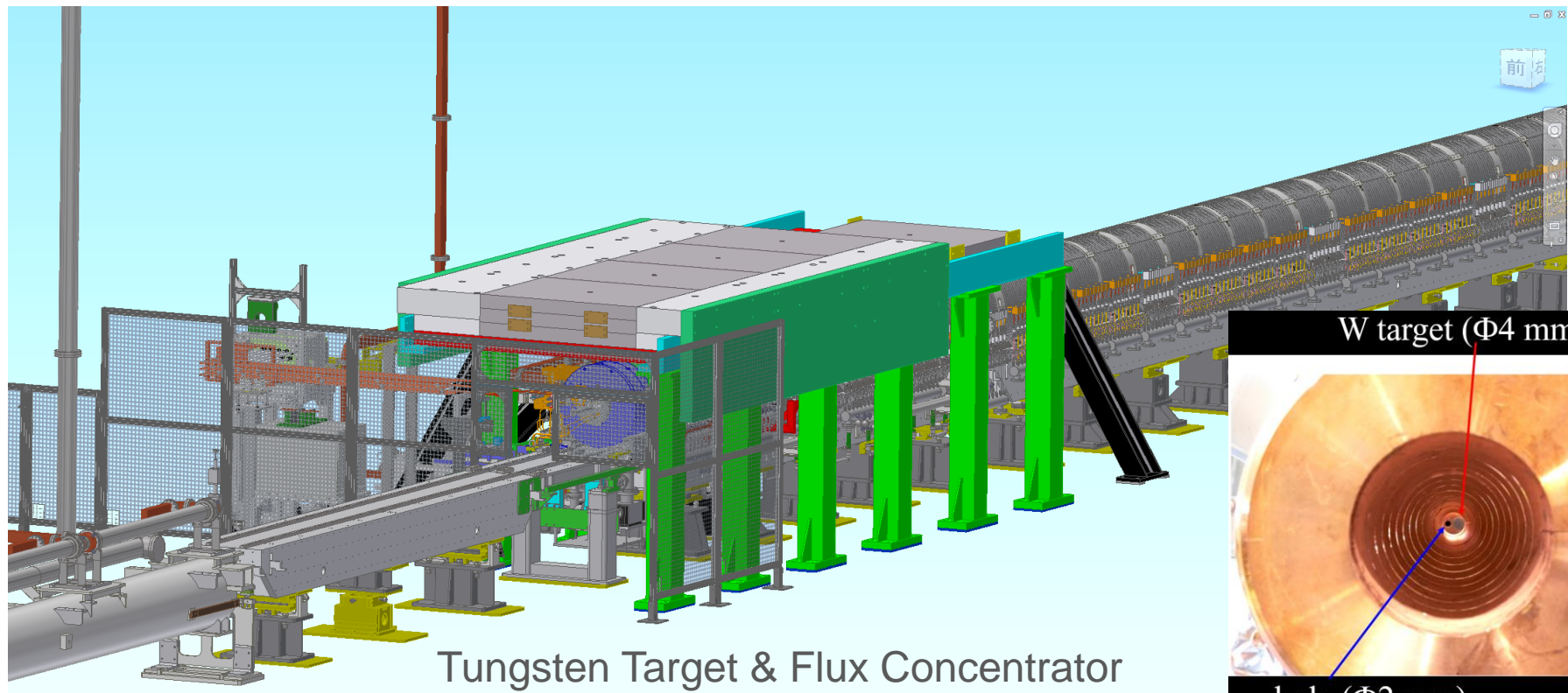
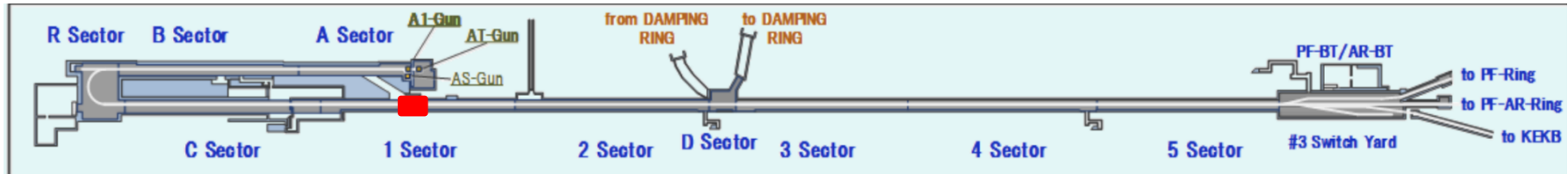
0° RF Gun

- Primary RF gun
- QTWSC cavity
- Two laser beams 60° oblique incidence
- Ir₇Ce₂ photocathode

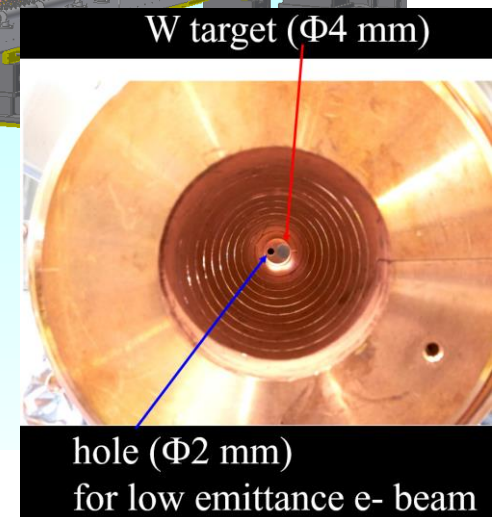
Side view

LINAC STATUS in 2021ab COMMISSIONING

Positron Target and Capture Section



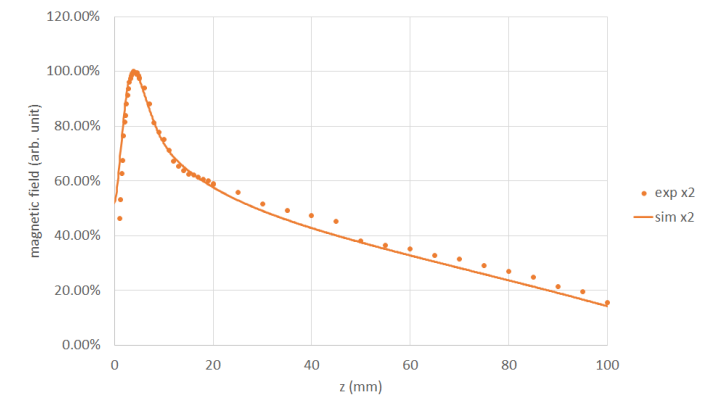
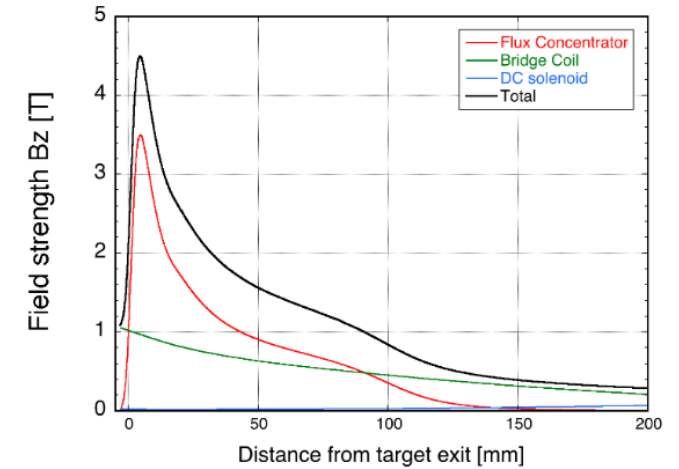
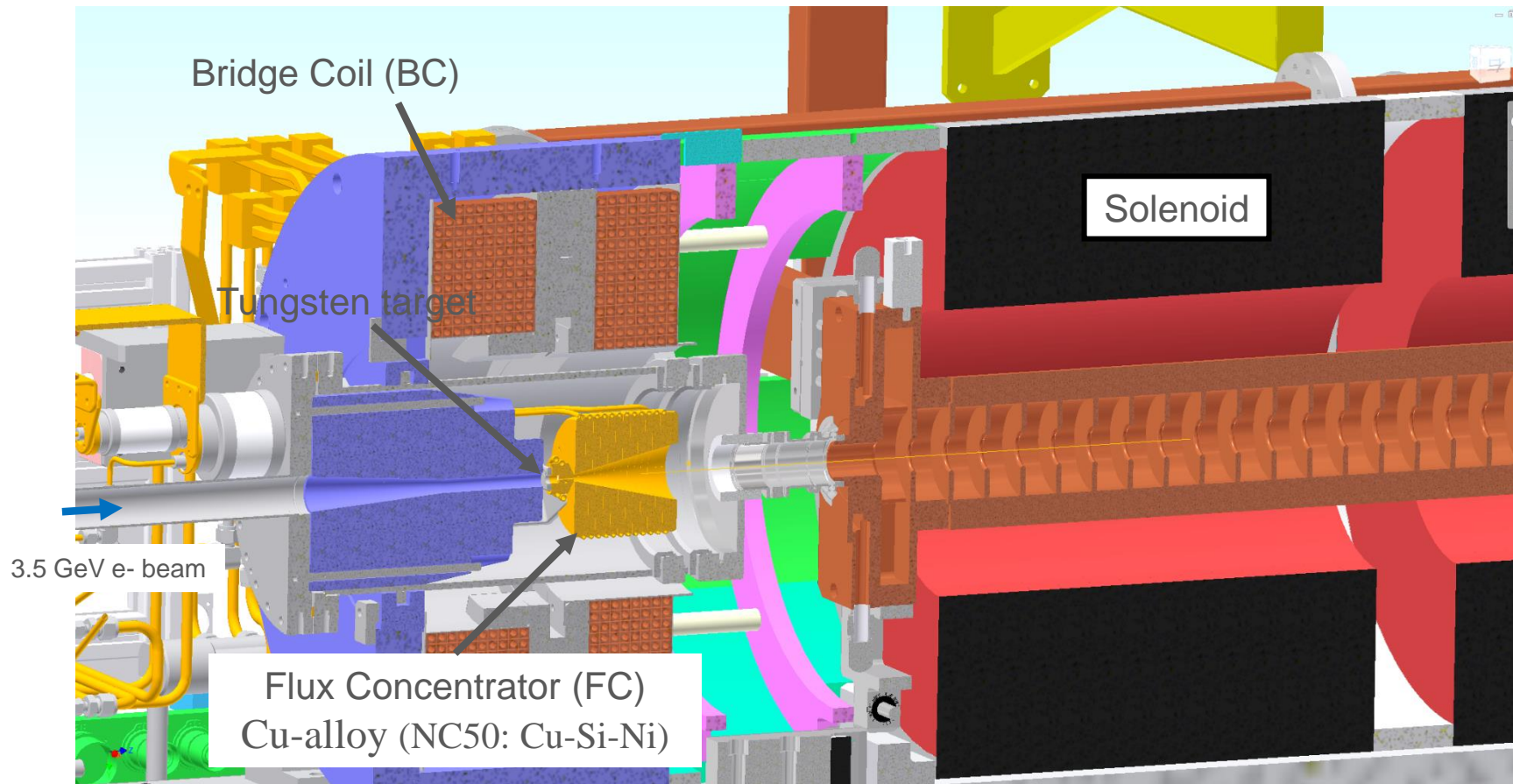
Tungsten Target & Flux Concentrator



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Positron Target and Capture Section

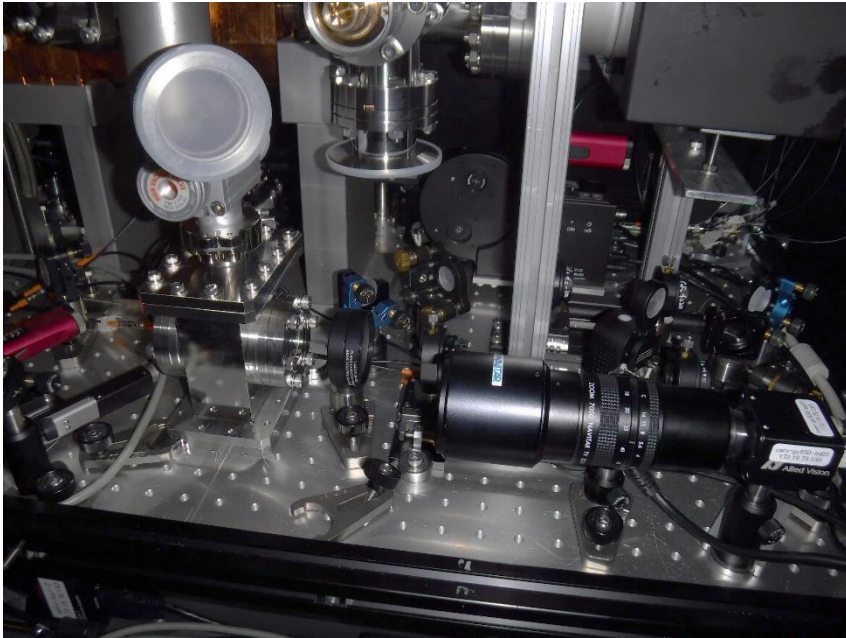
Large Aperture S-band acc. structure (LAS)



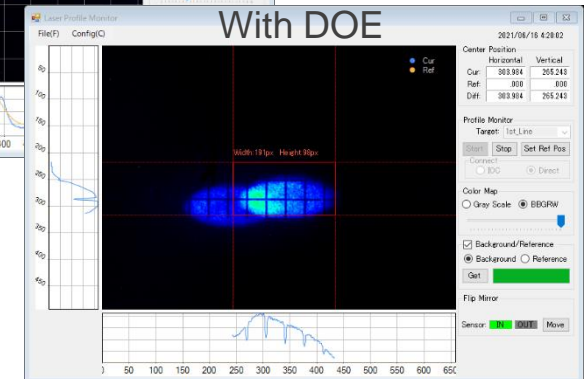
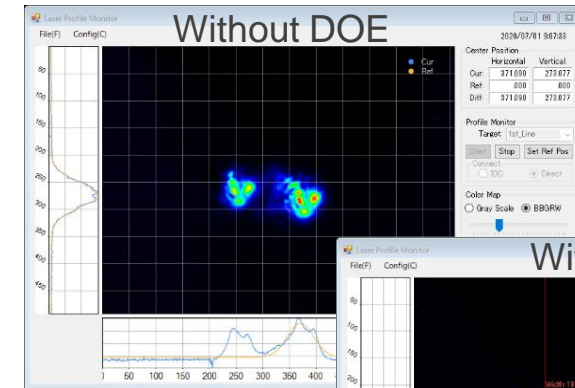
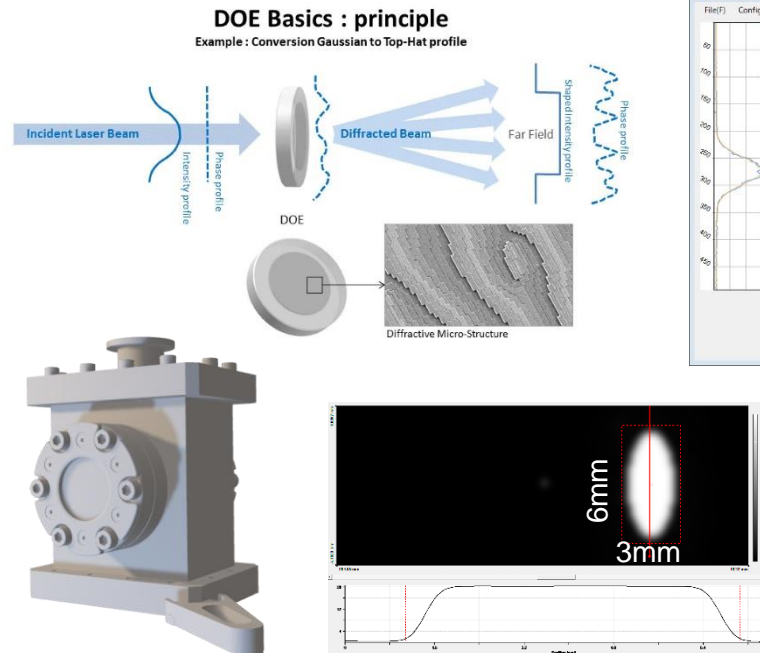
LINAC STATUS in 2021ab COMMISSIONING

Electron Beam (HER) for SuperKEKB in 2021ab

- Installed DOE (Diffractive Optical Element) in 1st laser line from 2020c
- Elliptical flat-top spatial distribution on the surface of photocathode (LA6mm SA3mm) for low emittance e^- generation and avoiding discharge
- Single laser incidence in 2020c and 2021ab (No installation space for 2nd laser)



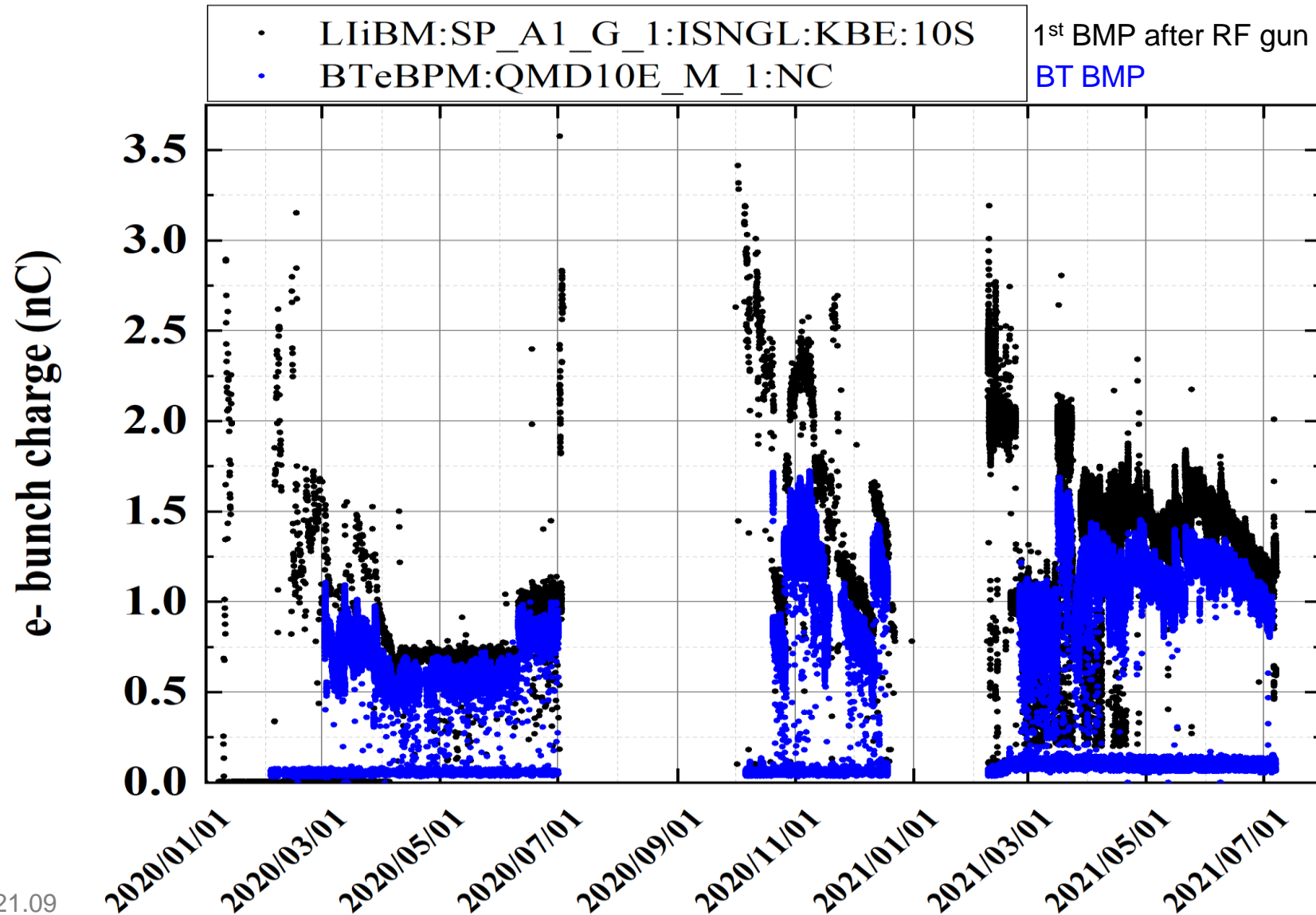
R. Zhang, LCG, 2020.07



Laser beam profile monitor

LINAC STATUS in 2021ab COMMISIONING

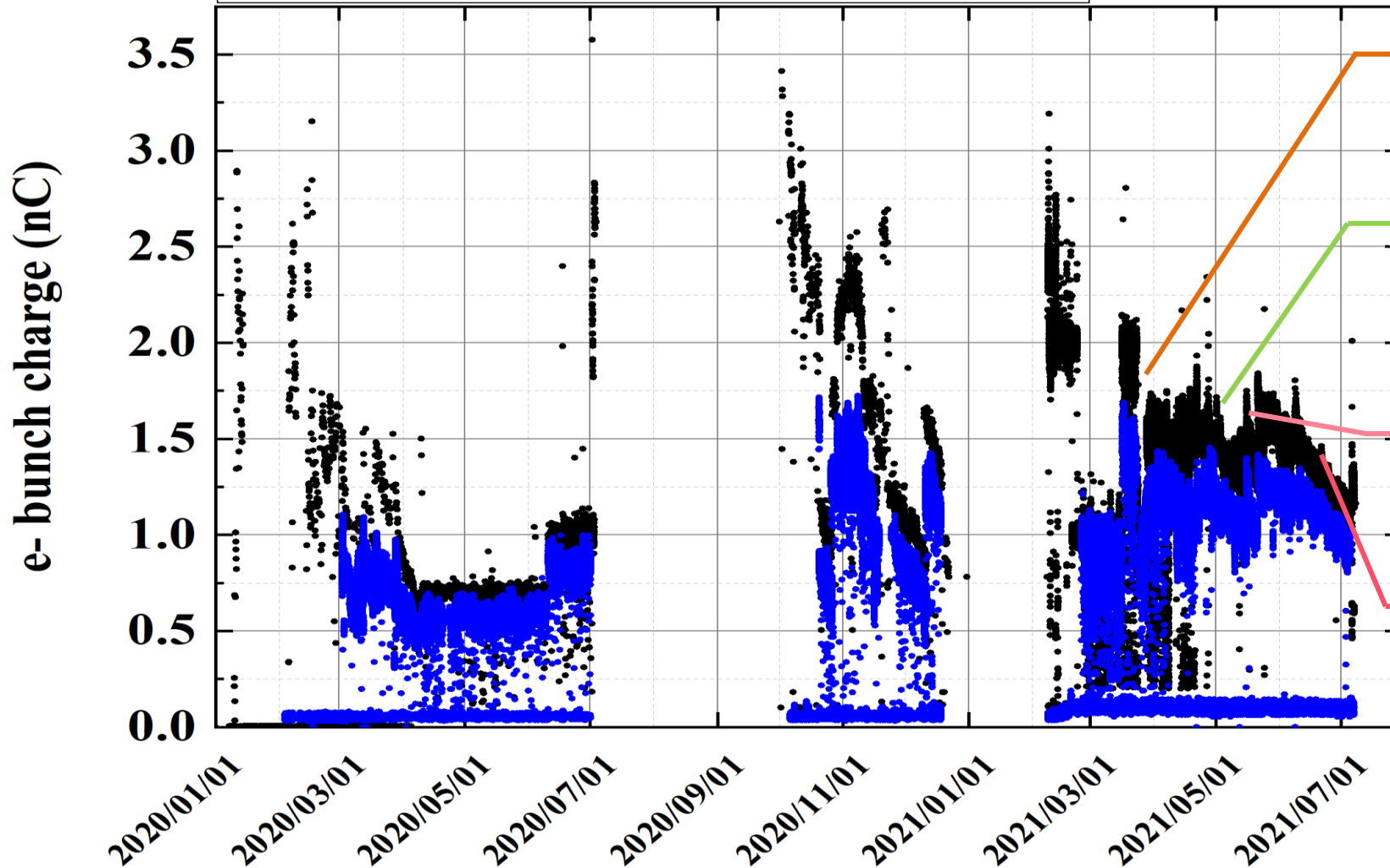
Electron Beam (HER) for SuperKEKB in 2021ab



LINAC STATUS in 2021ab COMMISIONING

Electron Beam (HER) for SuperKEKB in 2021ab

- LIiBM:SP_A1_G_1:ISNGL:KBE:10S
 - BTeBPM:QMD10E_M_1:NC
- 1st BMP after RF gun
BT BMP



Discharge

- Mis-operation under the status of feedback on
- 2 nC \rightarrow 1.5 nC

Temperature fluctuation

- Air-conditioner of A1 laser hut
- A1 Klystron gallery

Beam tuning

- Exchange of air-conditioner
- Laser phase adjustment
- Beam adjustment

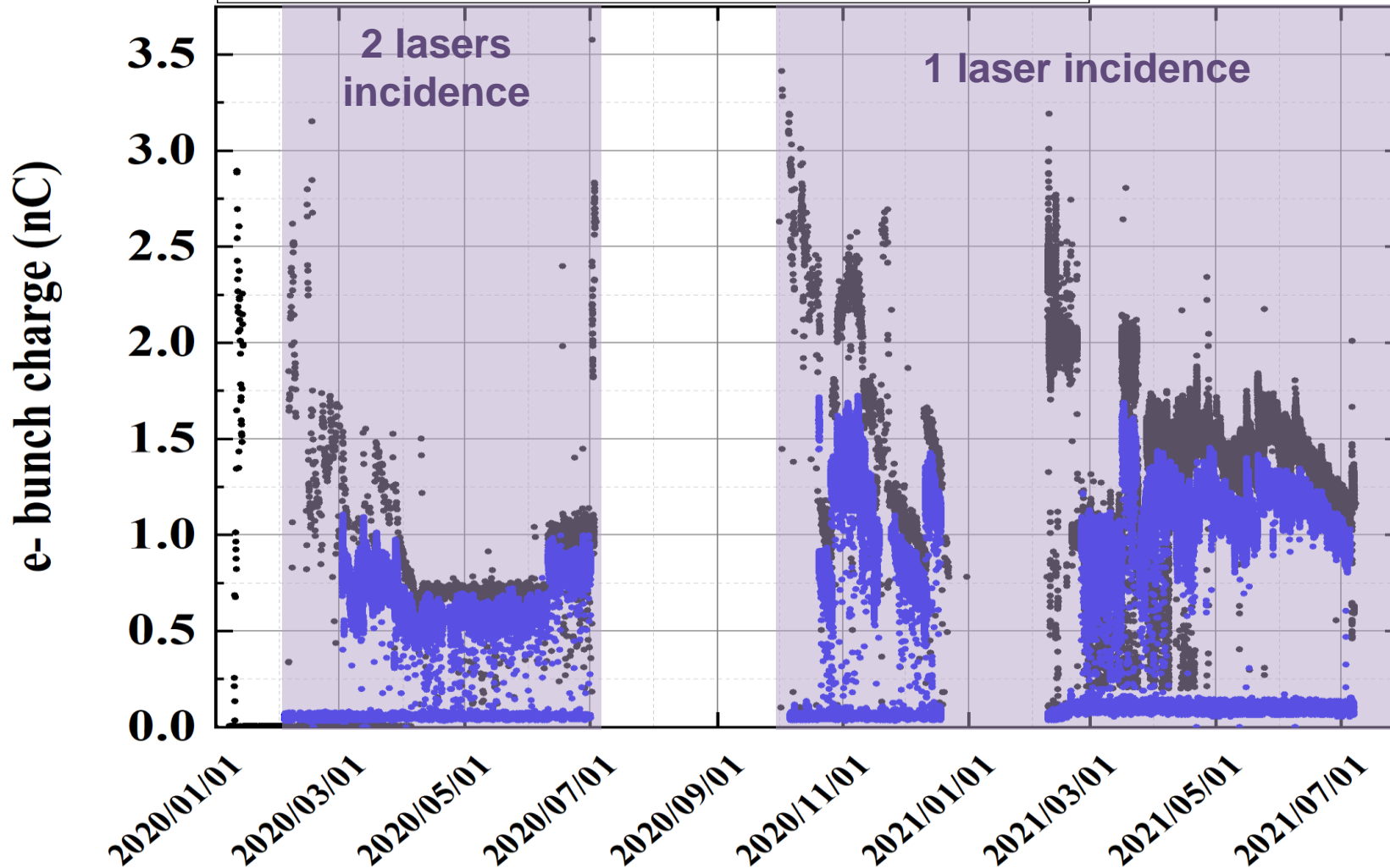
Performance degradation

- Quantum efficiency of photocathode
- RF gun vacuum window for laser incidence

LINAC STATUS in 2021ab COMMISIONING

Electron Beam (HER) for SuperKEKB in 2021ab

- LIiBM:SP_A1_G_1:ISNGL:KBE:10S
 - BTeBPM:QMD10E_M_1:NC
- 1st BMP after RF gun
BT BMP



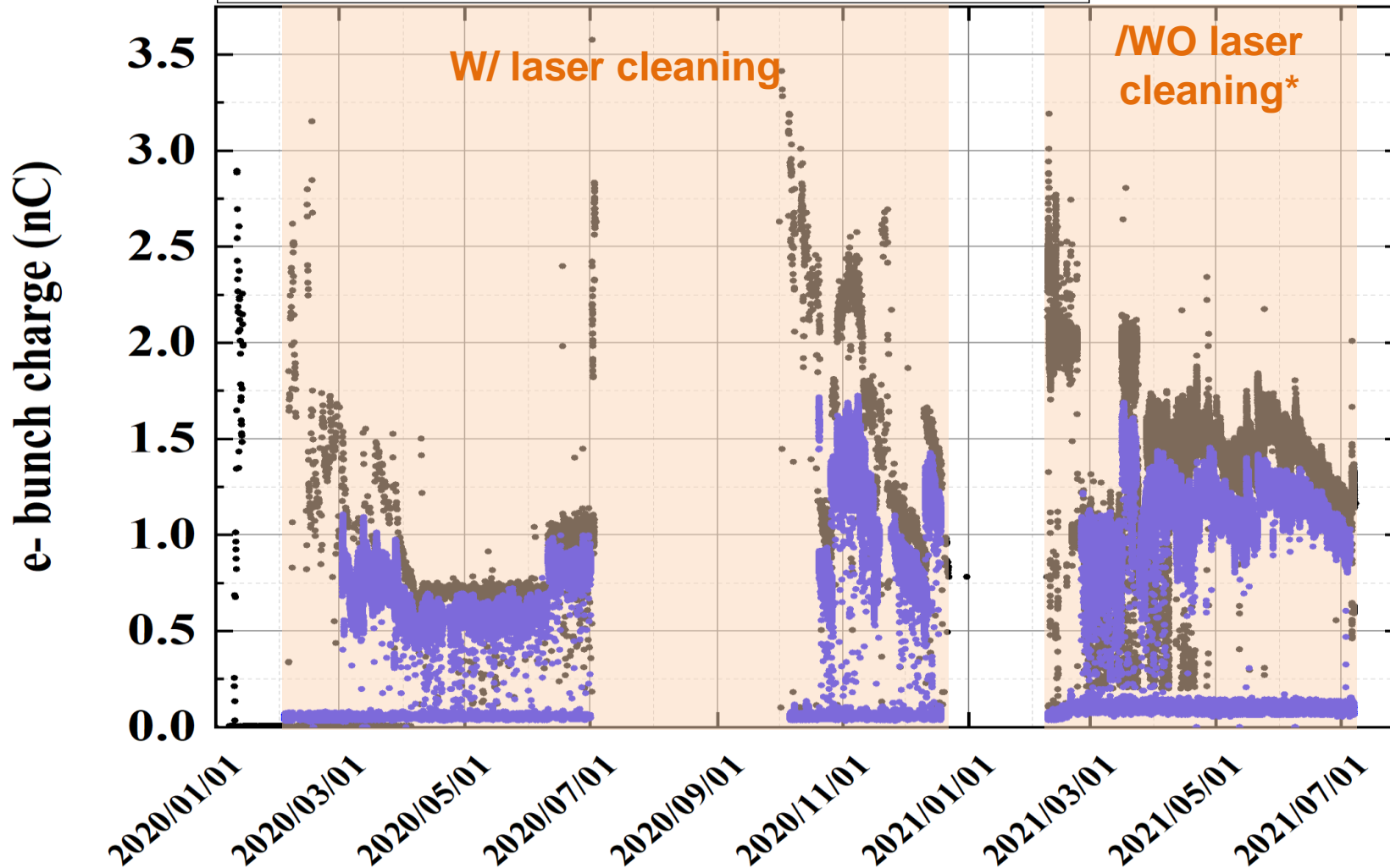
2/1 laser incidence

- DOE in 1st laser line
- No DOE in 2nd laser line
- Photocathode QE increased

LINAC STATUS in 2021ab COMMISIONING

Electron Beam (HER) for SuperKEKB in 2021ab

- LIiBM:SP_A1_G_1:ISNGL:KBE:10S
 - BTeVPM:QMD10E_M_1:NC
- 1st BMP after RF gun
BT BMP



2/1 laser incidence

- DOE in 1st laser line
- No DOE in 2nd laser line
- Photocathode QE increased

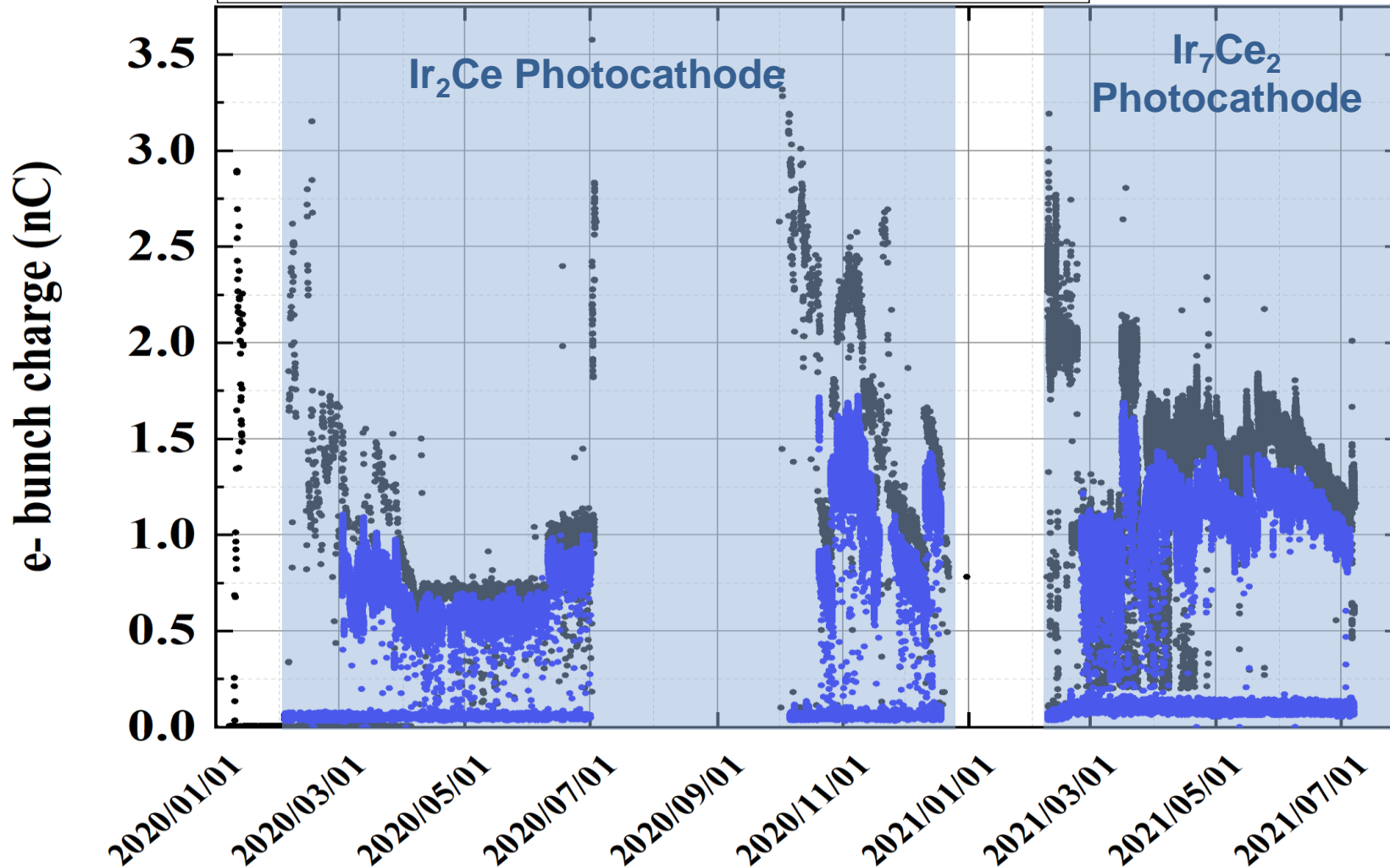
W/WO laser cleaning

- Essential to keep QE
- *Laser cleaning tested in 2021ab but inefficient

LINAC STATUS in 2021ab COMMISIONING

Electron Beam (HER) for SuperKEKB in 2021ab

- LIiBM:SP_A1_G_1:ISNGL:KBE:10S
 - BTeVPM:QMD10E_M_1:NC
- 1st BMP after RF gun
BT BMP



2/1 laser incidence

- DOE in 1st laser line
- No DOE in 2nd laser line
- Photocathode QE increased

W/WO laser cleaning

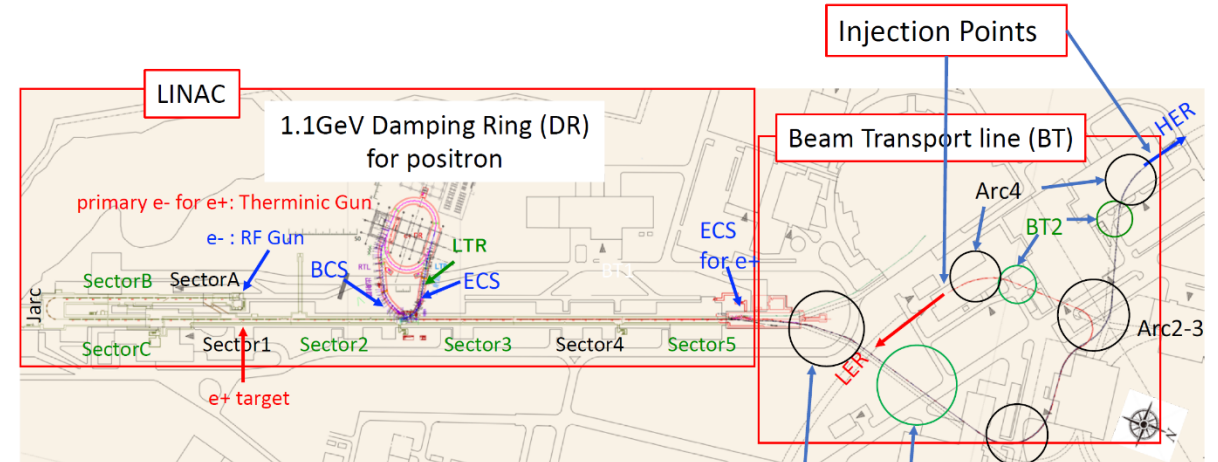
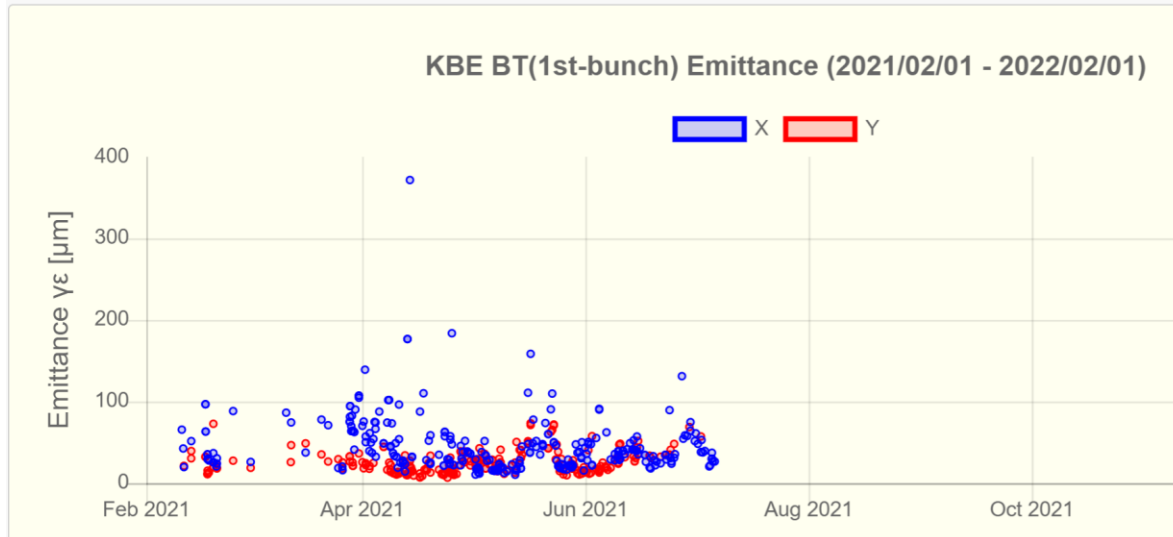
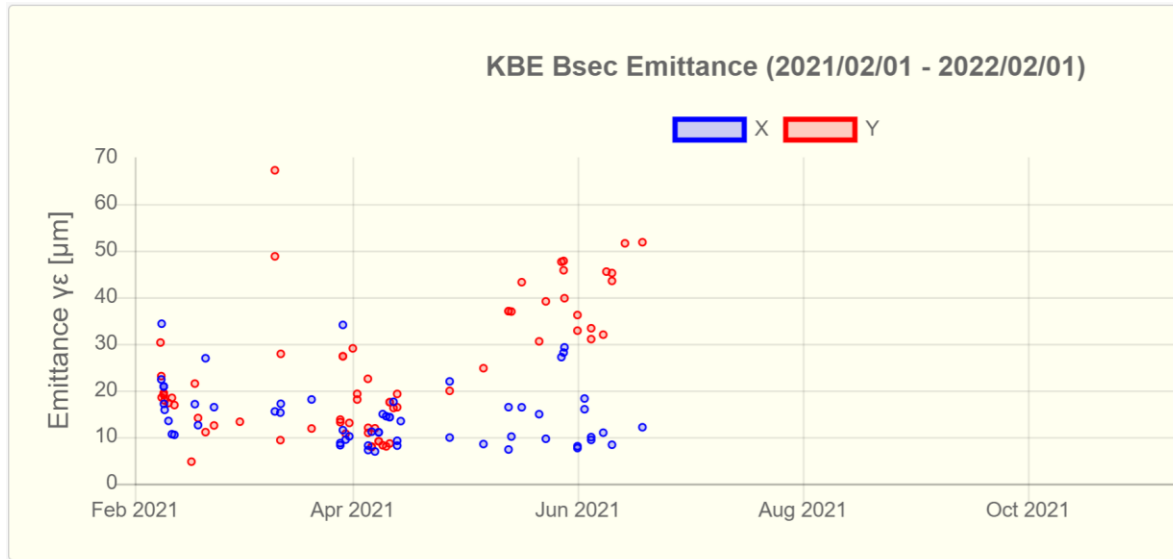
- Essential to keep QE
- *Laser cleaning tested in 2021ab but inefficient

Ir₂Ce / Ir₇Ce₂

- QE: Ir₂Ce < Ir₇Ce₂
- Lifetime: to be estimated
- Laser cleaning: Ir₂Ce >> Ir₇Ce₂

LINAC STATUS in 2021ab COMMISSIONING

Electron Beam (HER) Emittance History in 2021ab



Green: Emittance measured with wire scanners (WS)

BCS: Bunch Compression System

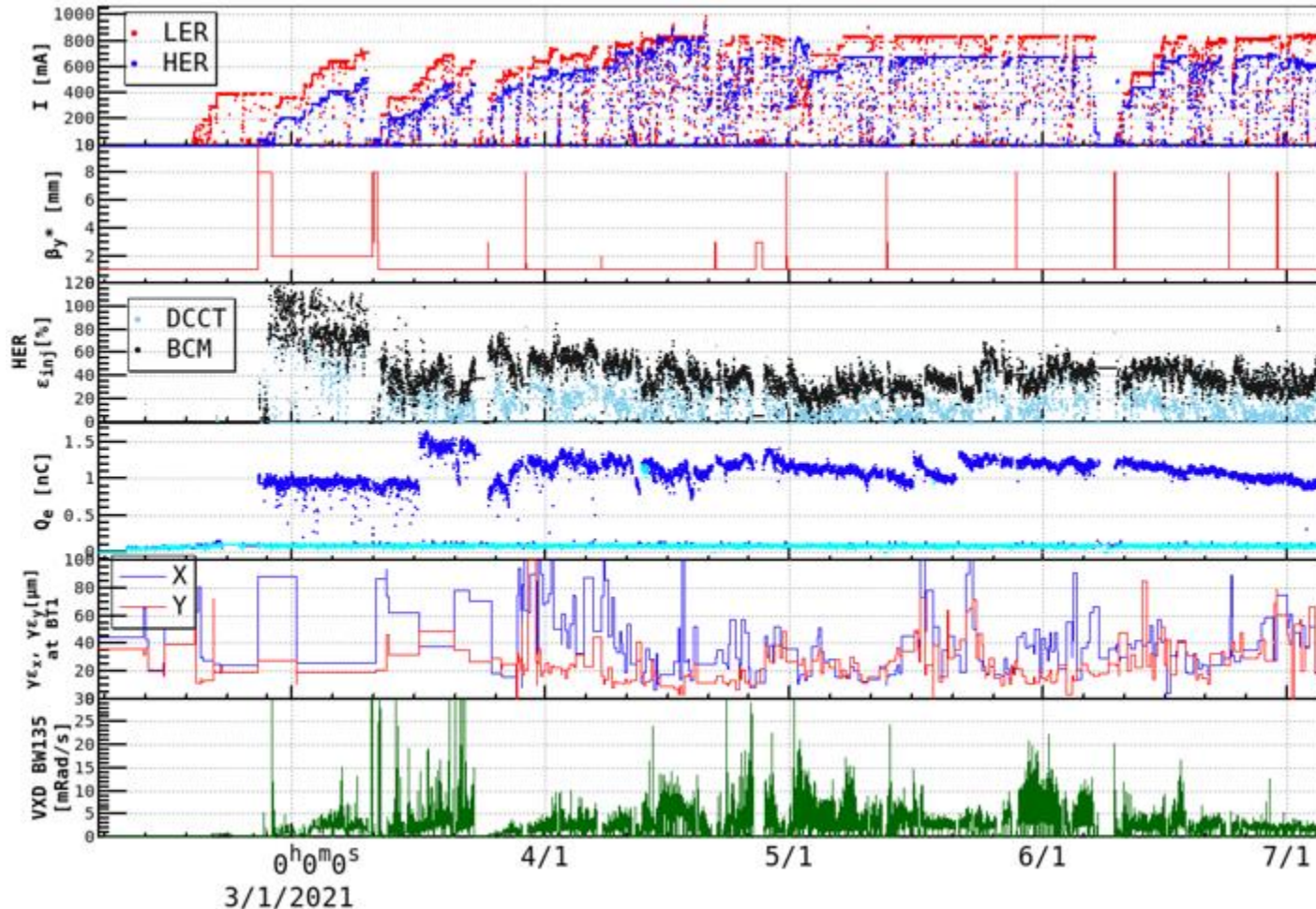
ECS: Energy Compression System

Emittance of electron beam

- Unstable $\gamma\epsilon_y$ @ Sector B (e^- charge 1.5~2.0 nC)
- → Newly added pulse steering magnets in upstream and orbit feedback system (2021c)
- Reason unknown on blowup of vertical emittance
- → Under investigating
- Horizontal emittance increased by synchrotron radiation
- → Under simulation

LINAC STATUS in 2021ab COMMISSIONING

Electron Beam (HER) Injection History in 2021ab



Injection of electron beam

- High injection efficiency under $\beta_y^*=2$ mm
- Poor injection efficiency for $\beta_y^*=1$ mm case
- Reason unknown on poor efficiency (Simulation result: $\sim 70\%$ under the same emittance level)
- \rightarrow Under simulation
- Frequent setting adjustment for injection septum
- \rightarrow Please consult other experts
- Unachievable 2-bunch injection (Injection efficiency of the 2nd bunch is almost 0)
- \rightarrow To do sufficient RF conditioning and adjust the RF pulse width, improve the emittance of the 2nd bunch beam

LINAC STATUS in 2021ab COMMISIONING

Positron Beam (LER) for SuperKEKB 2021ab

FC assembly, base summary

	Phase 1	Phase 2	Phase 3	2019 autumn	2020 spring	2020 autumn	2021 winter~	delivery	removal	Present status (2020/6)	remark
Assembly 1	←→			←				Before 2015	2017/3	Tunnel	
Assembly 2		←						2016/3		Beam line	
Assembly 3		←		←				2017/11		Test bench	
FC base 1								before 2015			Trial product
FC base 2								before 2015			Trial product
FC base 3	←→							before 2015	2017/3	Assembly 1	
FC base 4		←→							2018/9	Tunnel	
FC base 5		←→	←	←				2016/7	2020/9	Beam line for operation	
FC base 6			←	←				2017/11		Reserved	Hardening (Toyama)
FC base 7*				←	←			2019/10		Finished long term test	
FC base 8**					←	←		2020/5		Under test	Final version modified
FC base 9**							←	2021/3		Under design	Final version spare

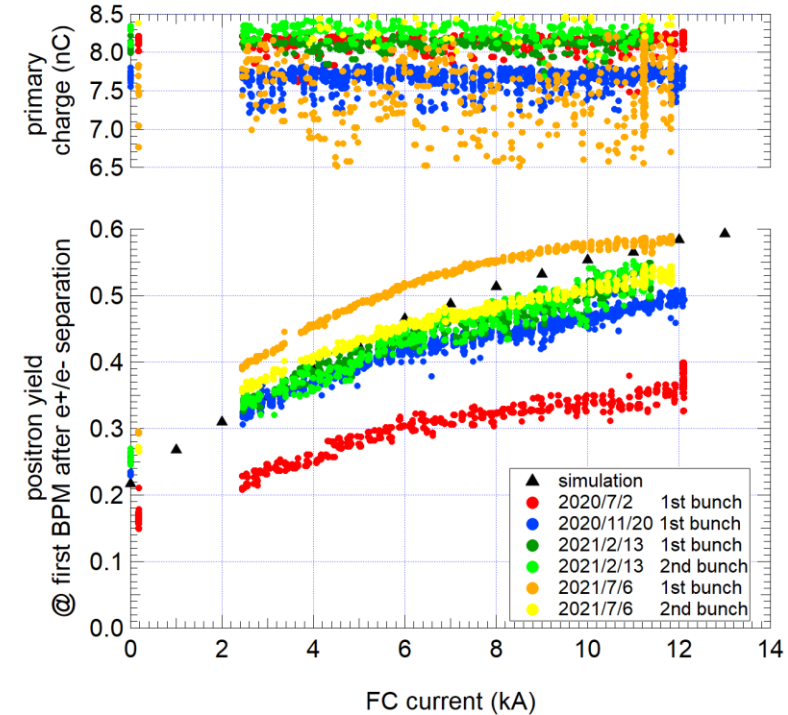
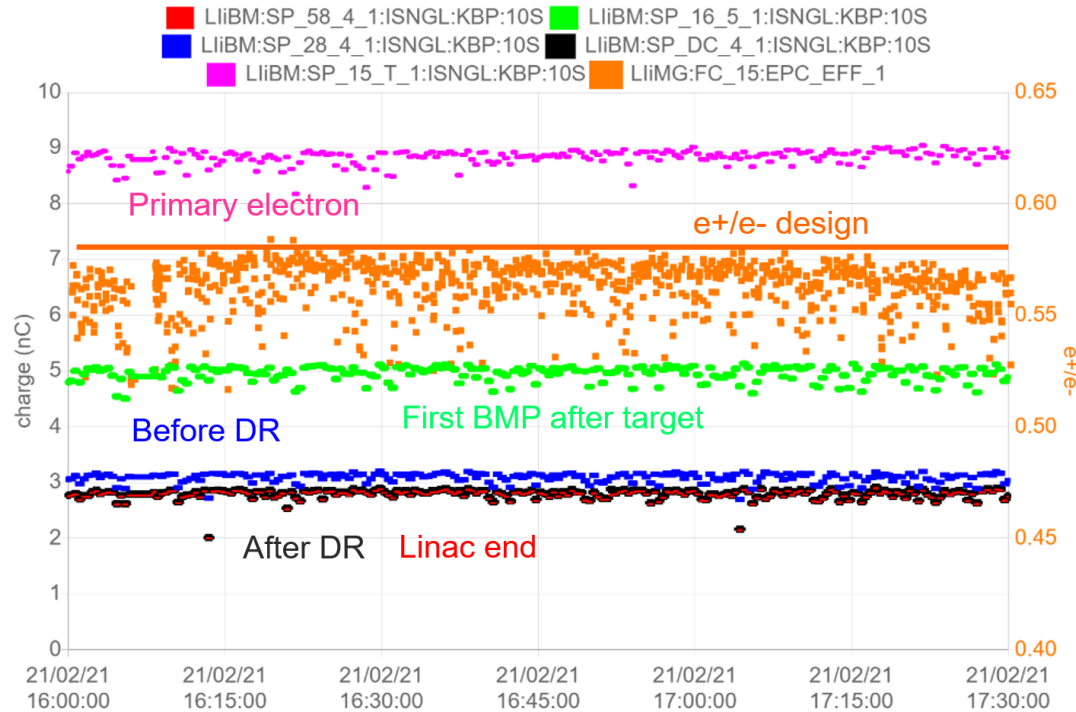
- *Base 7, 8, 9 (head : Cu → NC50, return yoke : SS400 → permendur)
- **Base 8, 9 Shape optimization (insulation, leakage magnetic field)

red: operation
blue: spare
black: test bench

Y. Enomoto

LINAC STATUS in 2021ab COMMISIONING

Positron Beam (LER) for SuperKEKB 2021ab



Results of measurement			
β_x @MWP.1 [m] :	9.504	β_y @MWP.1 [m] :	20.183
α_x @MWP.1 :	-0.251	α_y @MWP.1 :	1.737
ϵ_x [m] :	1.3258E-8	ϵ_y [m] :	4.193E-10
$\Delta\epsilon_x$ [m] :	3.5336E-9	$\Delta\epsilon_y$ [m] :	1.498E-10
$\gamma\epsilon_x$ [μm] :	99.667	$\gamma\epsilon_y$ [μm] :	3.152
$\Delta\gamma\epsilon_x$ [μm] :	26.563	$\Delta\gamma\epsilon_y$ [μm] :	1.126
Goodness x :	.827	Goodness y :	.982
Bmag x :	1.089	Bmag y :	1.458
ϵ Bmag x :	1.4436E-8	ϵ Bmag y :	6.112E-10
$\gamma\epsilon$ Bmag x :	108.522	$\gamma\epsilon$ Bmag y :	4.594

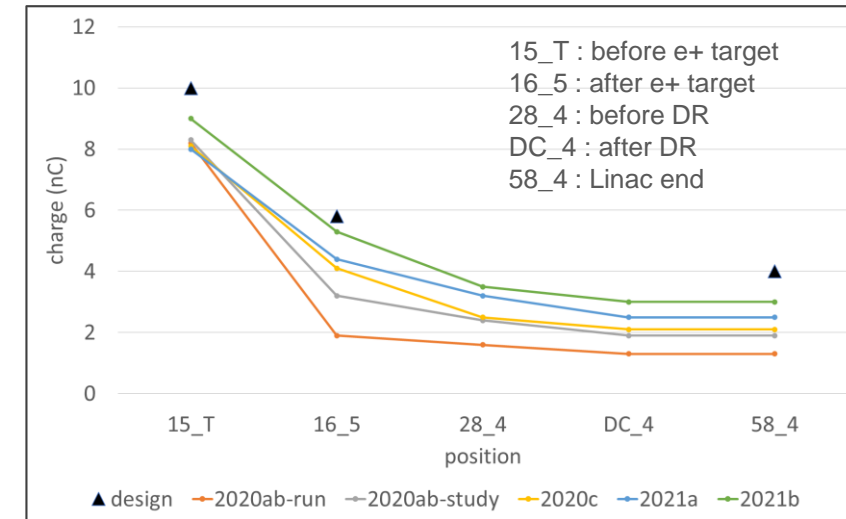
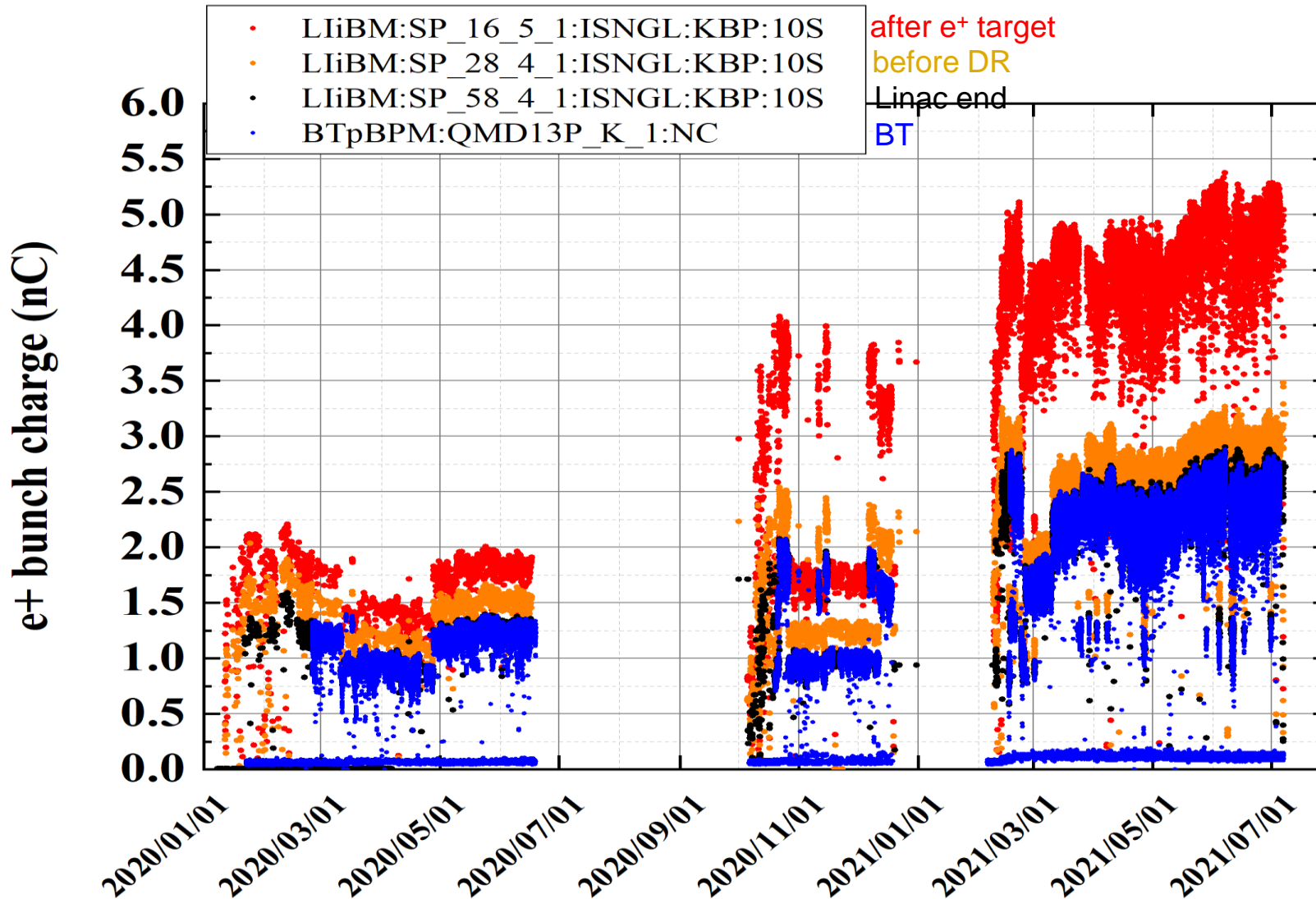
$\gamma\epsilon_x / \gamma\epsilon_y$ (2.3 nC)
99.7/3.2 μm @BT

Positron beam

- 5 nC positron beam achieved after the positron target
- 3 nC is realized after DR and linac end
- High positron yield closes to the simulation result
- Qualified emittance at BT

LINAC STATUS in 2021ab COMMISIONING

Positron Beam (LER) Beam Charge History in 2021ab



Positron beam charge history

- Stable charge operation
- Tiny loss between Linac end and BT
- Charge increased efficiently and closes to the 4 nC design value
- → Newly installed Q & steering magnets
- → Increase the gradient of AC_15_1[2]
- → Increase FC and DC solenoid field

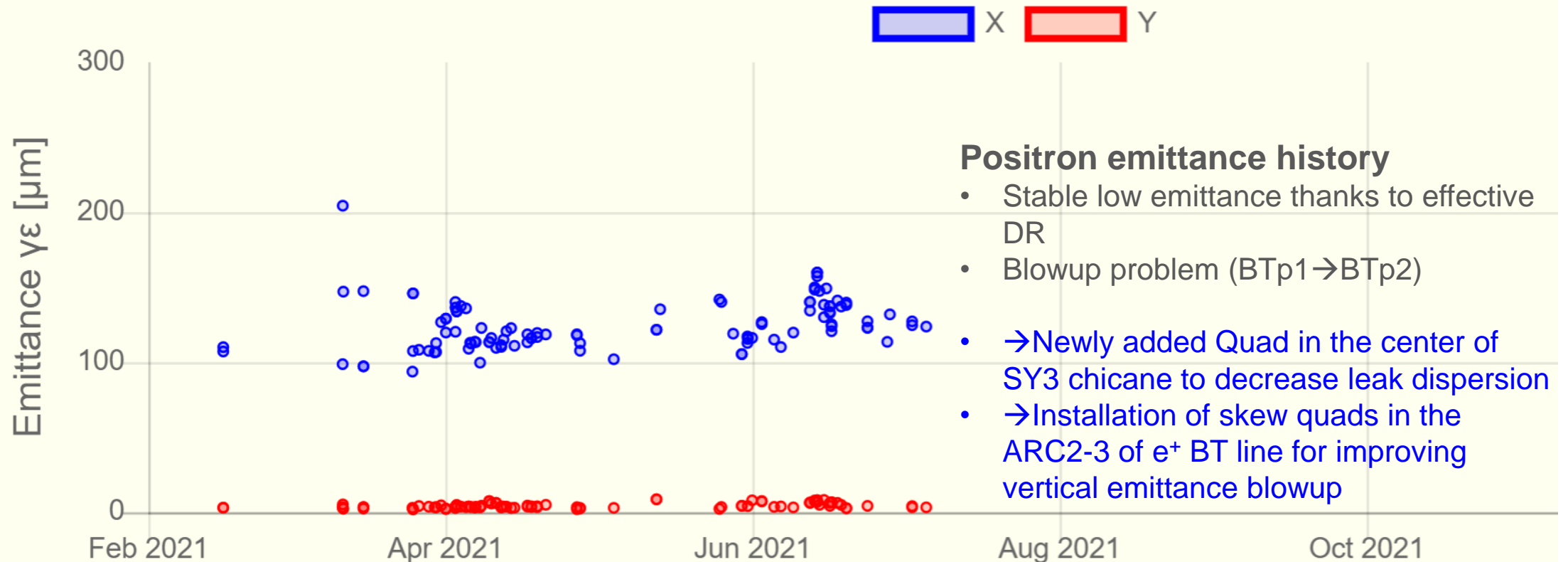
Y. Enomoto, LCG, 2021.07

M. Satoh, KEKB ARC, 2021.09

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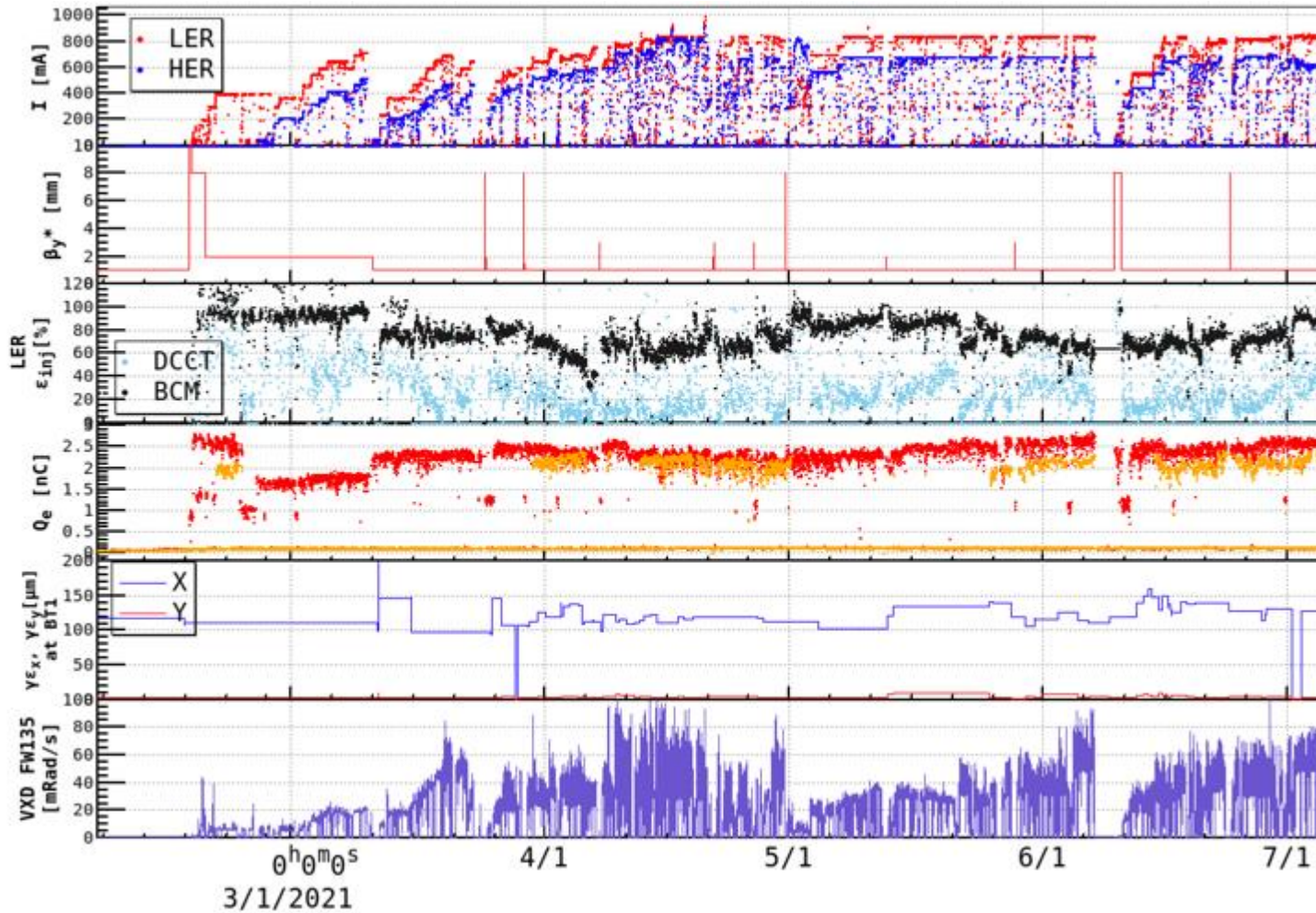
Positron Beam (LER) Beam Emittance History in 2021ab

KBP BT(1st-bunch) Emittance (2021/02/01 - 2022/02/01)



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Positron Beam (LER) Injection History in 2021ab

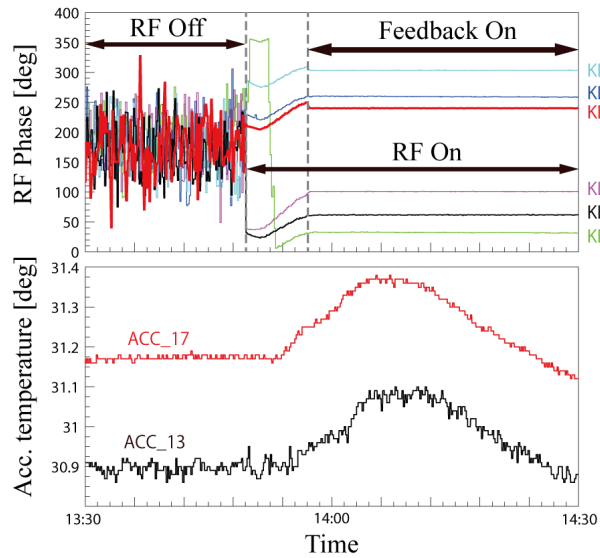


Injection of Positron beam

- High injection efficiency
- Successful double bunch injection
- Injection status of the 2nd bunch is worse
- Large beam background of Belle II

LINAC STATUS in 2021ab COMMISIONING

Other Improvement of Linac in 2021ab



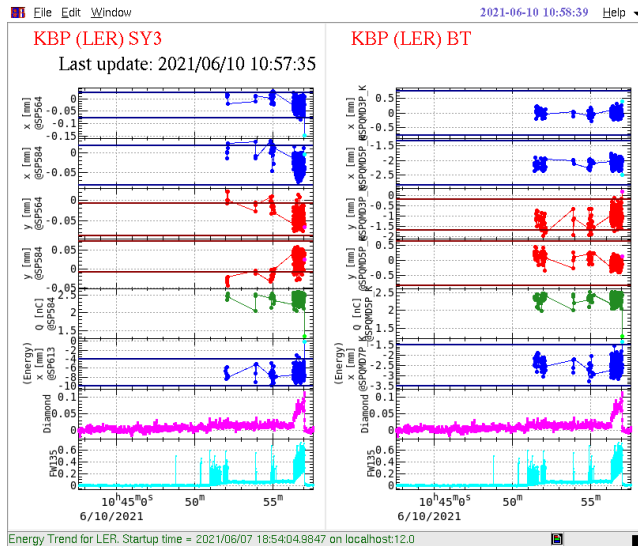
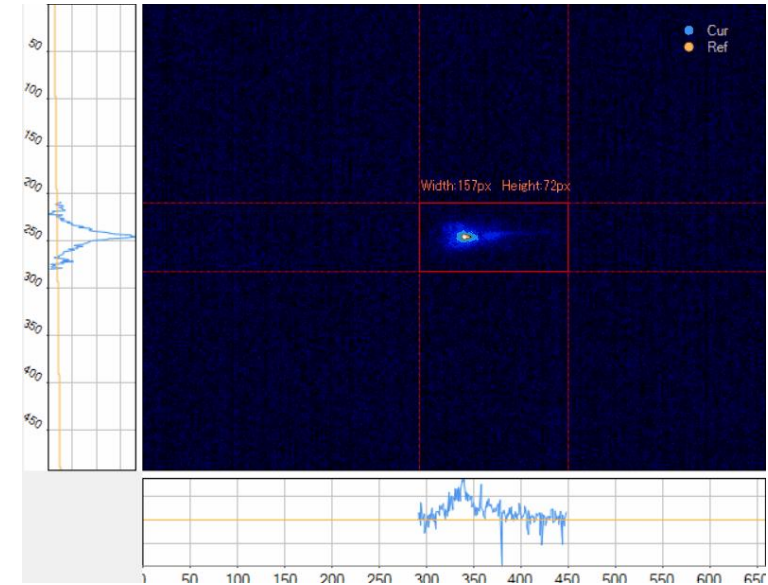
Name	Conf & Graph	Status	ON/OFF
SH_A1_S1 NIM	Conf & Graph	Stop	ON OFF
SH_A1_S8 NIM	Conf & Graph	Stop	ON OFF
KL_A1_A NIM	Conf & Graph	Stop	ON OFF
KL_A1_B NIM	Conf & Graph	Stop	ON OFF
KL_A2 NIM	Conf & Graph	Stop	ON OFF
KL_A3 NIM	Conf & Graph	Stop	ON OFF
KL_A4 NIM	Conf & Graph	Stop	ON OFF
SB_B NIM	Conf & Graph	Stop	ON OFF
KL_B5 NIM	Conf & Graph	Stop	ON OFF
KL_B6 NIM	Conf & Graph	Stop	ON OFF
KL_B7 NIM	Conf & Graph	Stop	ON OFF
SB_C NIM	Conf & Graph	Stop	ON OFF
KL_C8 NIM	Conf & Graph	Stop	ON OFF
SB_I NIM	Conf & Graph	Stop	ON OFF
KL_I5 NIM	Conf & Graph	Stop	ON OFF
KL_I6 NIM	Conf & Graph	Stop	ON OFF
KL_I7 NIM	Conf & Graph	Stop	ON OFF
KL_I8 NIM	Conf & Graph	Stop	ON OFF
SB_2 NIM	Conf & Graph	Stop	ON OFF
KL_21 NIM	Conf & Graph	Stop	ON OFF
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SB_4 NIM	Conf & Graph	Stop	ON OFF
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KL_S1 NIM	Conf & Graph	Stop	ON OFF
KL_S2 NIM	Conf & Graph	Stop	ON OFF
KL_G1 NIM	Conf & Graph	Stop	ON OFF

RF phase feedback

-T. Miura

- Application in many locations
- Fast recovery from maintenance status

T. Miura, LCG, 2021.03



Synchronized measurement

-F. Miyahara

- Available to BPM, RF, pulsed magnet
- Large data storage (ASCII→gzip)
- Abnormal event analysis for MR abort

F. Miyahara, LCG, 2021.04

J-arc synchrotron radiation Monitor

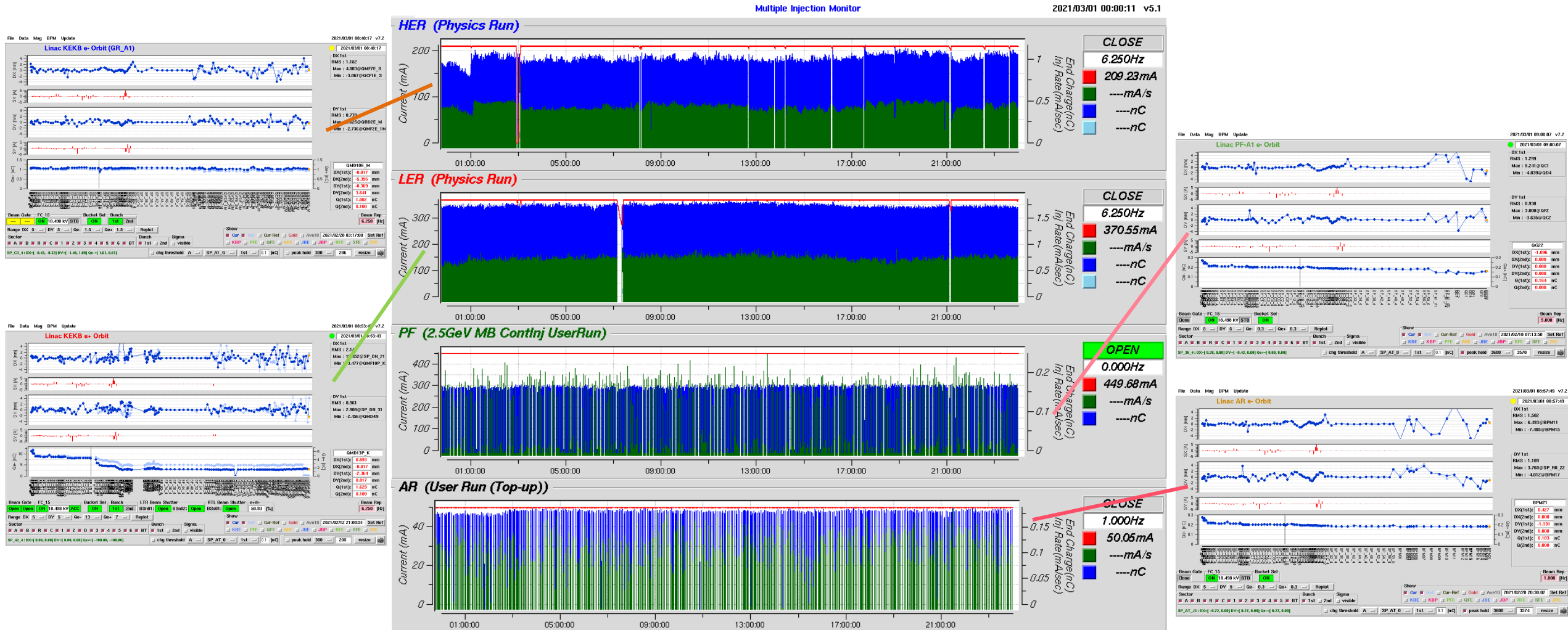
-R. Zhang

- RF phase correction
- Measurement of transverse beam size
- For orbit feedback in the future

R. Zhang, Linac Technology Meeting, 2021.04.20

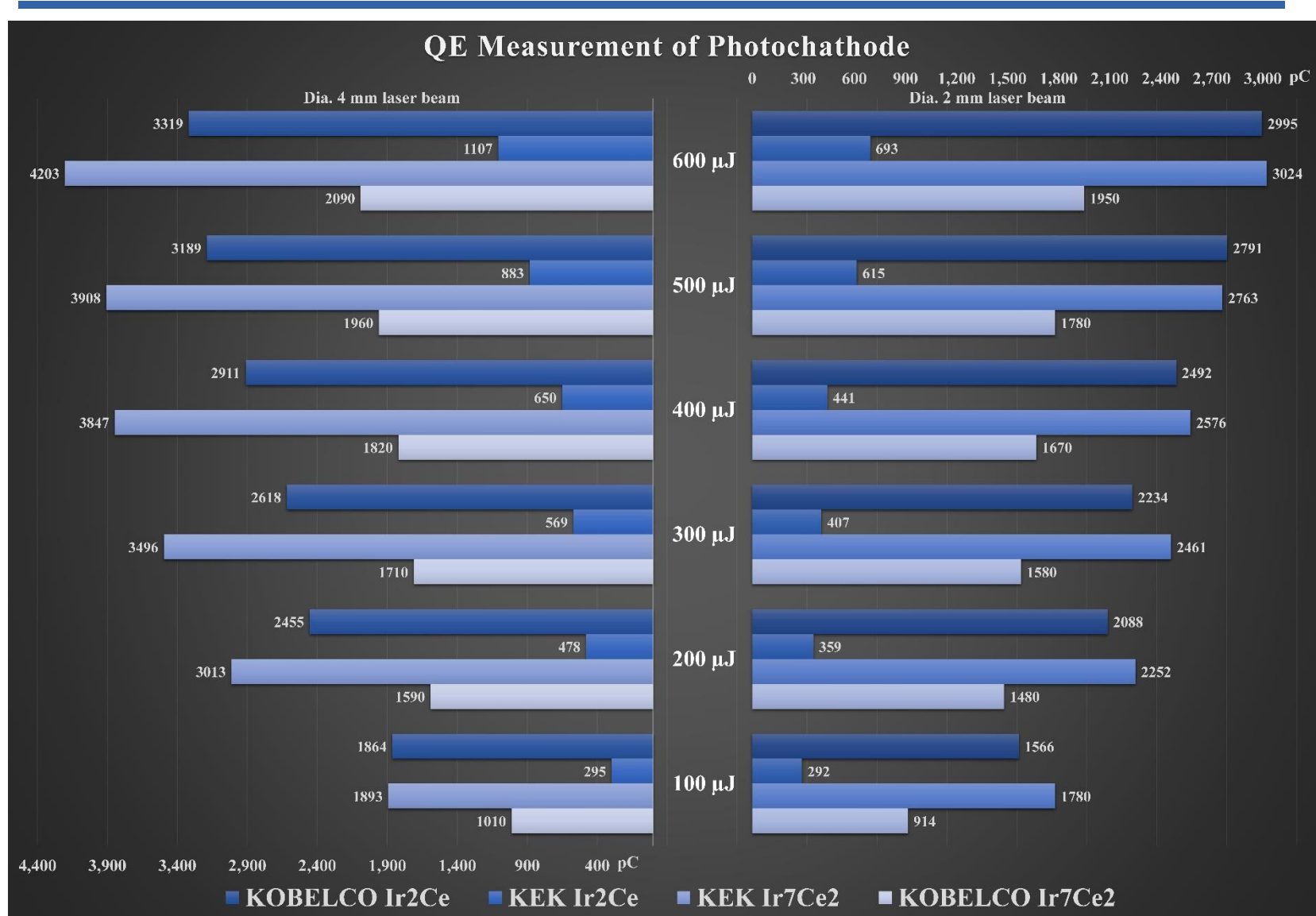
LINAC STATUS in 2021ab COMMISSIONING

Smooth 4-Ring Simultaneous Top-up Injection



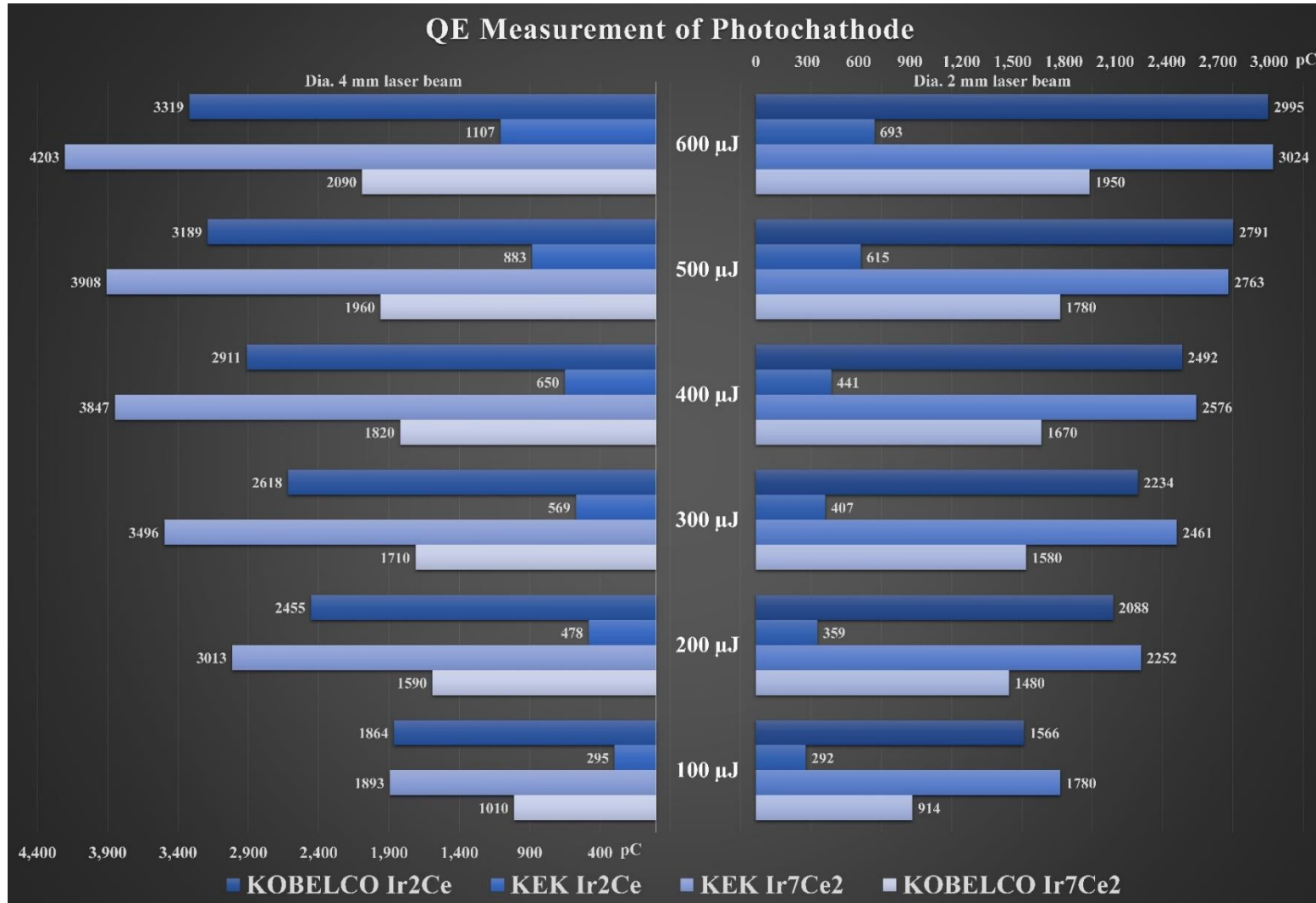
INJECTOR GROUP STATUS

Achievements and Issues in 2021ab



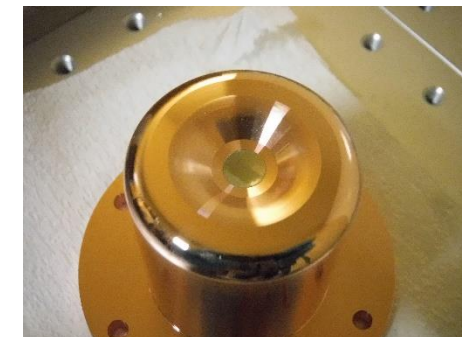
INJECTOR GROUP STATUS

Achievements and Issues in 2021ab



QE of Photocathode

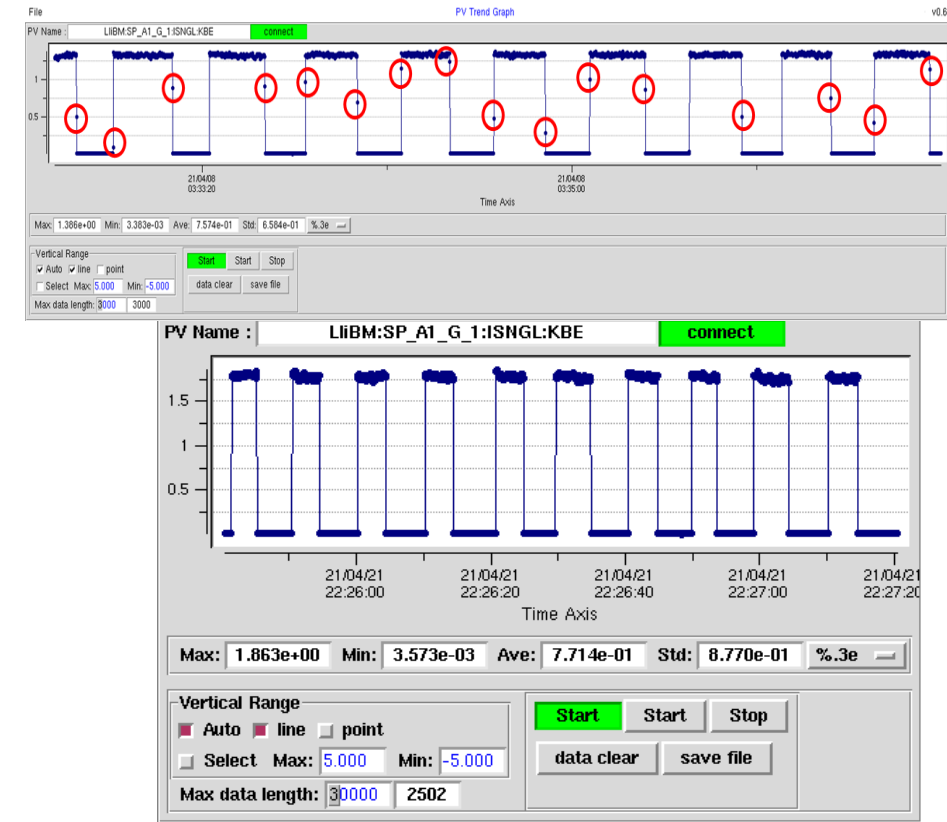
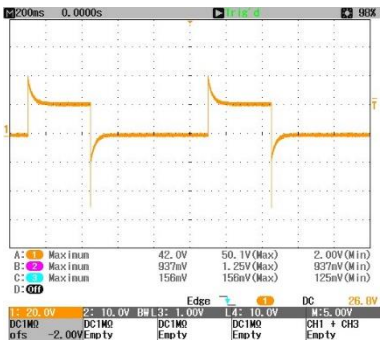
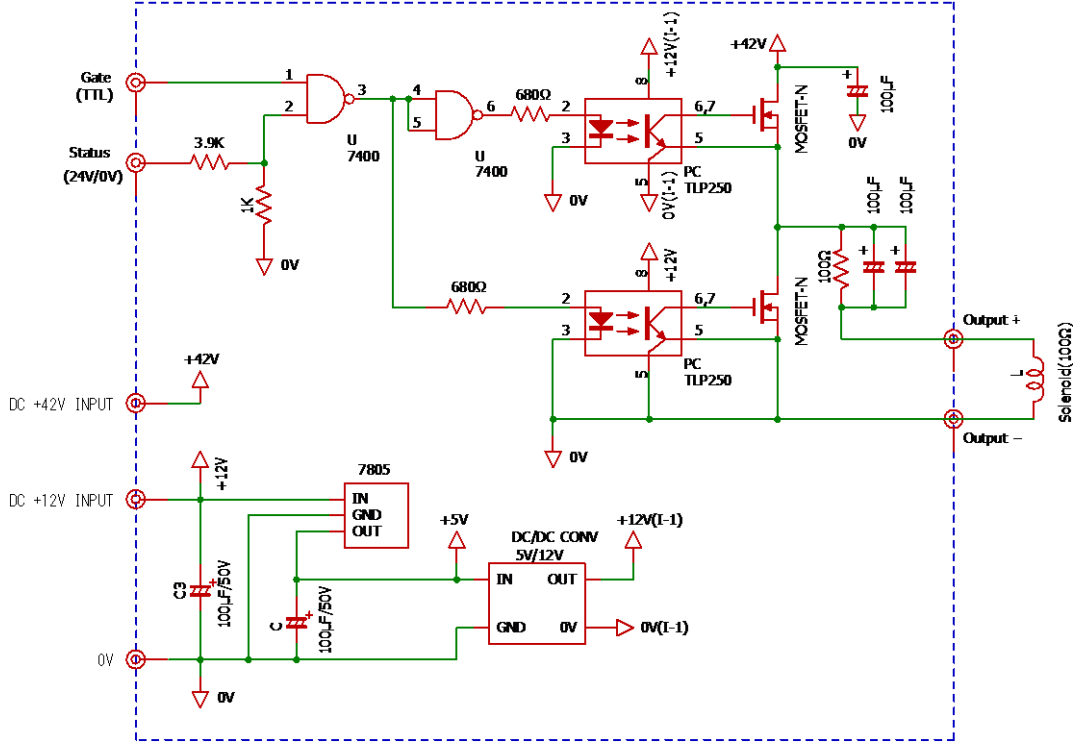
- QE Ranking:
 KEK Ir₇Ce₂ >
 KOBELCO Ir₂Ce >
 KOBELCO Ir₇Ce₂ >
 KEK Ir₂Ce
- Discharge Probability
 KEK Ir₇Ce₂ <
 KOBELCO Ir₂Ce
- Adoption of KEK Ir₇Ce₂ from 2021ab
- Achievable bigger size



INJECTOR GROUP STATUS

Achievements and Issues in 2021ab

Shutter Driver 2021-04



Improvement of Laser Shutter for HER Gate

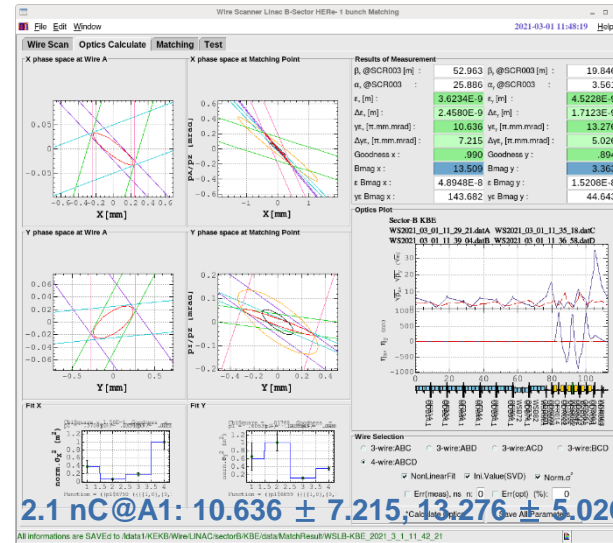
- Application of new synchronization circuit
- Light weighting of physical shutter
- Removal of ambiguous injection beam which is potential cause of HER beam abort

INJECTOR GROUP STATUS

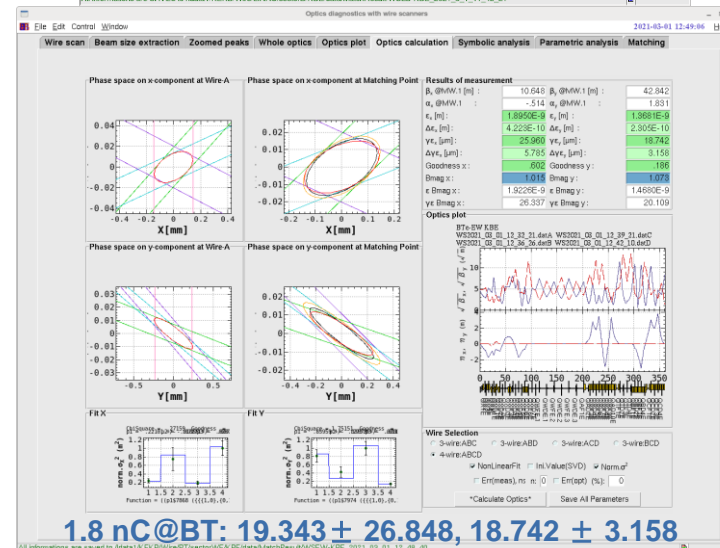
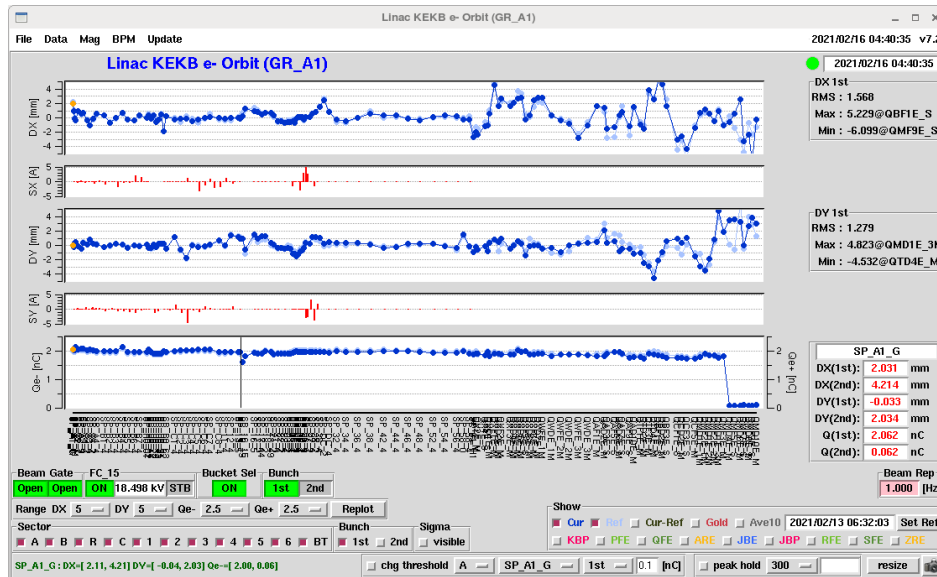
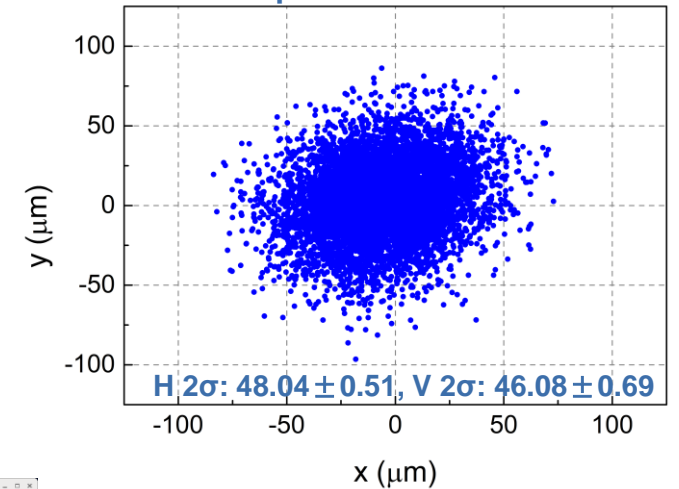
Achievements and Issues in 2021ab

Laser System for RF gun

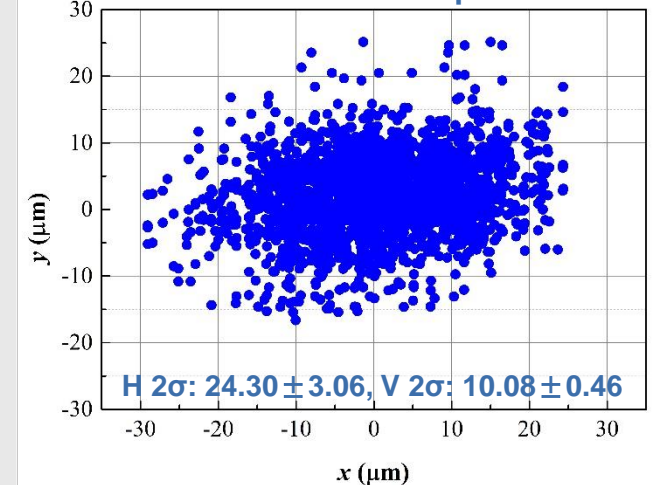
- Application of DOE in 1st laser line
- Energy upgrade of 1st laser line
- Laser beam position sensor for point stability feedback
- Trouble-free continuous laser operation



2019.06 without DOE & beam position sensor



2021.06 with DOE & beam position sensor

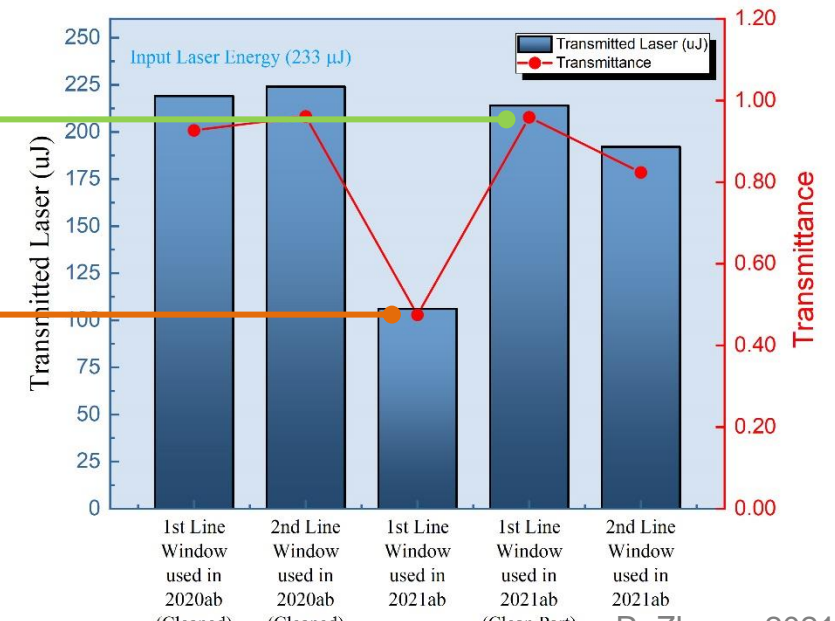
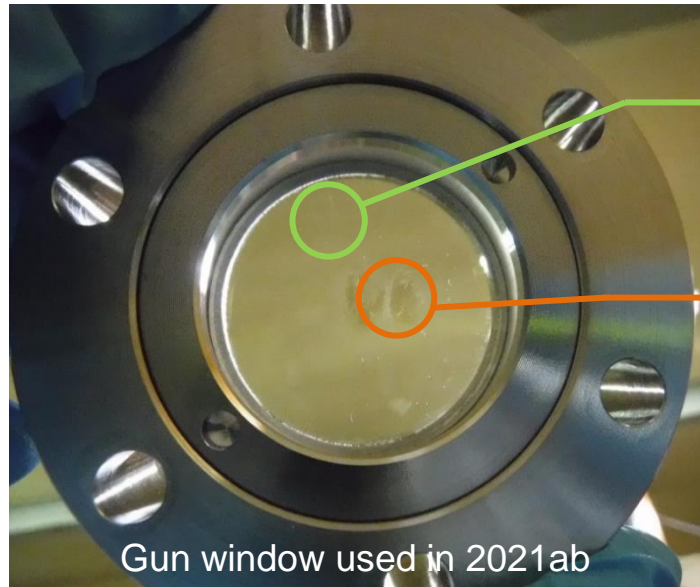
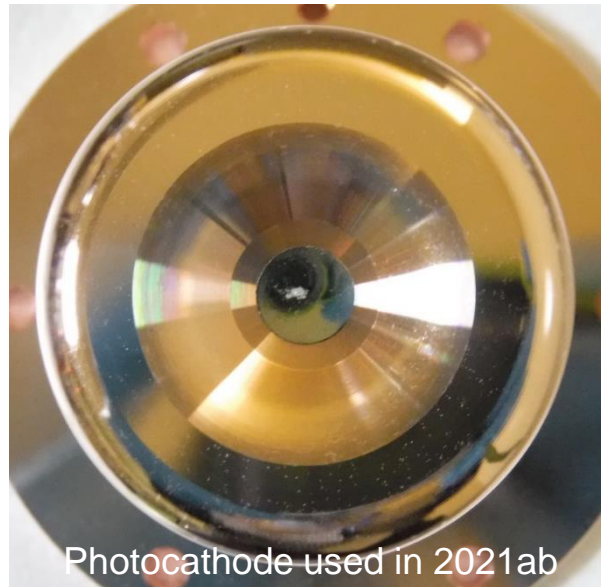


INJECTOR GROUP STATUS

Achievements and Issues in 2021ab

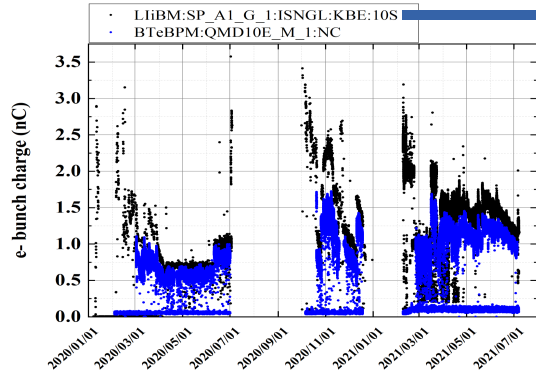
Arisen issues in 2021ab

- Serous discharge → Uniform laser intensity distribution and smooth RF conditioning
- Performance deterioration of RF-gun window → Component analysis of deposits
- Unavailable 2-bunch injection → Sufficient RF conditioning and adjust the RF pulse width, improve the emittance of the 2nd bunch beam
- Not achieved charge at BT end > 2 nC → Next page



INJECTOR GROUP STATUS

Upgrade for Higher Charge from 2021c

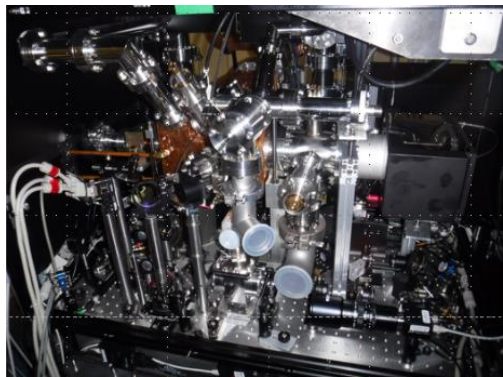
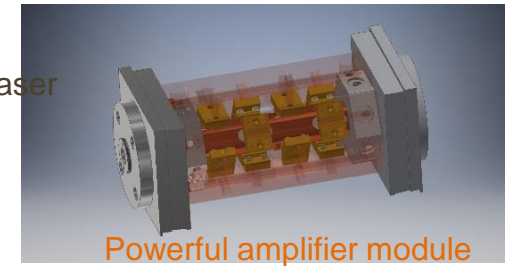


Higher Charge
 Electron charge @BT-end > 2 nC and for higher HER injection efficiency



Higher Laser Energy

- A. Two lasers incidence
- B. Upgrade of 2nd laser line 5th amplifier module



Space in RF Gun Box
 Extremely overcrowded

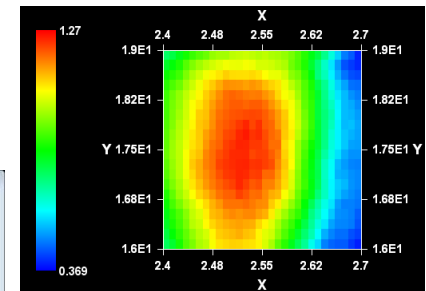
DOE for 2nd laser line

- A. For uniform laser intensity distribution after laser energy upgrade of 2nd laser line
- B. Keeping laser cleaning function

Two Tier Laser Configuration

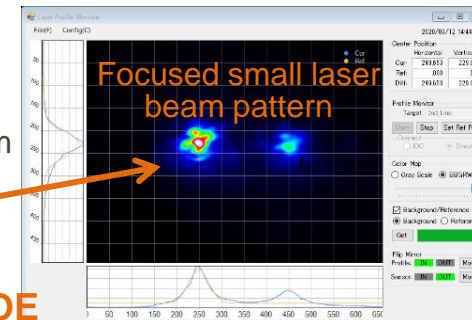
Higher Photocathode QE

Available laser cleaning mode during commissioning



Discharge Problem

Non-uniform powerful laser beam induces discharge easily

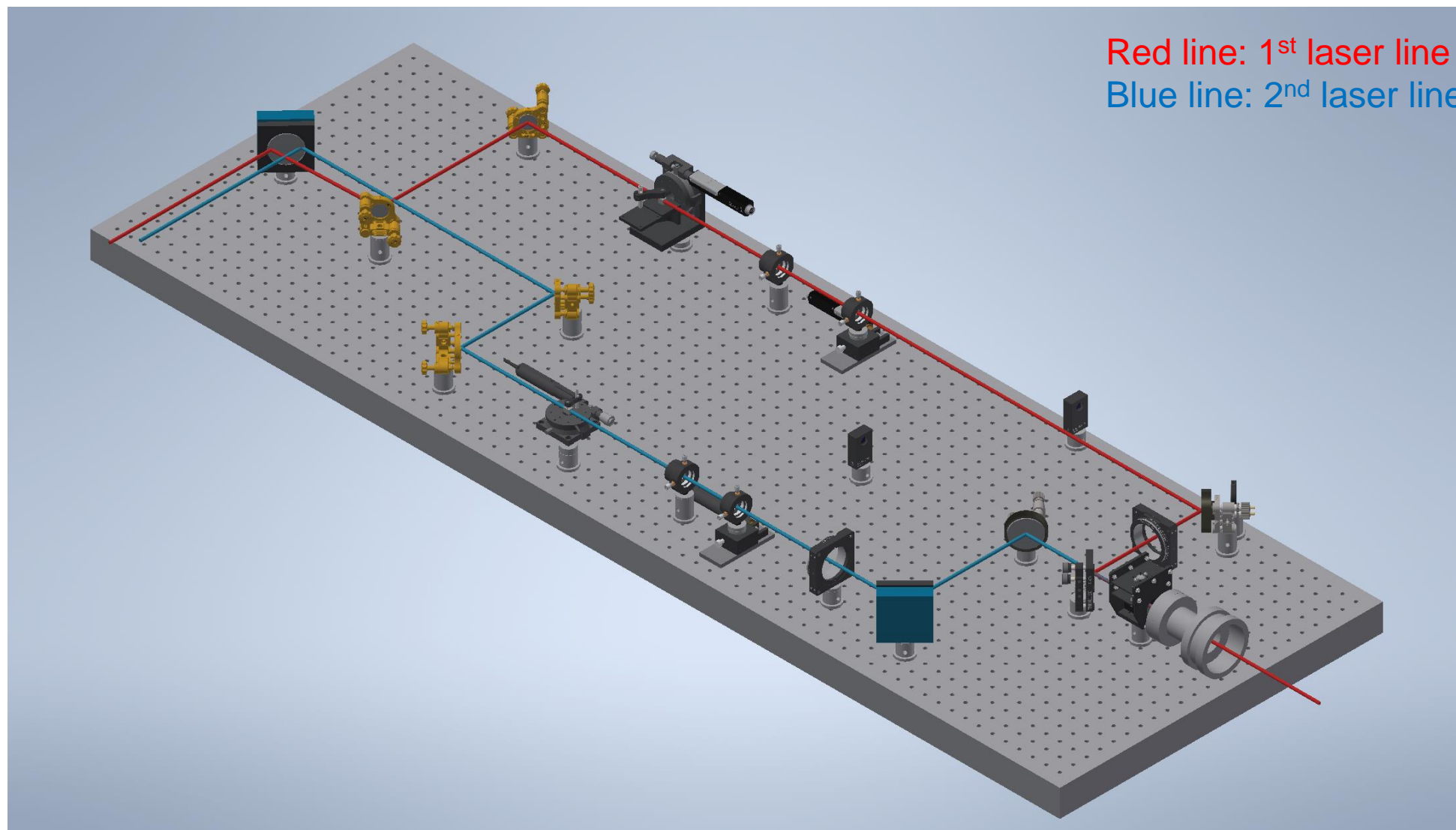


Laser cleaning needs small laser beam spot wo DOE

KBE operation requires big and uniform laser beam with DOE

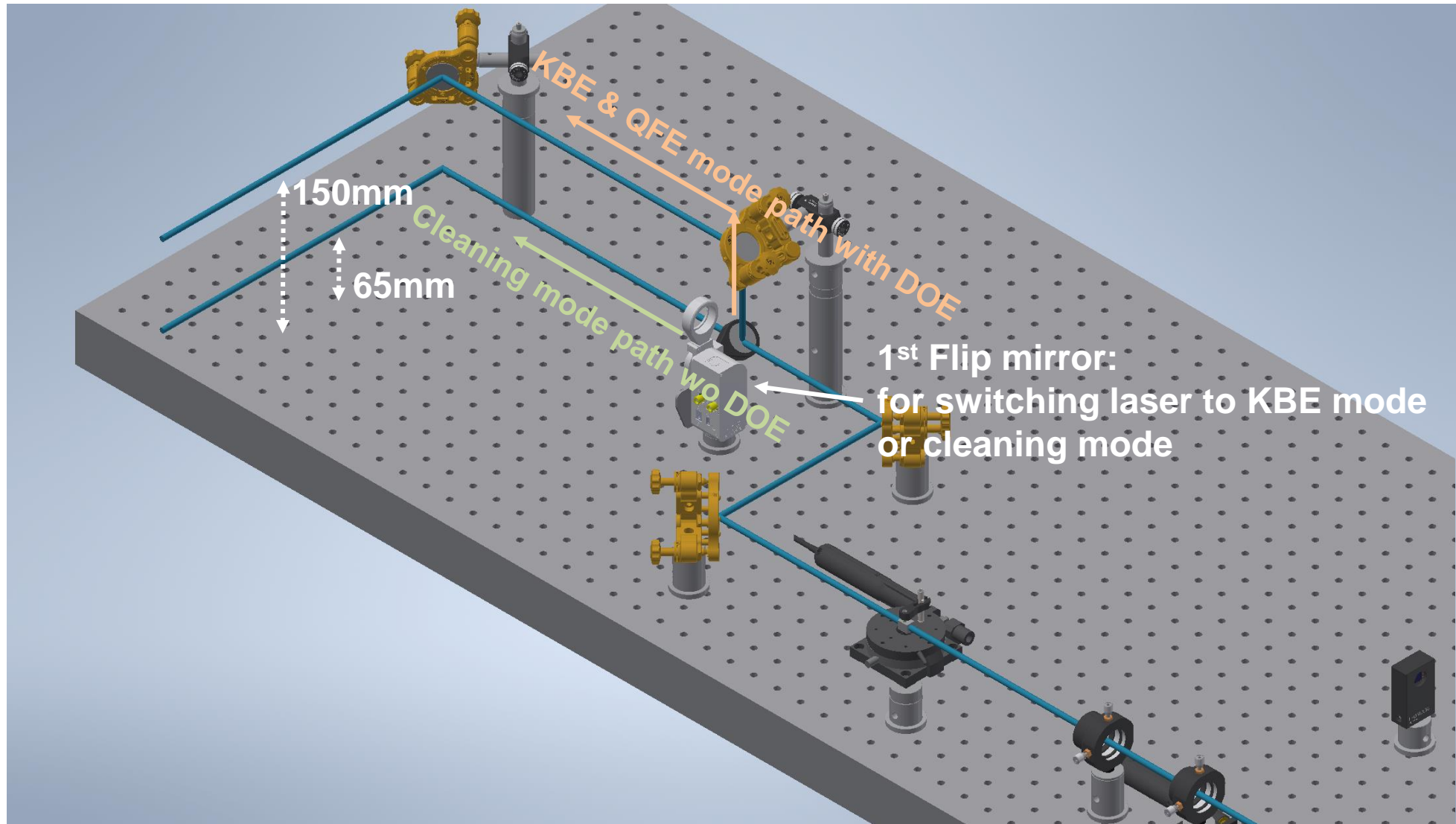
INJECTOR GROUP STATUS

Upgrade for Higher Charge from 2021c



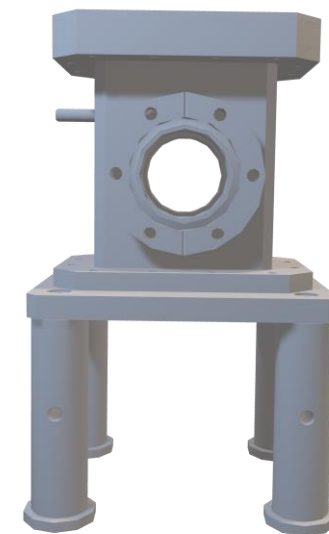
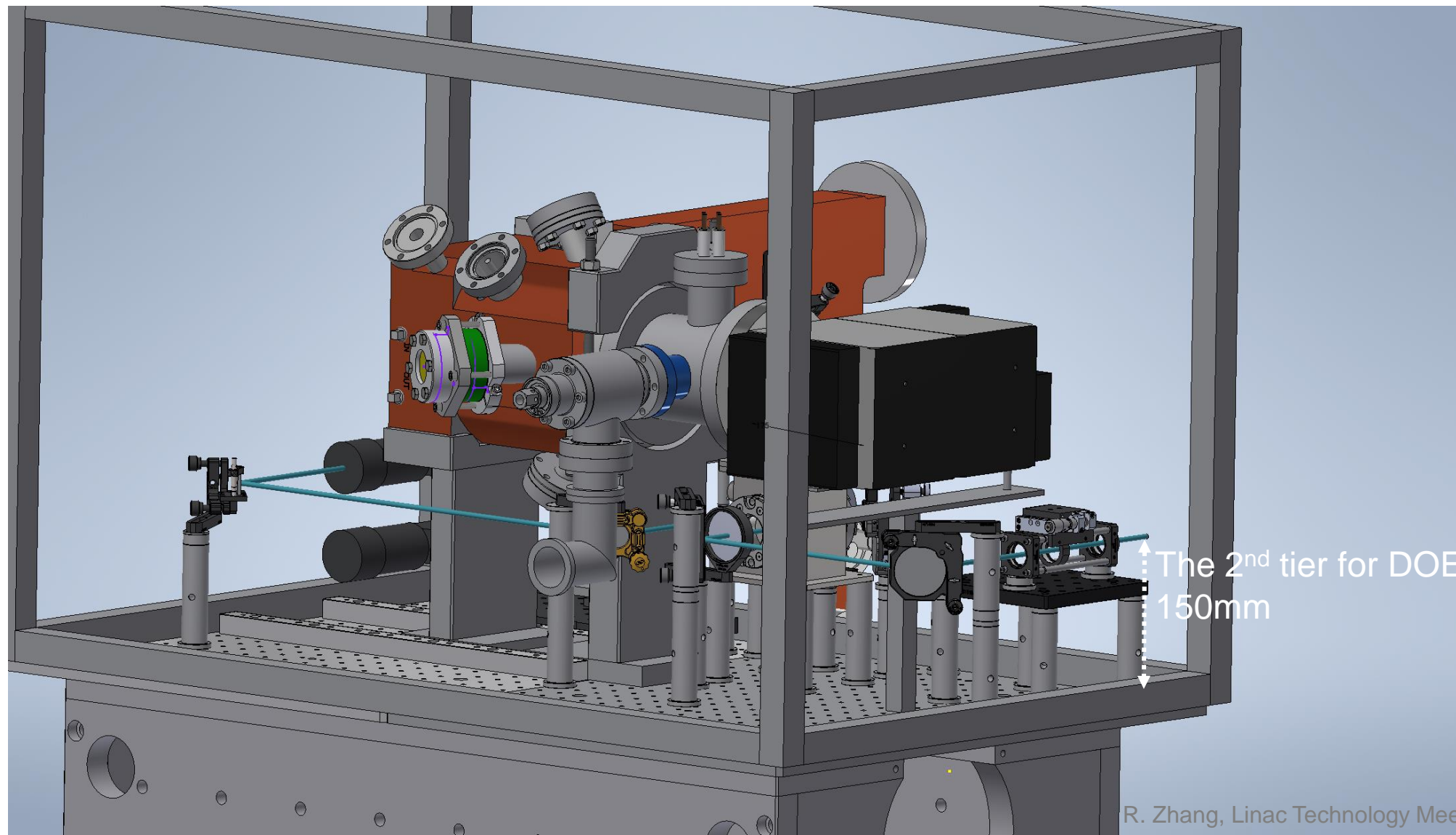
INJECTOR GROUP STATUS

Upgrade for Higher Charge from 2021c



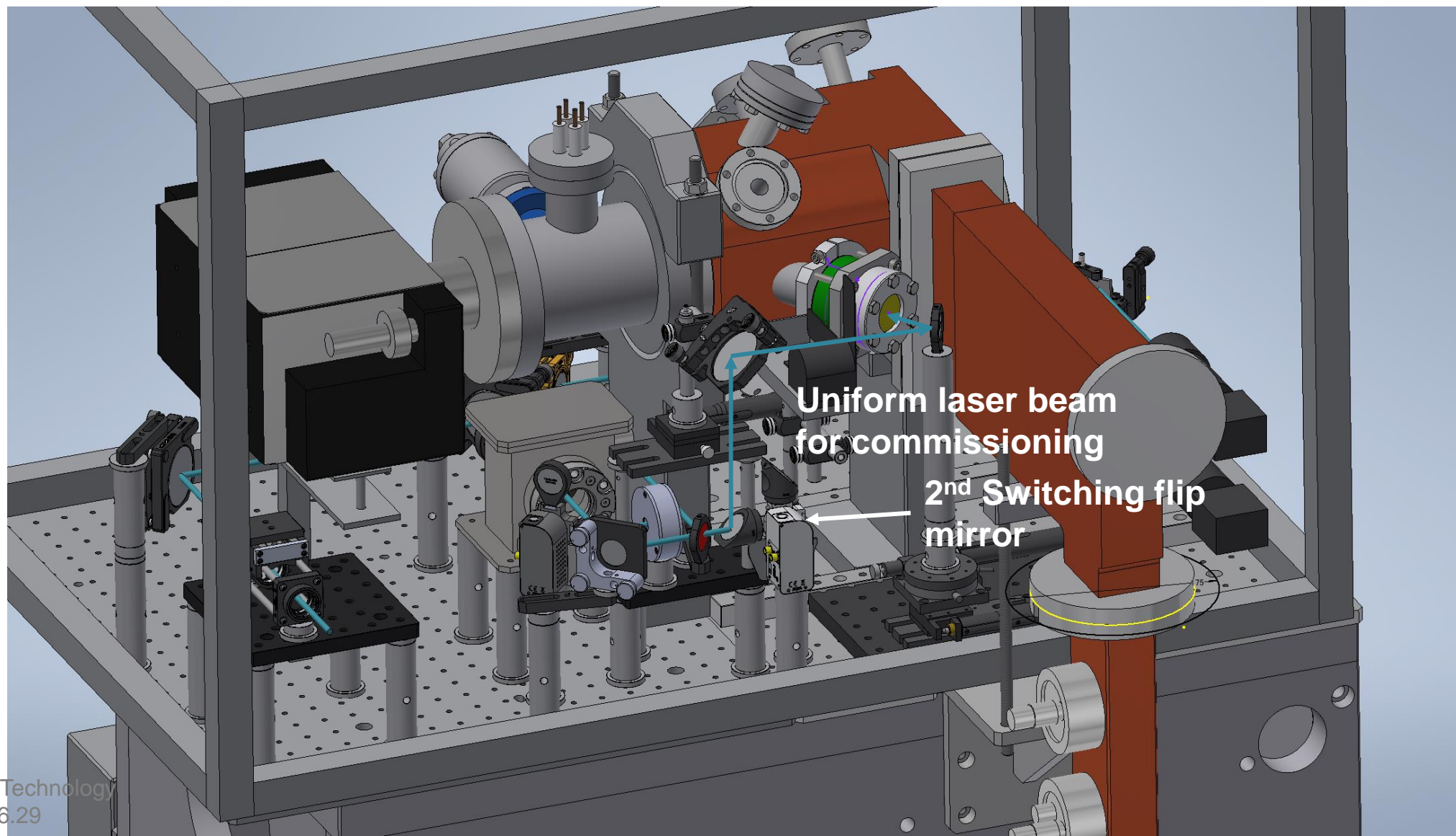
INJECTOR GROUP STATUS

Upgrade for Higher Charge from 2021c



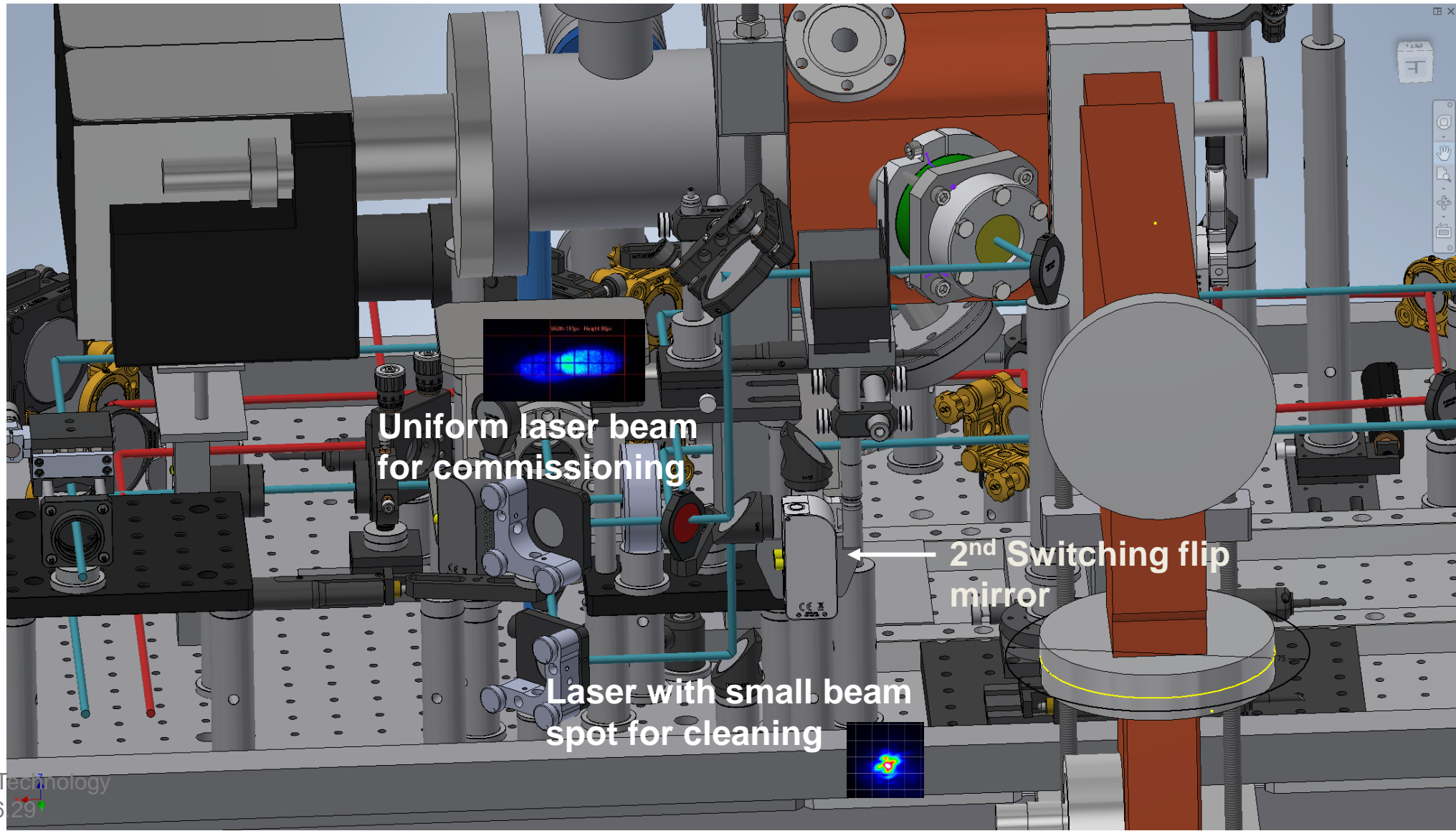
INJECTOR GROUP STATUS

Upgrade for Higher Charge from 2021c



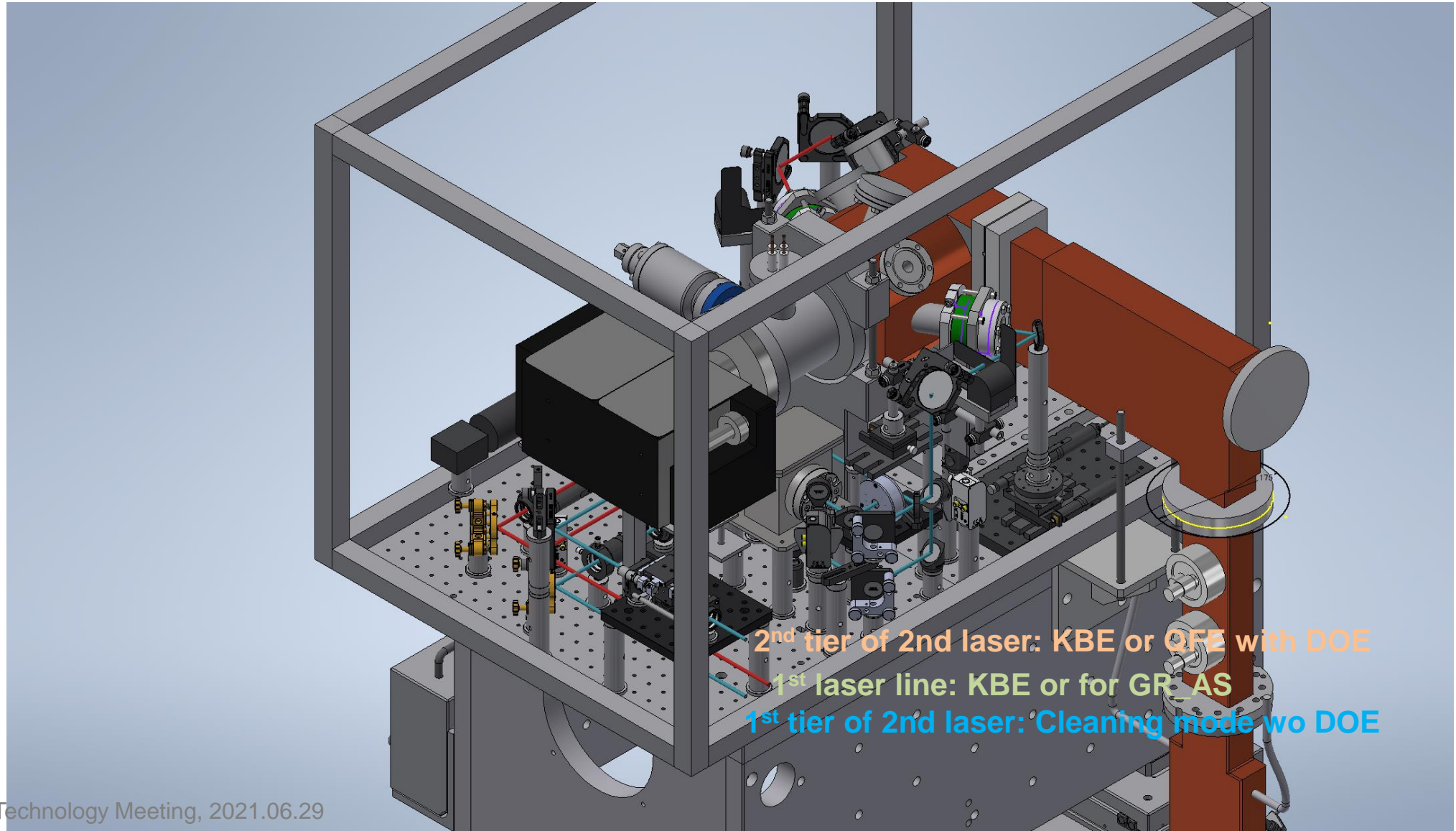
INJECTOR GROUP STATUS

Upgrade for Higher Charge from 2021c



INJECTOR GROUP STATUS

Two Tier Laser Configuration



2nd tier of 2nd laser: KBE or QFE with DOE

1st laser line: KBE or for GR AS

1st tier of 2nd laser: Cleaning mode wo DOE

SUMMARY

- **Smooth linac operation in 2021ab**
 - e^- : 1.5 nC @BT and unachievable double bunch injection
 - e^+ : increased charge smoothly and working well
 - Successful 4-ring simultaneous top-up injection
 - Others effective improvements for efficient operation from all groups
- **Injector group status**
 - Laser systems working well in 2021ab commissioning
 - Upgrade of laser system for high performance operation from 2021c

THANKS!